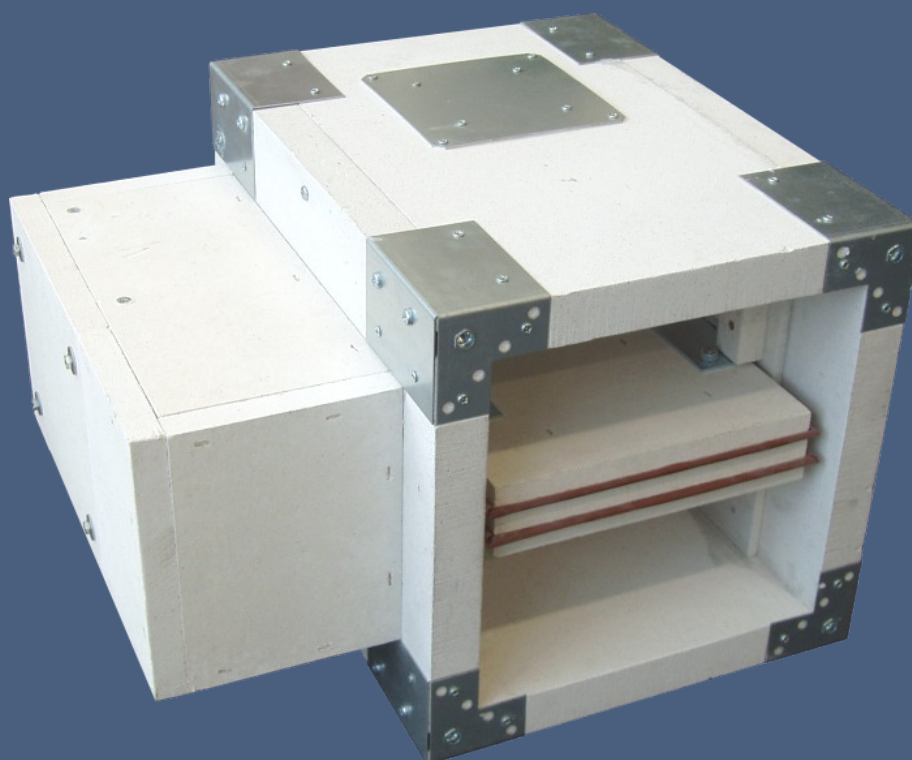


SEDM

Multi compartment smoke control damper

Technical Documentation

Installation, Commissioning, Operation, Maintenance and Service Manual



These technical specifications state a row of manufactured sizes, main dimensions, design and range of use of multi compartment smoke control dampers SEDM.

It is valid for production, design, ordering, delivery, storage, assembly, operation, maintenance and serviceability checks.

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I. GENERAL

Description

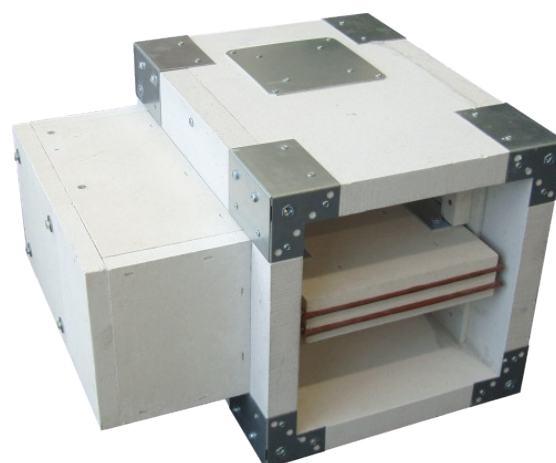
Smoke control damper are designed into an inlet or extract smoke ventilation system. The dampers are designed either to close to provide compartmentalization or to open (for fresh air inlet) or to allow removal of the heat and combustible products from a fire in the affected fire zone/compartment.

The damper blade is controlled by electrical actuating mechanism.

Dampers are fire resistant and are intended for systems with manual or automatic activation.

Dampers are designed for using in fire compartments that can be connected to the smoke exhaust ducts (tested according to EN 1366-8) or they can be installed in or on the construction of the fire compartment.

Dampers can be delivered with or without flange(s), with cover grille(s).



Damper SEDM

Damper characteristics

- CE certified acc. to EN 12101-8
- Tested in accordance with EN 1366-10
- Classified acc. to EN 13501-4
- External Casing leakage class ATC 3 (old marking "C"), Internal leakage min. class 2 acc. to EN 1751
- Cycling test in class C_{mod} acc. to EN 12101-8
- Certificate of constancy of performance No. 1391-CPR-XXXX/XXXX
- Declaration of Performance No. PM/SEDMD/01/XX/X
- Hygienic assessment - Report No. 1.6/pos/19/19c

Classification of Dampers

Supporting construction	Installation type	Classification
Horizontal or vertical smoke extraction ducts	Connection to single or multi compartment smoke extraction ducts tested according to EN 1366-8 or 9	EI 120 (h _{od}) S1500[H]C _{mod} HOT400/30MAmulti EI 120 (v _{ed}) S1500[V/H]C _{mod} HOT400/30MAmulti
In solid/ gypsum plasterboard wall construction, min. thickness 100 mm	Mortar or gypsum	EI 120 (v _{ew}) S1500[V/H]C _{mod} HOT 400/30MAmulti
	Ablative Coated Batt	
	Mineral wool and boards	
In solid ceiling construction, min. thickness 150 mm	Mortar or gypsum	EI 120 (h _{ow}) S1500[H]C _{mod} HOT 400/30MAmulti
	Ablative Coated Batt	
	Mineral wool and boards	

Working conditions

- Exact damper function is provided under the following conditions
 - maximum air velocity 15 m/s
 - underpressure max. -1500 Pa or overpressure max. 500 Pa
- Dampers are designed for installation in vertical or horizontal openings of fire separating constructions.
- The damper may be in any position between the position open and closed (those positions included) at the beginning of the risk of fire. Command to close the damper shall be started within 30 seconds from the beginning of the risk of fire; command to open the damper shall be started within 25 minutes from the beginning of the risk of fire.
- Dampers are designed for macroclimatic areas with mild climate according to EN IEC 60 721-3-3 ed.2., class 3K22. (Environment 3K22 is typically protected place with regulated temperature)
- Temperature in the place of installation is permitted to range from -30°C to +50°C.

II. DESIGN

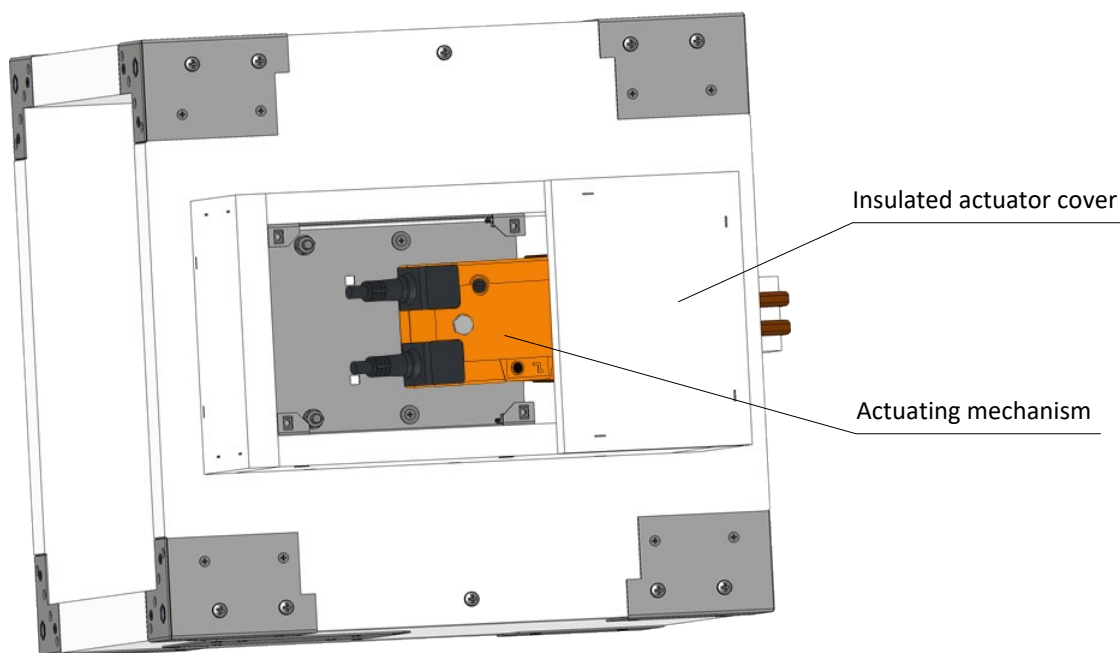
Design with actuating mechanism

Design .44 and .54

- Belimo actuators are used for dampers, series BEN, BEE, BE for 230V AC resp. 24 V AC/DC, Schischek InMax 50.75-S actuators (universal 24V or 230V supply) are used for large size of dampers.
- After connection to the power supply voltage, the actuator moves the damper blade to the "OPEN" position or "CLOSED" (according to the corresponding connection, see wiring diagram). If the power supply is interrupted, the actuator stops at the current position. The signalling of the "OPEN" and "CLOSED" damper blade positions is ensured by two built-in fixed "potential-free" end- limit switches.
- The actuator for operating the damper blade is mounted in an insulated cover/box. It is accessible after removing the cover lid. The electrical connection of the actuator is made with a non-flammable cable (or a cable located in the adjoining cable duct), which passes through an opening made in the wall of the insulated cover/box when installing the damper or when connecting the actuator power cable. Cable penetrations must meet a minimum fire resistance of 30 minutes.

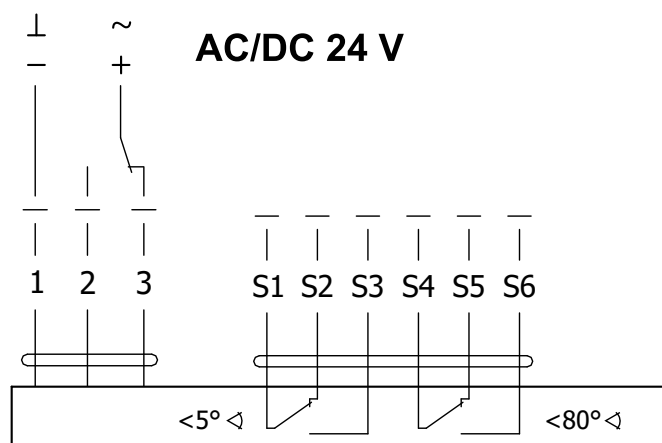
Design .65

- Belimo modulating actuators, BEN (BEE)-SR series for 24V AC/DC are specially designed for remote control of smoke control dampers. The position of the damper blade is adjustable by means of control voltage 0 (2)...10V DC.
- The signalling of the "OPEN" and "CLOSED" damper blade positions is ensured by two built-in fixed "potential-free" limit switches.
- The actuator for operating the damper blade is mounted in an insulated cover/box. It is accessible after removing the cover lid. The electrical connection of the actuator is made with non-flammable cables (or cables located in the adjoining cable duct), which pass through an opening made in the wall of the insulated cover when installing the damper or when connecting the power cables of the actuator. Cable penetrations must meet a minimum fire resistance of 30 minutes.

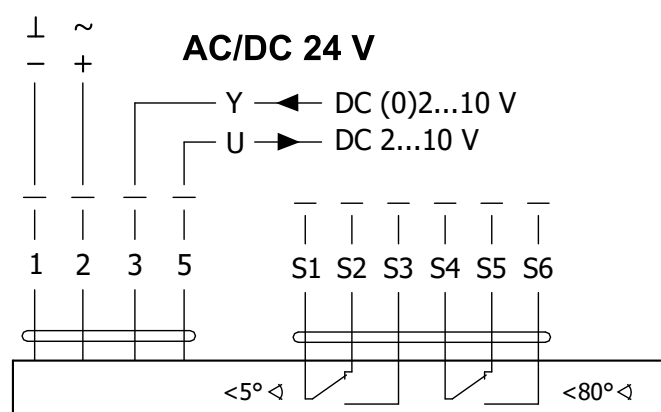


Design .44, .54 and .65

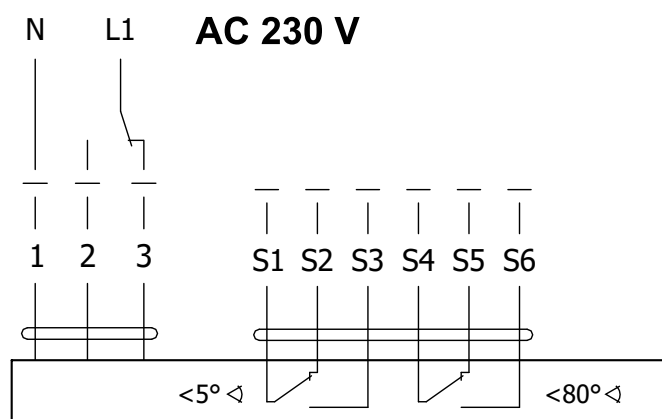
Actuator BELIMO BEN 24(-ST)



Actuator BELIMO BEN 24-SR



Actuator BELIMO BEN 230

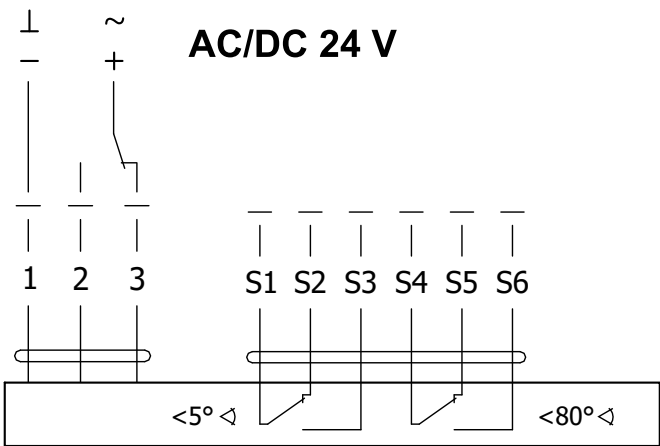


Actuator BELIMO BEN 24(-ST), BEN 24-SR, BEN 230

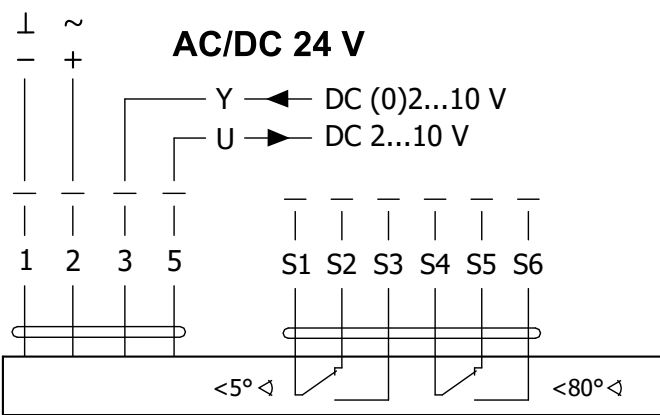
Actuator BELIMO - 15 Nm	BEN 24(-ST)	BEN 24-SR*	BEN 230
Power voltage	AC/DC 24 V 50/60Hz	AC/DC 24 V 50/60Hz	AC 230 V 50/60Hz
Power consumption - in operation - in the end position	3 W 0,1 W	3 W 0,3 W	4 W 0,4 W
Dimensioning	6 VA (I _{max} 8,2 A @ 5 ms)	6,5 VA (I _{max} 8.2 A @ 5 ms)	7 VA (I _{max} 4 A @ 5 ms)
Protection class	III	III	II
Degree of protection		IP 54	
Adjustment time for 95°		< 30 s	
Ambient temperature Storage temperature		-30°C ... +55°C -40°C ... +80°C	
Connection - drive - auxiliary switch	Cable 1 m, 3 x 0,75 mm ² Cable 1 m, 6 x 0,75 mm ² (BEN 24-ST) with plug connectors	Cable 1 m, 4 x 0,75 mm ² Cable 1 m, 6 x 0,75 mm ²	Cable 1 m, 3 x 0,75 mm ² Cable 1 m, 6 x 0,75 mm ²

* Only available for 24V and selected damper sizes

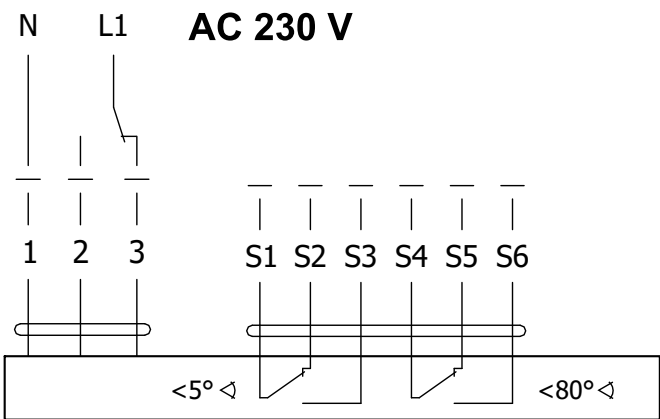
Actuator BELIMO BEE 24(-ST)



Actuator BELIMO BEE 24-SR



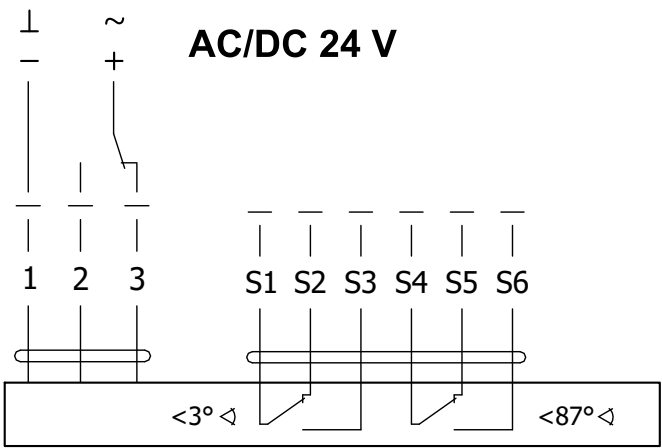
Actuator BELIMO BEE 230



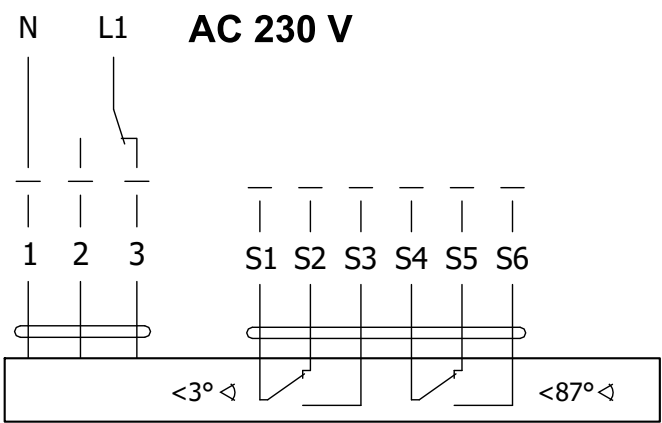
Actuator BELIMO BEE 24(-ST), BEE 24-SR, BEE 230			
Actuator BELIMO - 25 Nm	BEE 24(-ST)	BEE 24-SR*	BEE 230
Power voltage	AC/DC 24 V 50/60Hz	AC/DC 24 V 50/60Hz	AC 230 V 50/60Hz
Power consumption - in operation - in the end position	2,5 W 0,1 W	3 W 0,3 W	3,5 W 0,4 W
Dimensioning	5 VA (Imax 8,2 A @ 5 ms)	5,5 VA (Imax 8.2 A @ 5 ms)	6 VA (Imax 4 A @ 5 ms)
Protection class	III	III	II
Degree of protection	IP 54		
Adjustment time for 95°	< 60 s		
Ambient temperature Storage temperature	-30°C ... +55°C -40°C ... +80°C		
Connection - drive - auxiliary switch	Cable 1 m, 3 x 0,75 mm ² Cable 1 m, 6 x 0,75 mm ² (BEE 24-ST) with plug connectors	Cable 1 m, 4 x 0,75 mm ² Cable 1 m, 6 x 0,75 mm ²	Cable 1 m, 3 x 0,75 mm ² Cable 1 m, 6 x 0,75 mm ²

* Only available for 24V and selected damper sizes

Actuator BELIMO BE 24-12(-ST)

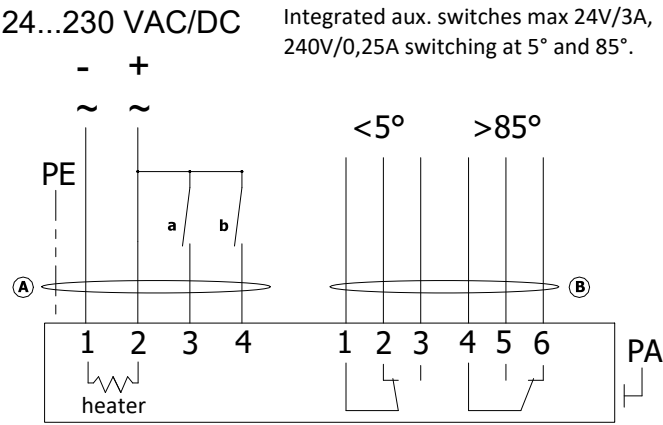


Actuator BELIMO BE 230-12



Actuator BELIMO BE 24-12(-ST), BE 230-12		
Actuator BELIMO - 40 Nm	BE 24-12(-ST)	BE 230-12
Power voltage	AC/DC 24 V 50/60Hz	AC 230 V 50/60Hz
Power consumption - in operation - in the end position	12 W 0,5 W	8 W 0,5 W
Dimensioning	18 VA (I _{max} 8,2 A @ 5 ms)	15 VA (I _{max} 7.9 A @ 5 ms)
Protection class	III	II
Degree of protection	IP 54	
Adjustment time for 95°	< 60 s	
Ambient temperature	-30°C ... +55°C	
Storage temperature	-40°C ... +80°C	
Connection - drive - auxiliary switch	Cable 1 m, 3 x 0,75 mm ² Cable 1 m, 6 x 0,75 mm ² (BE 24-ST) with plug connectors	

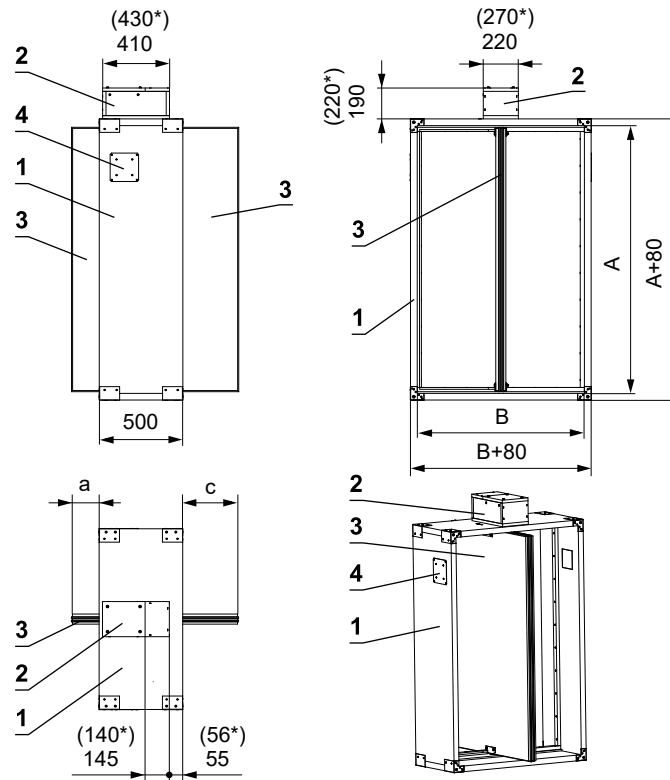
Actuator SCHISCHEK InMax 50.75-S



Actuator SCHISCHEK InMax 50.75-S	
Actuator SCHISCHEK	InMax 50.75-S
Power voltage	24-240 VAC/DC 50/60Hz
Power consumption - in operation - heating	10 W 16 W (start at -20°C)
Protection class	I
Degree of protection	IP 66
Adjustment time for 95°	< 60 s
Ambient temperature	-40°C ... +50°C
Storage temperature	-40°C ... +70°C
Connection	cable 1 m, 0,5 mm ²

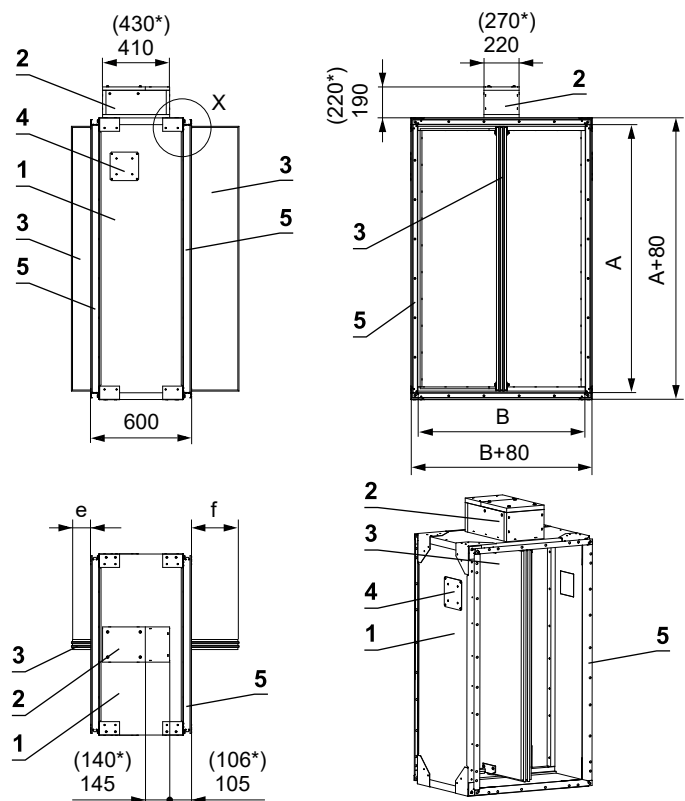
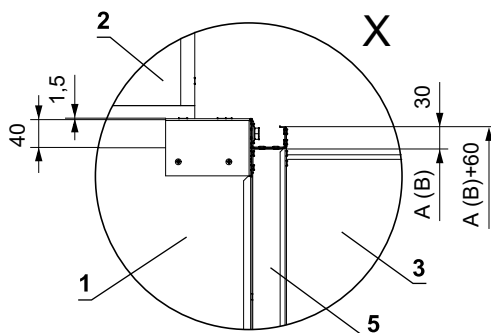
III. DIMENSIONS

SEDM without flange



SEDM with flange

- External dimensions of flange $A(B) + 60$ is not same as external dimensions of damper

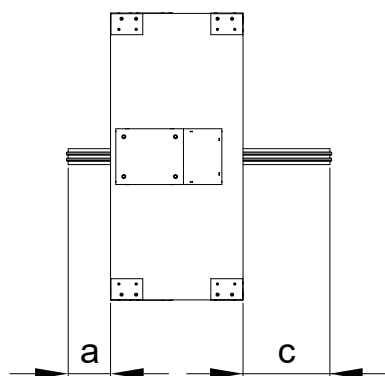
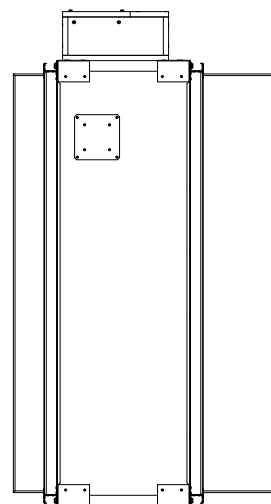
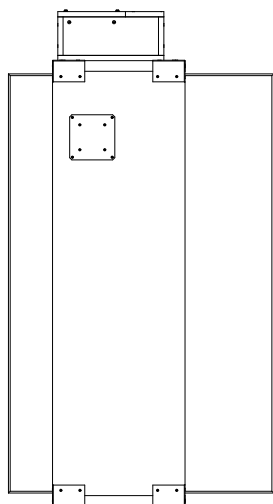


- 1 SEDM
- 2 Actuating mechanism
- 3 Damper blade
- 4 Inspection opening cover
- 5 Flange**

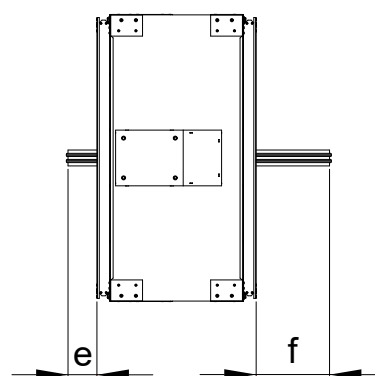
- * Dimensions with actuating mechanism InMax 50.75S.
- ** If it is necessary, arbitrary flange could be removed.

Damper blade overlaps

- For damper without flanges the open damper blade overlaps the damper body from dimension B = 250 by the value "c" or "a" and "c". These values are specified in chapter Technical parameters → see pages 11 to 22.
- For damper with flanges the open damper blade overlaps the damper body from dimension B = 355 by the value "f" or "e" and "f". These values are specified in chapter Technical parameters → see pages 11 to 22.



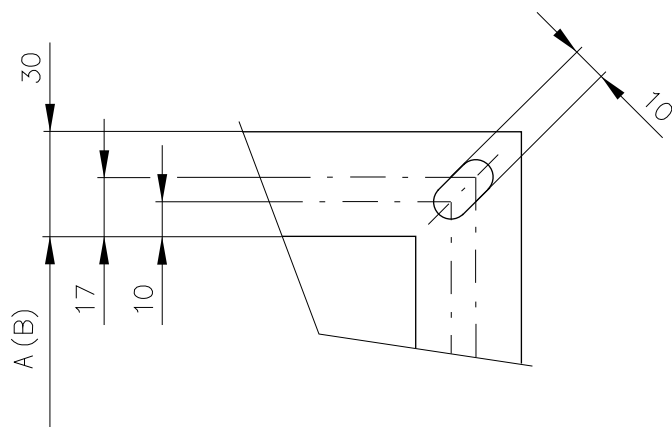
Values "a" and "c" - without flange



Hodnoty "e" and "f" - with flange

Values "a", "c", "e" a "f" has to be respected when projecting following air-conditioning duct.

Flange of a damper



30 mm wide flanges are fitted
with oval holes in the corners

Technical parameters

A x B [mm]	Damper blade overlaps without flanges		Damper blade overlaps with flanges		Weight [kg]		Effective area Sef [m²]	Actuating mechanism type
	a [mm]	c [mm]	e [mm]	f [mm]	Without flanges	With flanges		
180 x	180	-	-	-	38,3	41,4	0,0077	BELIMO BEN (15 N.m)
	200	-	-	-	39,6	42,8	0,0099	
	225	-	-	-	41,2	44,4	0,0127	
	250	-	-	-	42,8	46,2	0,0154	
	280	-	-	-	44,6	48,2	0,0187	
	300	-	-	-	45,9	49,5	0,0209	
	315	-	-	-	46,8	50,6	0,0226	
	355	-	6,5	-	49,3	53,3	0,0270	
	400	-	29	-	52,1	56,4	0,0319	
	450	-	54	4	55,2	59,8	0,0374	
	500	-	79	29	58,3	63,2	0,0429	
	550	-	104	54	61,4	66,6	0,0484	
	560	-	109	59	62,1	67,2	0,0495	
	600	-	129	79	64,7	69,9	0,0539	
	630	-	144	94	66,6	72,1	0,0572	
	650	-	154	104	67,8	73,4	0,0594	
	700	11	179	129	70,9	76,8	0,0649	
	710	16	184	134	71,6	77,5	0,0660	
	750	36	204	154	74,0	80,2	0,0704	
	800	61	229	179	77,1	83,6	0,0759	
200 x	900	111	279	229	83,4	90,5	0,0869	BELIMO BEE (25 N.m)
	1000	161	329	279	89,6	97,2	0,0979	
	180	-	-	-	39,6	42,7	0,0091	
	200	-	-	-	40,9	44,1	0,0117	
	225	-	-	-	42,4	45,8	0,0150	
	250	-	-	-	44,0	47,5	0,0182	
	280	-	-	-	45,9	49,7	0,0221	
	300	-	-	-	47,3	51,0	0,0247	
	315	-	-	-	48,2	52,1	0,0267	
	355	-	6,5	-	50,8	54,8	0,0319	
	400	-	29	-	53,6	58,1	0,0377	
	450	-	54	4	56,8	61,4	0,0442	
	500	-	79	29	60,1	64,9	0,0507	
	550	-	104	54	63,2	68,4	0,0572	
	560	-	109	59	63,9	69,1	0,0585	
	600	-	129	79	66,4	72,0	0,0637	
	630	-	144	94	68,3	74,0	0,0676	
	650	-	154	104	69,7	75,3	0,0702	
	700	11	179	129	72,8	78,8	0,0767	
	710	16	184	134	73,4	79,5	0,0780	
225 x	750	36	204	154	76,0	82,4	0,0832	BELIMO BEN (15 N.m)
	800	61	229	179	79,2	85,9	0,0897	
	900	111	279	229	85,6	92,7	0,1027	
	1000	161	329	279	91,9	99,8	0,1157	
	180	-	-	-	41,0	44,4	0,0109	
	200	-	-	-	42,4	45,8	0,0140	
	225	-	-	-	44,0	47,5	0,0178	
	250	-	-	-	45,6	49,3	0,0217	
	280	-	-	-	47,7	51,4	0,0264	
	300	-	-	-	49,0	52,9	0,0295	
	315	-	-	-	50,0	54,0	0,0318	
	355	-	6,5	-	52,5	56,8	0,0380	

A x B [mm]	Damper blade overlaps without flanges		Damper blade overlaps with flanges		Weight [kg]		Effective area Sef [m²]	Actuating mechanism type	
	a [mm]	c [mm]	e [mm]	f [mm]	Without flanges	With flanges			
225 x	400	-	29	-	-	55,5	60,1	0,0450	BELIMO BEN (15 N.m)
	450	-	54	-	4	58,9	63,6	0,0527	
	500	-	79	-	29	62,1	67,2	0,0605	
	550	-	104	-	54	65,3	70,7	0,0682	
	560	-	109	-	59	66,0	71,4	0,0698	
	600	-	129	-	79	68,7	74,3	0,0760	
	630	-	144	-	94	70,6	76,4	0,0806	
	650	-	154	-	104	72,0	77,9	0,0837	
	700	11	179	-	129	75,2	81,4	0,0915	
	710	16	184	-	134	75,9	82,1	0,0930	
	750	36	204	-	154	78,6	85,1	0,0992	
	800	61	229	11	179	81,8	88,6	0,1070	
	900	111	279	61	229	88,4	95,7	0,1225	
	1000	161	329	111	279	94,9	102,9	0,1380	
250 x	180	-	-	-	-	42,5	46,0	0,0126	BELIMO BEN (15 N.m)
	200	-	-	-	-	43,9	47,5	0,0162	
	225	-	-	-	-	45,6	49,3	0,0207	
	250	-	-	-	-	47,3	51,2	0,0252	
	280	-	-	-	-	49,3	53,3	0,0306	
	300	-	-	-	-	50,6	54,8	0,0342	
	315	-	-	-	-	51,7	55,9	0,0369	
	355	-	6,5	-	-	54,4	58,7	0,0441	
	400	-	29	-	-	57,4	62,1	0,0522	
	450	-	54	-	4	60,8	65,7	0,0612	
	500	-	79	-	29	64,1	69,4	0,0702	
	550	-	104	-	54	67,5	73,0	0,0792	
	560	-	109	-	59	68,2	73,7	0,0810	
	600	-	129	-	79	70,9	76,7	0,0882	
	630	-	144	-	94	72,9	78,8	0,0936	
	650	-	154	-	104	74,3	80,3	0,0972	
	700	11	179	-	129	77,6	84,0	0,1062	
	710	16	184	-	134	78,3	84,8	0,1080	
	750	36	204	-	154	81,0	87,6	0,1152	
	800	61	229	11	179	84,4	91,3	0,1242	
900	111	279	61	229	91,1	98,6	0,1422		
1000	161	329	111	279	97,9	105,8	0,1602		
280 x	180	-	-	-	-	42,8	46,2	0,0147	BELIMO BEN (15 N.m)
	200	-	-	-	-	44,1	47,7	0,0189	
	225	-	-	-	-	45,8	49,4	0,0242	
	250	-	-	-	-	47,5	51,2	0,0294	
	280	-	-	-	-	49,4	53,4	0,0357	
	300	-	-	-	-	50,8	54,9	0,0399	
	315	-	-	-	-	51,7	56,0	0,0431	
	355	-	6,5	-	-	54,5	58,9	0,0515	
	400	-	29	-	-	57,5	62,1	0,0609	
	450	-	54	-	4	60,8	65,8	0,0714	
	500	-	79	-	29	64,2	69,4	0,0819	
	550	-	104	-	54	67,5	72,9	0,0924	
	560	-	109	-	59	68,3	73,7	0,0945	
	600	-	129	-	79	70,9	76,6	0,1029	
	630	-	144	-	94	72,9	78,8	0,1092	

A x B [mm]	Damper blade overlaps without flanges		Damper blade overlaps with flanges		Weight [kg]		Effective area Sef [m²]	Actuating mechanism type	
	a [mm]	c [mm]	e [mm]	f [mm]	Without flanges	With flanges			
280 x	650	-	154	-	104	74,2	80,2	0,1134	BELIMO BEN (15 N.m)
	700	11	179	-	129	77,6	83,9	0,1239	
	710	16	184	-	134	78,3	84,6	0,1260	
	750	36	204	-	154	80,9	87,5	0,1344	
	800	61	229	11	179	84,2	91,1	0,1449	BELIMO BEE (25 N.m)
	900	111	279	61	229	91,0	98,3	0,1659	
	1000	161	329	111	279	97,6	105,6	0,1869	
300 x	180	-	-	-	-	43,9	47,5	0,0161	BELIMO BEN (15 N.m)
	200	-	-	-	-	45,2	49,0	0,0207	
	225	-	-	-	-	46,9	50,8	0,0265	
	250	-	-	-	-	48,8	52,7	0,0322	
	280	-	-	-	-	50,7	54,9	0,0391	
	300	-	-	-	-	52,1	56,3	0,0437	
	315	-	-	-	-	53,2	57,5	0,0472	
	355	-	6,5	-	-	55,9	60,3	0,0564	
	400	-	29	-	-	58,9	63,7	0,0667	
	450	-	54	-	4	62,4	67,3	0,0782	
	500	-	79	-	29	65,8	71,1	0,0897	
	550	-	104	-	54	69,2	74,8	0,1012	
	560	-	109	-	59	69,8	75,5	0,1035	
	600	-	129	-	79	72,5	78,4	0,1127	
	630	-	144	-	94	74,6	80,6	0,1196	
	650	-	154	-	104	76,1	82,2	0,1242	
	700	11	179	-	129	79,4	85,8	0,1357	
	710	16	184	-	134	80,1	86,6	0,1380	
	750	36	204	-	154	82,8	89,4	0,1472	
	800	61	229	11	179	86,3	93,2	0,1587	BELIMO BEE (25 N.m)
	900	111	279	61	229	93,1	100,6	0,1817	
	1000	161	329	111	279	100,0	107,9	0,2047	
	315 x	180	-	-	-	-	44,7	48,5	
200		-	-	-	-	46,2	49,9	0,0221	
225		-	-	-	-	47,8	51,7	0,0282	
250		-	-	-	-	49,7	53,7	0,0343	
280		-	-	-	-	51,7	55,9	0,0417	
300		-	-	-	-	53,0	57,5	0,0466	
315		-	-	-	-	54,1	58,5	0,0502	
355		-	6,5	-	-	56,9	61,5	0,0600	
400		-	29	-	-	60,1	64,9	0,0711	
450		-	54	-	4	63,4	68,6	0,0833	
500		-	79	-	29	67,0	72,4	0,0956	
550		-	104	-	54	70,5	76,1	0,1078	
560		-	109	-	59	71,1	76,8	0,1103	
600		-	129	-	79	73,8	79,8	0,1201	
630		-	144	-	94	75,9	82,0	0,1274	
650		-	154	-	104	77,4	83,6	0,1323	
700		11	179	-	129	80,9	87,4	0,1446	
710		16	184	-	134	81,5	88,0	0,1470	
750		36	204	-	154	84,2	91,0	0,1568	
800		61	229	11	179	87,8	94,8	0,1691	BELIMO BEE (25 N.m)
900		111	279	61	229	94,6	102,3	0,1936	
1000		161	329	111	279	101,7	109,7	0,2181	

A x B [mm]	Damper blade overlaps without flanges		Damper blade overlaps with flanges		Weight [kg]		Effective area Sef [m²]	Actuating mechanism type
	a [mm]	c [mm]	e [mm]	f [mm]	Without flanges	With flanges		
355 x	180	-	-	-	46,3	50,2	0,0200	BELIMO BEN (15 N.m)
	200	-	-	-	47,7	51,7	0,0257	
	225	-	-	-	49,5	53,6	0,0328	
	250	-	-	-	51,3	55,6	0,0399	
	280	-	-	-	53,5	57,9	0,0485	
	300	-	-	-	54,9	59,4	0,0542	
	315	-	-	-	55,9	60,5	0,0584	
	355	-	6,5	-	58,8	63,5	0,0698	
	400	-	29	-	62,0	66,9	0,0827	
	450	-	54	-	65,5	70,8	0,0969	
	500	-	79	-	69,1	74,6	0,1112	
	550	-	104	-	72,6	78,5	0,1254	
	560	-	109	-	73,3	79,2	0,1283	
	600	-	129	-	76,2	82,2	0,1397	
	630	-	144	-	78,3	84,5	0,1482	
	650	-	154	-	79,7	86,0	0,1539	
	700	11	179	-	83,3	89,9	0,1682	
	710	16	184	-	84,0	90,6	0,1710	
	750	36	204	-	86,8	93,7	0,1824	
	800	61	229	11	90,4	97,5	0,1967	BELIMO BEE (25 N.m)
	900	111	279	61	97,4	105,1	0,2252	
	1000	161	329	111	104,6	112,8	0,2537	
400 x	180	-	-	-	49,7	53,8	0,0231	BELIMO BEN (15 N.m)
	200	-	-	-	51,2	55,5	0,0297	
	225	-	-	-	53,0	57,5	0,0380	
	250	-	-	-	55,0	59,5	0,0462	
	280	-	-	-	57,2	61,9	0,0561	
	300	-	-	-	58,8	63,4	0,0627	
	315	-	-	-	59,8	64,7	0,0677	
	355	-	6,5	-	62,9	68,0	0,0809	
	400	-	29	-	66,2	71,5	0,0957	
	450	-	54	-	69,9	75,5	0,1122	
	500	-	79	-	73,7	79,6	0,1287	
	550	-	104	-	77,5	83,6	0,1452	
	560	-	109	-	78,3	84,4	0,1485	
	600	-	129	-	81,3	87,6	0,1617	
	630	-	144	-	83,5	90,1	0,1716	
	650	-	154	-	85,0	91,7	0,1782	
	700	11	179	-	88,8	95,7	0,1947	
	710	16	184	-	89,6	96,5	0,1980	
	750	36	204	-	92,6	99,7	0,2112	
	800	61	229	11	96,3	103,7	0,2277	BELIMO BEE (25 N.m)
	900	111	279	61	103,7	111,8	0,2607	
	1000	161	329	111	111,3	119,9	0,2937	
450 x	180	-	-	-	52,7	57,1	0,0266	BELIMO BEN (15 N.m)
	200	-	-	-	54,2	58,8	0,0342	
	225	-	-	-	56,2	60,8	0,0437	
	250	-	-	-	58,1	62,9	0,0532	
	280	-	-	-	60,5	65,4	0,0646	
	300	-	-	-	62,0	67,1	0,0722	
	315	-	-	-	63,2	68,4	0,0779	

A x B [mm]	Damper blade overlaps without flanges		Damper blade overlaps with flanges		Weight [kg]		Effective area Sef [m²]	Actuating mechanism type	
	a [mm]	c [mm]	e [mm]	f [mm]	Without flanges	With flanges			
450 x	355	-	6,5	-	-	66,3	71,8	0,0931	BELIMO BEN (15 N.m)
	400	-	29	-	-	69,9	75,5	0,1102	
	450	-	54	-	4	73,8	79,7	0,1292	
	500	-	79	-	29	77,7	83,9	0,1482	
	550	-	104	-	54	81,6	88,0	0,1672	
	560	-	109	-	59	82,4	88,9	0,1710	
	600	-	129	-	79	85,5	92,3	0,1862	
	630	-	144	-	94	87,9	94,8	0,1976	
	650	-	154	-	104	89,4	96,5	0,2052	
	700	11	179	-	129	93,5	100,6	0,2242	
	710	16	184	-	134	94,3	101,5	0,2280	
	750	36	204	-	154	97,4	104,8	0,2432	
	800	61	229	11	179	101,3	109,1	0,2622	
	900	111	279	61	229	109,1	117,4	0,3002	
	1000	161	329	111	279	118,3	127,1	0,3382	
500 x	180	-	-	-	-	53,4	56,9	0,0301	BELIMO BEN (15 N.m)
	200	-	-	-	-	55,0	58,7	0,0387	
	225	-	-	-	-	56,9	60,6	0,0495	
	250	-	-	-	-	58,9	62,7	0,0602	
	280	-	-	-	-	61,3	65,2	0,0731	
	300	-	-	-	-	62,9	66,9	0,0817	
	315	-	-	-	-	64,0	68,1	0,0882	
	355	-	6,5	-	-	67,1	71,5	0,1054	
	400	-	29	-	-	70,8	75,2	0,1247	
	450	-	54	-	4	74,6	79,2	0,1462	
	500	-	79	-	29	78,6	83,4	0,1677	
	550	-	104	-	54	82,5	87,5	0,1892	
	560	-	109	-	59	83,3	88,3	0,1935	
	600	-	129	-	79	86,5	91,6	0,2107	
	630	-	144	-	94	88,8	94,1	0,2236	
	650	-	154	-	104	90,4	95,8	0,2322	
	700	11	179	-	129	94,4	99,9	0,2537	
	710	16	184	-	134	95,1	100,7	0,2580	
	750	36	204	-	154	98,3	104,1	0,2752	
	800	61	229	11	179	102,3	108,1	0,2967	
	900	111	279	61	229	110,0	116,4	0,3397	
	1000	161	329	111	279	119,3	126	0,3827	
550 x	180	-	-	-	-	56,1	61,0	0,0336	BELIMO BEN (15 N.m)
	200	-	-	-	-	57,9	62,8	0,0432	
	225	-	-	-	-	59,9	64,9	0,0552	
	250	-	-	-	-	61,9	67,0	0,0672	
	280	-	-	-	-	64,4	69,6	0,0816	
	300	-	-	-	-	66,0	71,4	0,0912	
	315	-	-	-	-	67,3	72,8	0,0984	
	355	-	6,5	-	-	70,5	76,3	0,1176	
	400	-	29	-	-	74,3	80,1	0,1392	
	450	-	54	-	4	78,3	84,5	0,1632	
	500	-	79	-	29	82,4	88,9	0,1872	
	550	-	104	-	54	86,5	93,3	0,2112	
	560	-	109	-	59	87,4	94,1	0,2160	
	600	-	129	-	79	90,6	97,5	0,2352	

A x B [mm]	Damper blade overlaps without flanges		Damper blade overlaps with flanges		Weight [kg]		Effective area Sef [m²]	Actuating mechanism type		
	a [mm]	c [mm]	e [mm]	f [mm]	Without flanges	With flanges				
550 x	630	-	144	-	94	93,1	100,1	0,2496	BELIMO BEN (15 N.m)	
	650	-	154	-	104	94,8	101,9	0,2592		
	700	11	179	-	129	98,8	106,3	0,2832		
	710	16	184	-	134	99,6	107,1	0,2880		
	750	36	204	-	154	102,9	110,6	0,3072	BELIMO BEE (25 N.m)	
	800	61	229	11	179	107,0	115,0	0,3312		
	900	111	279	61	229	116,5	125,0	0,3792		
	1000	161	329	111	279	124,6	133,6	0,4272		BELIMO BE (40 N.m)
560 x	180	-	-	-	-	56,8	61,5	0,0343	BELIMO BEN (15 N.m)	
	200	-	-	-	-	58,4	63,4	0,0441		
	225	-	-	-	-	60,5	65,5	0,0564		
	250	-	-	-	-	62,5	67,8	0,0686		
	280	-	-	-	-	65,0	70,4	0,0833		
	300	-	-	-	-	66,6	72,1	0,0931		
	315	-	-	-	-	67,9	73,4	0,1005		
	355	-	6,5	-	-	71,3	76,9	0,1201		
	400	-	29	-	-	74,9	80,9	0,1421		
	450	-	54	-	4	79,0	85,3	0,1666		
	500	-	79	-	29	83,1	89,6	0,1911		
	550	-	104	-	54	87,3	94,0	0,2156		
	560	-	109	-	59	88,1	94,9	0,2205		
	600	-	129	-	79	91,5	98,4	0,2401		
	630	-	144	-	94	93,9	101,1	0,2548		
	650	-	154	-	104	95,6	102,9	0,2646		
	700	11	179	-	129	99,8	107,3	0,2891		
	710	16	184	-	134	100,5	108,1	0,2940		
	750	36	204	-	154	103,9	111,6	0,3136		BELIMO BEE (25 N.m)
	800	61	229	11	179	108,0	116,0	0,3381		
	900	111	279	61	229	117,5	126,0	0,3871		
	1000	161	329	111	279	125,8	134,9	0,4361		
600 x	180	-	-	-	-	59,0	64,0	0,0371	BELIMO BEN (15 N.m)	
	200	-	-	-	-	60,6	65,9	0,0477		
	225	-	-	-	-	62,8	68,1	0,0610		
	250	-	-	-	-	65,0	70,4	0,0742		
	280	-	-	-	-	67,5	73,0	0,0901		
	300	-	-	-	-	69,3	74,9	0,1007		
	315	-	-	-	-	70,5	76,3	0,1087		
	355	-	6,5	-	-	73,9	79,9	0,1299		
	400	-	29	-	-	77,8	83,9	0,1537		
	450	-	54	-	4	82,0	88,4	0,1802		
	500	-	79	-	29	86,3	92,9	0,2067		
	550	-	104	-	54	90,5	97,5	0,2332		
	560	-	109	-	59	91,4	98,4	0,2385		
	600	-	129	-	79	94,8	102,0	0,2597		
	630	-	144	-	94	97,4	104,8	0,2756		
	650	-	154	-	104	99,0	106,5	0,2862		
	700	11	179	-	129	103,3	111,0	0,3127		
	710	16	184	-	134	104,1	111,9	0,3180		
	750	36	204	-	154	107,5	115,5	0,3392		BELIMO BEE (25 N.m)
	800	61	229	11	179	111,8	120,0	0,3657		
	900	111	279	61	229	121,6	130,4	0,4187		

A x B [mm]	Damper blade overlaps without flanges		Damper blade overlaps with flanges		Weight [kg]		Effective area Sef [m²]	Actuating mechanism type
	a [mm]	c [mm]	e [mm]	f [mm]	Without flanges	With flanges		
600 x 1000	161	329	111	279	130,1	139,4	0,4717	BELIMO BE (40 N.m)
	180	-	-	-	60,6	65,9	0,0392	
	200	-	-	-	62,4	67,6	0,0504	
	225	-	-	-	64,6	70,0	0,0644	
	250	-	-	-	66,8	72,3	0,0784	
	280	-	-	-	69,4	75,1	0,0952	
	300	-	-	-	71,1	76,9	0,1064	
	315	-	-	-	72,4	78,3	0,1148	
	355	-	6,5	-	75,9	82,0	0,1372	
	400	-	29	-	79,9	86,1	0,1624	
630 x	450	-	54	-	84,1	90,8	0,1904	BELIMO BEN (15 N.m)
	500	-	79	-	88,5	95,4	0,2184	
	550	-	104	-	92,9	100,0	0,2464	
	560	-	109	-	93,8	100,9	0,2520	
	600	-	129	-	97,3	104,6	0,2744	
	630	-	144	-	99,9	107,4	0,2912	
	650	-	154	-	101,6	109,3	0,3024	
	700	11	179	-	106,0	113,9	0,3304	
	710	16	184	-	106,9	114,8	0,3360	
	750	36	204	-	110,4	118,5	0,3584	
650 x	800	61	229	11	114,8	123,1	0,3864	BELIMO BEE (25 N.m)
	900	111	279	61	124,6	133,6	0,4424	
	1000	161	329	111	133,4	142,9	0,4984	
	180	-	-	-	61,8	67,1	0,0406	
	200	-	-	-	63,5	68,9	0,0522	
	225	-	-	-	65,8	71,3	0,0667	
	250	-	-	-	68,0	73,6	0,0812	
	280	-	-	-	70,6	76,4	0,0986	
	300	-	-	-	72,4	78,3	0,1102	
	315	-	-	-	73,8	79,8	0,1189	
650 x	355	-	6,5	-	77,3	83,5	0,1421	BELIMO BEN (15 N.m)
	400	-	29	-	81,3	87,6	0,1682	
	450	-	54	-	85,6	92,4	0,1972	
	500	-	79	-	90,1	97,0	0,2262	
	550	-	104	-	94,5	101,8	0,2552	
	560	-	109	-	95,4	102,6	0,2610	
	600	-	129	-	98,9	106,4	0,2842	
	630	-	144	-	101,6	109,3	0,3016	
	650	-	154	-	103,4	111,1	0,3132	
	700	11	179	-	107,8	115,8	0,3422	
700 x	710	16	184	-	108,6	116,8	0,3480	BELIMO BEE (25 N.m)
	750	36	204	-	112,3	120,5	0,3712	
	800	61	229	11	117,9	126,4	0,4002	
	900	111	279	61	126,8	135,8	0,4582	
	1000	161	329	111	135,6	145,1	0,5162	
	180	-	-	-	64,5	66,2	0,0441	
	200	-	-	-	66,4	68,0	0,0567	
	225	-	-	-	68,8	70,3	0,0725	
	250	-	-	-	71,0	72,6	0,0882	
	280	-	-	-	73,8	75,4	0,1071	
700 x	300	-	-	-	75,6	77,2	0,1197	BELIMO BEN (15 N.m)

A x B [mm]	Damper blade overlaps without flanges		Damper blade overlaps with flanges		Weight [kg]		Effective area Sef [m²]	Actuating mechanism type
	a [mm]	c [mm]	e [mm]	f [mm]	Without flanges	With flanges		
700 x	315	-	-	-	77,0	78,6	0,1292	BELIMO BEN (15 N.m)
	355	-	6,5	-	80,6	82,2	0,1544	
	400	-	29	-	84,8	86,4	0,1827	
	450	-	54	-	89,4	90,9	0,2142	
	500	-	79	-	93,9	95,5	0,2457	
	550	-	104	-	98,5	100,1	0,2772	
	560	-	109	-	99,4	101,0	0,2835	BELIMO BEE (25 N.m)
	600	-	129	-	103,1	104,7	0,3087	
	630	-	144	-	105,9	107,4	0,3276	
	650	-	154	-	107,6	109,2	0,3402	
	700	11	179	-	112,3	113,8	0,3717	
	710	16	184	-	113,1	114,7	0,3780	
	750	36	204	-	116,9	118,4	0,4032	BELIMO BE (40 N.m)
	800	61	229	11	122,8	124,1	0,4347	
	900	111	279	61	131,9	133,2	0,4977	BELIMO BE (40 N.m)
	1000	161	329	111	141,0	142,4	0,5607	
710 x	180	-	-	-	63,6	69,1	0,0448	BELIMO BEN (15 N.m)
	200	-	-	-	65,4	70,9	0,0576	
	225	-	-	-	67,6	73,3	0,0736	
	250	-	-	-	69,9	75,8	0,0896	
	280	-	-	-	72,6	78,6	0,1088	
	300	-	-	-	74,4	80,5	0,1216	
	315	-	-	-	75,8	81,9	0,1312	
	355	-	6,5	-	79,3	85,6	0,1568	
	400	-	29	-	83,4	90,0	0,1856	
	450	-	54	-	87,8	94,8	0,2176	
	500	-	79	-	92,4	99,6	0,2496	BELIMO BEE (25 N.m)
	550	-	104	-	96,9	104,3	0,2816	
	560	-	109	-	97,8	105,2	0,2880	
	600	-	129	-	101,4	109,1	0,3136	
	630	-	144	-	102,4	111,9	0,3328	
	650	-	154	-	104,2	113,8	0,3456	
	700	11	179	-	108,6	118,6	0,3776	
	710	16	184	-	109,6	119,6	0,3840	
	750	36	204	-	113,0	123,3	0,4096	
	800	61	229	11	118,7	129,3	0,4416	BELIMO BE (40 N.m)
	900	111	279	61	127,6	138,8	0,5056	
	1000	161	329	111	136,4	148,4	0,5696	BELIMO BE (40 N.m)
	180	-	-	-	64,7	70,2	0,0476	
750 x	200	-	-	-	66,5	72,1	0,0612	BELIMO BEN (15 N.m)
	225	-	-	-	68,8	74,6	0,0782	
	250	-	-	-	71,0	77,0	0,0952	
	280	-	-	-	73,8	79,9	0,1156	
	300	-	-	-	75,6	81,8	0,1292	
	315	-	-	-	76,9	83,3	0,1394	
	355	-	6,5	-	80,6	87,1	0,1666	
	400	-	29	-	84,7	91,4	0,1972	
	450	-	54	-	89,3	96,2	0,2312	
	500	-	79	-	93,8	101,0	0,2652	
	550	-	104	-	98,4	105,8	0,2992	
	560	-	109	-	99,4	106,8	0,3060	

A x B [mm]	Damper blade overlaps without flanges		Damper blade overlaps with flanges		Weight [kg]		Effective area Sef [m²]	Actuating mechanism type	
	a [mm]	c [mm]	e [mm]	f [mm]	Without flanges	With flanges			
750 x	600	-	129	-	79	103,0	110,6	0,3332	BELIMO BEN (15 N.m)
	630	-	144	-	94	105,7	113,5	0,3536	
	650	-	154	-	104	107,5	115,4	0,3672	
	700	11	179	-	129	112,1	120,2	0,4012	BELIMO BEE (25 N.m)
	710	16	184	-	134	113,0	121,2	0,4080	
	750	36	204	-	154	117,8	126,2	0,4352	
	800	61	229	11	179	122,4	131,0	0,4692	
	900	111	279	61	229	131,5	140,8	0,5372	BELIMO BE (40 N.m)
	1000	161	329	111	279	143,0	152,9	0,6052	
800 x	180	-	-	-	-	68,4	74,4	0,0511	
	200	-	-	-	-	70,4	76,4	0,0657	
	225	-	-	-	-	72,8	78,9	0,0840	
	250	-	-	-	-	75,2	81,5	0,1022	
	280	-	-	-	-	78,1	84,5	0,1241	
	300	-	-	-	-	79,9	86,5	0,1387	
	315	-	-	-	-	81,4	88,1	0,1497	
	355	-	6,5	-	-	85,3	92,1	0,1789	BELIMO BEN (15 N.m)
	400	-	29	-	-	89,5	96,6	0,2117	
	450	-	54	-	4	94,3	101,6	0,2482	
	500	-	79	-	29	99,2	106,8	0,2847	
	550	-	104	-	54	103,9	111,8	0,3212	
	560	-	109	-	59	104,9	112,7	0,3285	
	600	-	129	-	79	108,7	116,8	0,3577	
	630	-	144	-	94	111,6	119,8	0,3796	
	650	-	154	-	104	113,6	121,9	0,3942	BELIMO BEE (25 N.m)
	700	11	179	-	129	118,3	126,9	0,4307	
	710	16	184	-	134	119,3	127,9	0,4380	
	750	36	204	-	154	124,3	133,2	0,4672	
	800	61	229	11	179	129,2	138,2	0,5037	
	900	111	279	61	229	138,7	148,4	0,5767	BELIMO BE (40 N.m)
	1000	161	329	111	279	148,4	158,5	0,6497	
900 x	180	-	-	-	-	72,7	72,5	0,0581	
	200	-	-	-	-	74,8	81,1	0,0747	
	225	-	-	-	-	77,3	83,8	0,0955	
	250	-	-	-	-	79,8	86,4	0,1162	
	280	-	-	-	-	82,8	89,6	0,1411	
	300	-	-	-	-	84,7	91,7	0,1577	
	315	-	-	-	-	86,3	93,4	0,1702	
	355	-	6,5	-	-	90,2	97,6	0,2034	
	400	-	29	-	-	94,8	102,2	0,2407	
	450	-	54	-	4	99,8	107,5	0,2822	
	500	-	79	-	29	104,9	112,8	0,3237	
	550	-	104	-	54	109,9	118,1	0,3652	
	560	-	109	-	59	110,9	119,2	0,3735	
	600	-	129	-	79	115,0	123,4	0,4067	BELIMO BEE (25 N.m)
	630	-	144	-	94	118,0	126,6	0,4316	
	650	-	154	-	104	120,0	128,6	0,4482	
	700	11	179	-	129	126,2	135,1	0,4897	
	710	16	184	-	134	127,2	136,2	0,4980	
	750	36	204	-	154	131,3	140,4	0,5312	BELIMO BE (40 N.m)
	800	61	229	11	179	136,3	145,7	0,5727	

A x B [mm]	Damper blade overlaps without flanges		Damper blade overlaps with flanges		Weight [kg]		Effective area Sef [m²]	Actuating mechanism type		
	a [mm]	c [mm]	e [mm]	f [mm]	Without flanges	With flanges				
900 x	900	111	279	61	229	146,3	156,2	0,6557	BELIMO BE (40 N.m)	
	1000	161	329	111	279	156,4	166,8	0,7387		
	180	-	-	-	-	78,1	83,5	0,0651	BELIMO BEN (15 N.m)	
	200	-	-	-	-	80,2	85,7	0,0837		
	225	-	-	-	-	82,9	88,5	0,1070		
	250	-	-	-	-	85,6	91,2	0,1302		
	280	-	-	-	-	88,8	94,5	0,1581		
	300	-	-	-	-	90,8	96,8	0,1767		
	315	-	-	-	-	92,5	98,4	0,1907		
	355	-	6,5	-	-	96,7	102,8	0,2279		
	400	-	29	-	-	101,5	107,7	0,2697		
	450	-	54	-	4	106,9	113,2	0,3162		
	500	-	79	-	29	112,2	118,7	0,3627		
	550	-	104	-	54	117,6	124,1	0,4092		
1000 x	560	-	109	-	59	118,7	125,3	0,4185	BELIMO BEE (25 N.m)	
	600	-	129	-	79	122,9	129,7	0,4557		
	630	-	144	-	94	126,1	133,0	0,4836		
	650	-	154	-	104	129,5	136,4	0,5022		
	700	11	179	-	129	134,8	141,8	0,5487		
	710	16	184	-	134	135,8	143,0	0,5580	BELIMO BE (40 N.m)	
	750	36	204	-	154	140,2	147,4	0,5952		
	800	61	229	11	179	145,4	152,8	0,6417		
	900	111	279	61	229	156,1	163,9	0,7347		
	1000	161	329	111	279	166,8	174,9	0,8277		
		180	-	-	-	-	83,4	87,1	0,0721	BELIMO BEN (15 N.m)
		200	-	-	-	-	85,7	89,2	0,0927	
225		-	-	-	-	88,6	92,1	0,1185		
250		-	-	-	-	91,3	95,0	0,1442		
280		-	-	-	-	94,7	98,3	0,1751		
300		-	-	-	-	97,0	100,6	0,1957		
315		-	-	-	-	98,6	102,2	0,2112		
355		-	6,5	-	-	103,2	106,8	0,2524		
400		-	29	-	-	108,2	111,9	0,2987		
450		-	54	-	4	114,0	117,5	0,3502		
500		-	79	-	29	119,6	123,2	0,4017	BELIMO BEE (25 N.m)	
550		-	104	-	54	125,3	128,9	0,4532		
560		-	109	-	59	126,4	130,0	0,4635		
600		-	129	-	79	130,9	134,6	0,5047		
630		-	144	-	94	135,5	139,0	0,5356		
650		-	154	-	104	137,8	141,3	0,5562	BELIMO BE (40 N.m)	
700		11	179	-	129	143,4	147,0	0,6077		
710		16	184	-	134	144,6	148,1	0,6180		
750		36	204	-	154	149,0	152,6	0,6592		
800		61	229	11	179	154,7	158,4	0,7107		
900		111	279	61	229	166,1	169,6	0,8137		
1000		161	329	111	279	177,4	180,9	0,9167		
1250 x	180	-	-	-	-	91,4	97,9	0,0826	BELIMO BEN (15 N.m)	
	200	-	-	-	-	94,0	100,4	0,1062		
	225	-	-	-	-	97,0	103,6	0,1357		
	250	-	-	-	-	100,1	106,7	0,1652		
	280	-	-	-	-	103,7	110,4	0,2006		

A x B [mm]	Damper blade overlaps without flanges		Damper blade overlaps with flanges		Weight [kg]		Effective area Sef [m²]	Actuating mechanism type
	a [mm]	c [mm]	e [mm]	f [mm]	Without flanges	With flanges		
1250 x	300	-	-	-	106,2	113,0	0,2242	BELIMO BEN (15 N.m)
	315	-	-	-	108,0	114,8	0,2419	
	355	-	6,5	-	112,9	119,9	0,2891	
	400	-	29	-	118,4	125,6	0,3422	BELIMO BEE (25 N.m)
	450	-	54	-	124,6	131,8	0,4012	
	500	-	79	-	130,7	138,1	0,4602	
	550	-	104	-	136,8	144,3	0,5192	
	560	-	109	-	138,0	145,5	0,5310	
	600	-	129	-	144,1	151,7	0,5782	BELIMO BE (40 N.m)
	630	-	144	-	147,7	155,5	0,6136	
	650	-	154	-	150,2	158,0	0,6372	
	700	11	179	-	156,4	164,3	0,6962	
	710	16	184	-	157,6	165,6	0,7080	
	750	36	204	-	162,5	170,5	0,7552	
	800	61	229	11	168,6	176,8	0,8142	
	900	111	279	61	180,8	189,4	0,9322	
	1000	161	329	111	192,9	204,6	1,0502	SCHISCHEK InMax 50.75 (75 N.m)
1400 x	180	-	-	-	95,3	104,0	0,0931	BELIMO BEN (15 N.m)
	200	-	-	-	97,9	106,5	0,1197	
	225	-	-	-	101,1	109,8	0,1530	
	250	-	-	-	104,2	113,0	0,1862	
	280	-	-	-	108,0	117,0	0,2261	
	300	-	-	-	110,5	119,6	0,2527	
	315	-	-	-	112,5	121,6	0,2727	BELIMO BEE (25 N.m)
	355	-	6,5	-	117,4	126,8	0,3259	
	400	-	29	-	123,2	132,7	0,3857	
	450	-	54	-	129,5	139,3	0,4522	
	500	-	79	-	135,8	145,8	0,5187	
	550	-	104	-	143,3	153,5	0,5852	BELIMO BE (40 N.m)
	560	-	109	-	144,6	154,9	0,5985	
	600	-	129	-	149,6	160,1	0,6517	
	630	-	144	-	153,4	164,1	0,6916	
	650	-	154	-	155,9	166,6	0,7182	
	700	11	179	-	162,2	173,2	0,7847	
	710	16	184	-	163,4	174,6	0,7980	
	750	36	204	-	168,5	179,7	0,8512	SCHISCHEK InMax 50.75 (75 N.m)
	800	61	229	11	174,8	186,3	0,9177	
	900	111	279	61	195,3	207,2	1,0507	
	1000	161	329	111	207,9	220,3	1,1837	
1500 x	180	-	-	-	100,5	109,5	0,1001	BELIMO BEN (15 N.m)
	200	-	-	-	103,2	112,2	0,1287	
	225	-	-	-	106,5	115,7	0,1645	
	250	-	-	-	109,8	119,1	0,2002	
	280	-	-	-	113,7	123,3	0,2431	
	300	-	-	-	116,4	125,9	0,2717	BELIMO BEE (25 N.m)
	315	-	-	-	118,3	128,0	0,2932	
	355	-	6,5	-	123,6	133,5	0,3504	
	400	-	29	-	129,6	139,7	0,4147	
	450	-	54	-	136,3	146,5	0,4862	
	500	-	79	-	142,8	153,4	0,5577	BELIMO BE (40 N.m)
	550	-	104	-	150,7	161,5	0,6292	

A x B [mm]	Damper blade overlaps without flanges		Damper blade overlaps with flanges		Weight [kg]		Effective area Sef [m²]	Actuating mechanism type	
	a [mm]	c [mm]	e [mm]	f [mm]	Without flanges	With flanges			
1500 x	560	-	109	-	59	151,9	162,7	0,6435	BELIMO BE (40 N.m)
	600	-	129	-	79	157,2	168,2	0,7007	
	630	-	144	-	94	161,2	172,4	0,7436	
	650	-	154	-	104	163,9	175,1	0,7722	
	700	11	179	-	129	170,4	181,9	0,8437	
	710	16	184	-	134	171,8	183,3	0,8580	
	750	36	204	-	154	177,1	188,8	0,9152	
	800	61	229	11	179	183,7	195,6	0,9867	
	900	111	279	61	229	204,7	217,2	1,1297	
	1000	161	329	111	279	217,9	230,9	1,2727	
1600 x	180	-	-	-	-	105,7	115,1	0,1071	BELIMO BEN (15 N.m)
	200	-	-	-	-	108,4	118,0	0,1377	
	225	-	-	-	-	111,9	121,6	0,1760	
	250	-	-	-	-	115,3	125,1	0,2142	
	280	-	-	-	-	119,5	129,5	0,2601	
	300	-	-	-	-	122,2	132,4	0,2907	
	315	-	-	-	-	124,3	134,4	0,3137	BELIMO BEE (25 N.m)
	355	-	6,5	-	-	129,8	140,2	0,3749	
	400	-	29	-	-	136,0	146,6	0,4437	
	450	-	54	-	4	142,9	153,8	0,5202	
	500	-	79	-	29	149,8	160,9	0,5967	
	550	-	104	-	54	158,0	169,3	0,6732	
	560	-	109	-	59	159,4	170,7	0,6885	BELIMO BE (40 N.m)
	600	-	129	-	79	164,9	176,4	0,7497	
	630	-	144	-	94	169,1	180,7	0,7956	
	650	-	154	-	104	171,8	183,5	0,8262	
	700	11	179	-	129	178,7	190,7	0,9027	
	710	16	184	-	134	180,1	192,2	0,9180	
	750	36	204	-	154	185,6	197,8	0,9792	
	800	61	229	11	179	192,5	205,0	1,0557	
	900	111	279	61	229	214,1	227,1	1,2087	
	1000	161	329	111	279	228,0	241,4	1,3617	

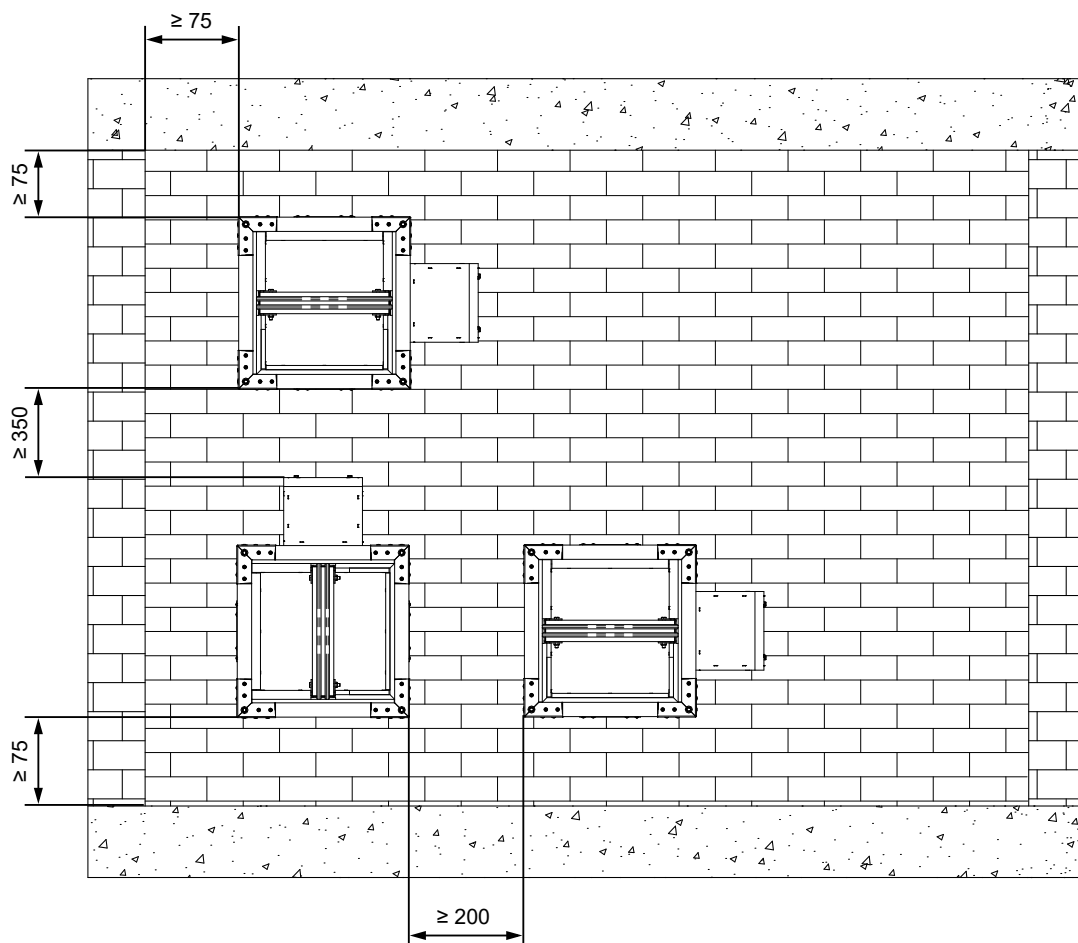
IV. INSTALLATION

Placement and installation

- Dampers are designed to remove heat and combustion products (e.g. smoke) from fire compartments
- Dampers are suitable for installation in vertical and horizontal position passages of fire separating constructions. The damper installation procedures must be done so that all load transfer from the fire separating constructions to the damper is absolutely excluded.
- Following air-conditioning duct must be suspended or supported so that all load transfer from the following duct to the damper flange is absolutely excluded.
- The gap between the installed damper and the fire separating construction must be perfectly filled with approved material.
- After installing the damper, the damper blades must only be opened, or closed by operation of the actuator only.
- The distance between the damper and the construction (wall, ceiling) must be 75 mm at the minimum, according to EN 1366-2. If two or more dampers are to be installed in one fire separating construction, the distance between adjacent dampers must be 200 mm at the minimum, according to EN 1366-10.
- To provide the necessary space for access to the control device, it is recommended that other objects be at least 350 mm away from the control parts of the damper.

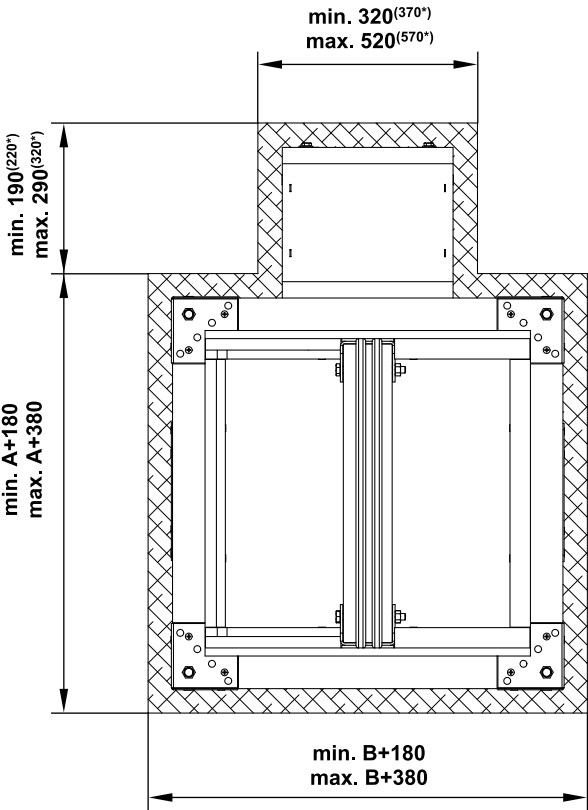
Minimum distance between the dampers and the construction

- minimum distance 200 mm between dampers, according to EN 1366-10
- minimum distance 75 mm between damper and construction (wall/ceiling), according to EN 1366-10

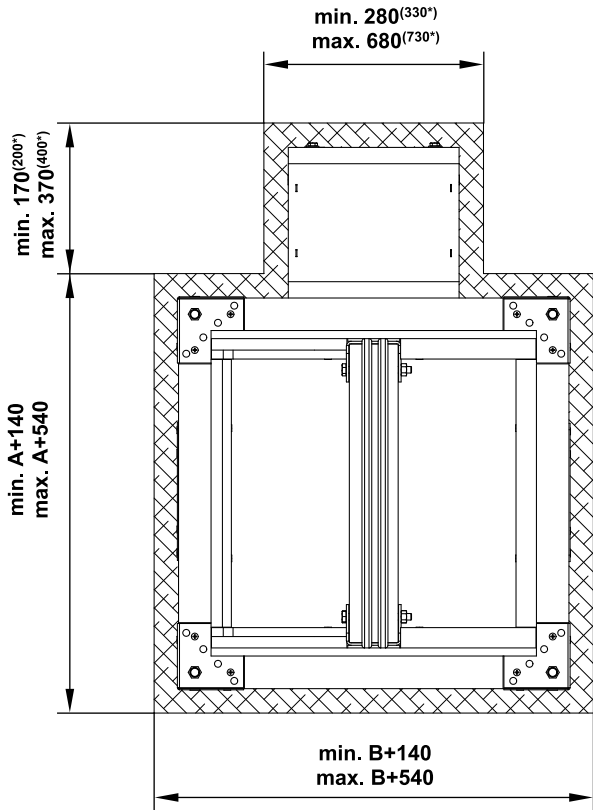


Dimensions of an installation opening

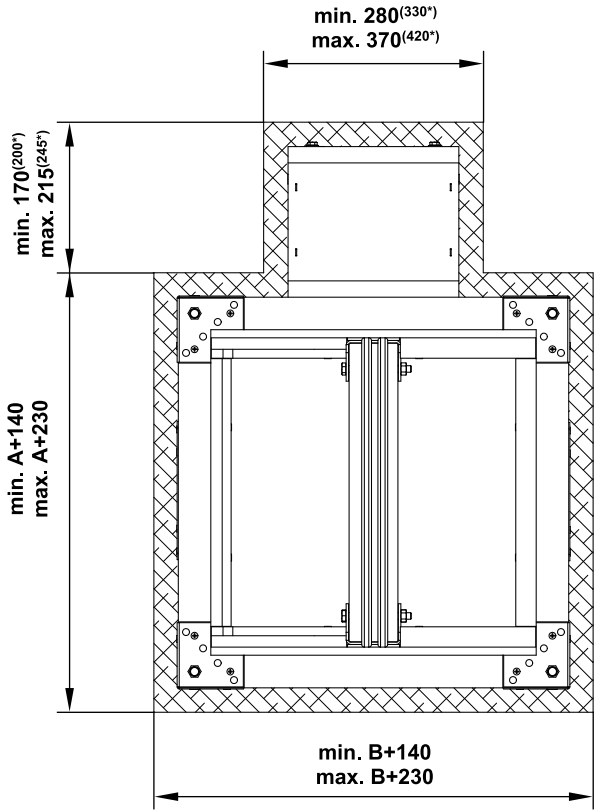
MORTAR OR GYPSUM



ABLATIVE COATED BATT



MINERAL WOOL AND BOARDS



* Dimensions with actuating mechanism
InMax 50.75S.

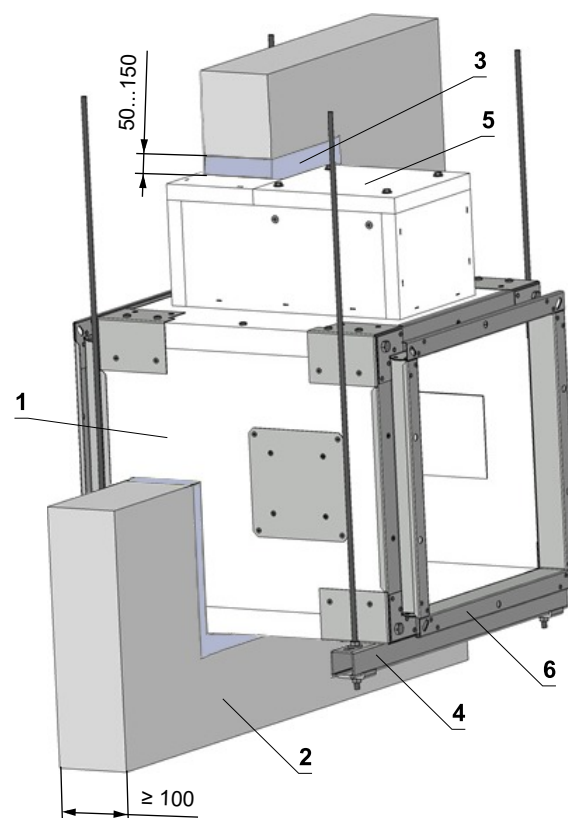
Statement of installations

Type of construction	Min. thickness of construction [mm]	Penetration seal	Classification	Page	
In solid wall construction	100	Mortar or gypsum	EI 120 (v _{ew}) S1500[V/H]C _{mod} HOT 400/30MAmulti	26	
		Ablative Coated Batt		27	
		Mineral wool and boards		28	
In gypsum wall construction	100	Mortar or gypsum	EI 120 (v _{ew}) S1500[V/H]C _{mod} HOT 400/30MAmulti	29	
		Ablative Coated Batt		30	
		Mineral wool and boards		31	
In solid ceiling construction	150	Mortar or gypsum	EI 120 (h _{ow}) S1500[H]C _{mod} HOT 400/30MAmulti	32	
		Ablative Coated Batt		33	
		Mineral wool and boards		34	
Battery in solid wall construction	100	Mortar or gypsum	EI 120 (v _{ew}) S1500[V/H]C _{mod} HOT 400/30MAmulti	2 dampers side by side	35
				2 dampers on top of each other	38
				3 dampers on top of each other	41
				4 dampers	44
	100	Ablative Coated Batt		2 dampers side by side	36
				2 dampers on top of each other	39
				3 dampers on top of each other	42
				4 dampers	45
Battery in gypsum wall construction	100	Ablative Coated Batt	2 dampers side by side	37	
			2 dampers on top of each other	40	
			3 dampers on top of each other	43	
			4 dampers	46	
Horizontal or vertical smoke extraction ducts	Connection to single or multi compartment smoke extraction ducts tested according to EN 1366-8 or EN 1366-9		EI 120 (h _{od}) S1500[H]C _{mod} HOT400/30MAmulti EI 120 (v _{ed}) S1500[V/H]C _{mod} HOT400/30MAmulti	47-50	

Installation in solid wall construction

Solid wall - mortar or gypsum - vertical blade axis position

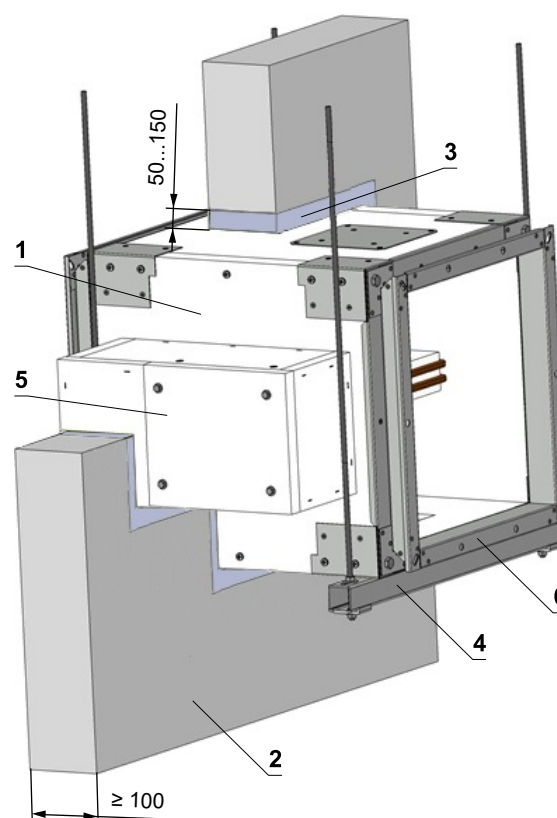
- For connection of following duct → see pages 57 to 61
- Examples of anchors to the fire dividing construction → see pages 51 to 56



- 1 SEDM
- 2 Solid wall construction
- 3 Mortar or gypsum
- 4 Profile with threaded rod → see pages 51 to 52
- 5 Actuator cover - must be removable after installation of the damper
- 6 Flange

Solid wall - mortar or gypsum - horizontal blade axis position

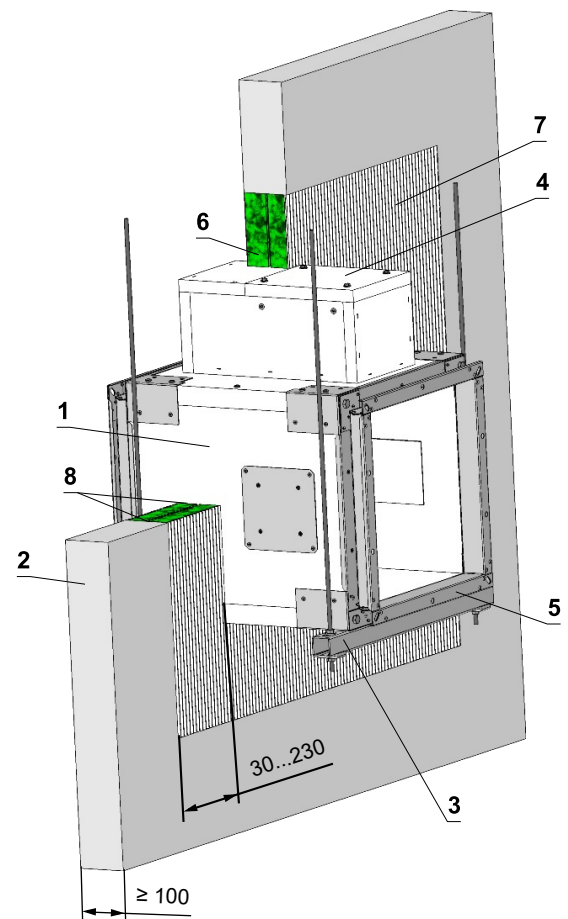
- For connection of following duct → see pages 57 to 61
- Examples of anchors to the fire dividing construction → see pages 51 to 56



- 1 SEDM
- 2 Solid wall construction
- 3 Mortar or gypsum
- 4 Profile with threaded rod → see pages 51 to 52
- 5 Actuator cover - must be removable after installation of the damper
- 6 Flange

Solid wall - Ablative Coated Batt - vertical blade axis position

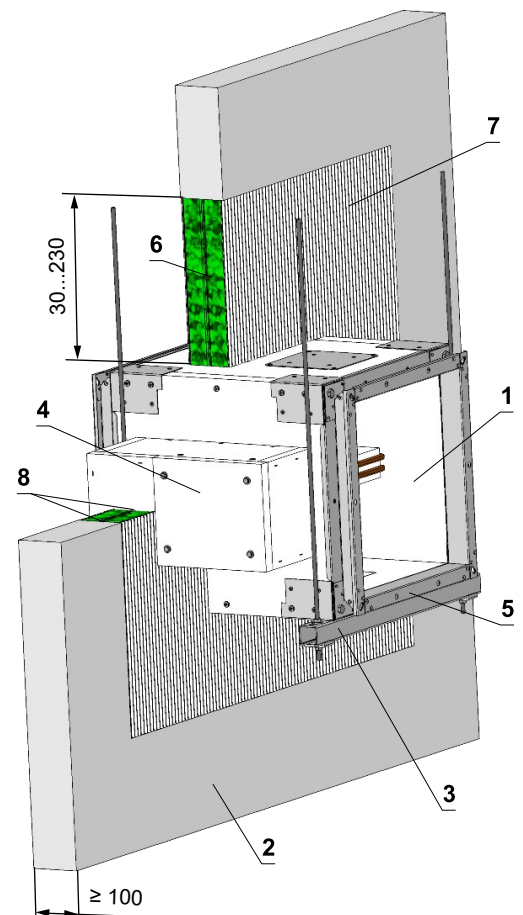
- For connection of following duct → see pages 57 to 61
- Examples of anchors to the fire dividing construction → see pages 51 to 56



- 1 SEDM
- 2 Solid wall construction
- 3 Profile with threaded rod → see pages 51 to 52
- 4 Actuator cover - must be removable after installation of the damper
- 5 Flange
- 6 Ablative Coated Batt System HILTI
- 7 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 8 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct.
- 9 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing.

Solid wall - Ablative Coated Batt - horizontal blade axis position

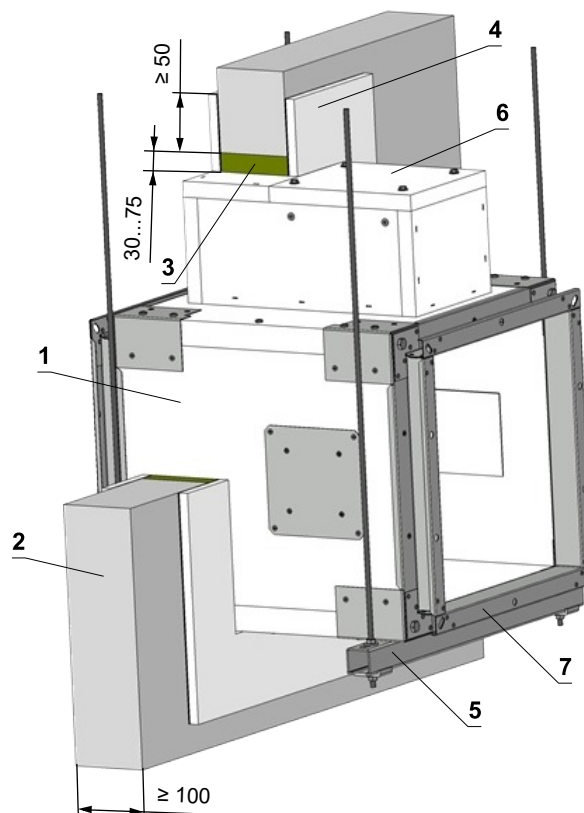
- For connection of following duct → see pages 57 to 61
- Examples of anchors to the fire dividing construction → see pages 51 to 56



- 1 SEDM
- 2 Solid wall construction
- 3 Profile with threaded rod → see pages 51 to 52
- 4 Actuator cover - must be removable after installation of the damper
- 5 Flange
- 6 Ablative Coated Batt System HILTI
- 7 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 8 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct.
- 9 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing.

Solid wall - mineral wool and boards - vertical blade axis position

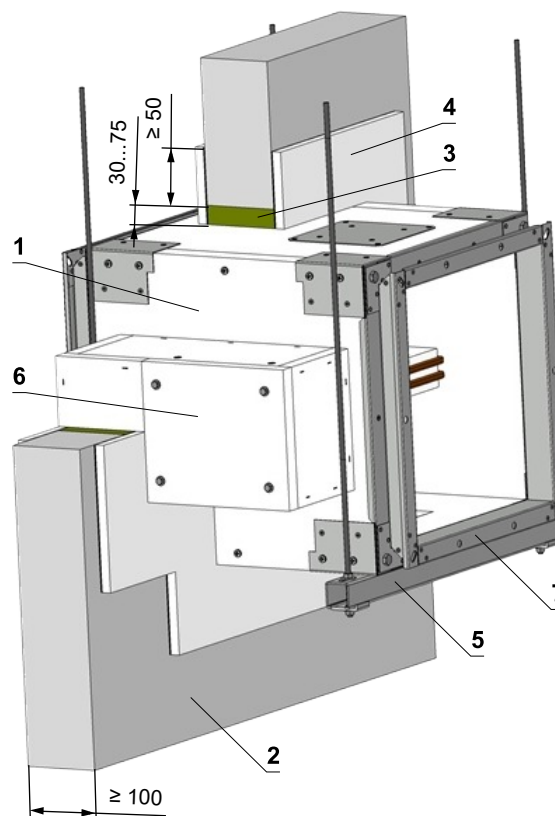
- For connection of following duct → see pages 57 to 61
- Examples of anchors to the fire dividing construction → see pages 51 to 56



- 1 SEDM
- 2 Solid wall construction
- 3 Mineral wool board - min. density 140 kg/m^3 (e.g. PROMAPYR-T150, ROCKWOOL HARDROCK / STEP ROCK HD)
- 4 Fire-resistant board - min. th. 15 mm, min. density 870 kg/m^3 (e.g. PROMATECT-H)
- 5 Profile with threaded rod → see pages 51 to 52
- 6 Actuator cover - must be removable after installation of the damper
- 7 Flange

Solid wall - mineral wool and boards - horizontal blade axis position

- For connection of following duct → see pages 57 to 61
- Examples of anchors to the fire dividing construction → see pages 51 to 56

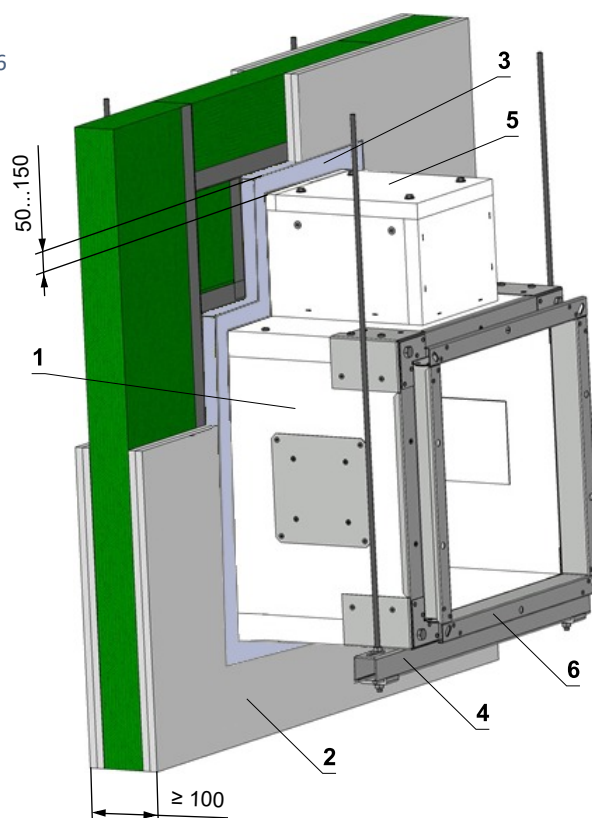


- 1 SEDM
- 2 Solid wall construction
- 3 Mineral wool board - min. density 140 kg/m^3 (e.g. PROMAPYR-T150, ROCKWOOL HARDROCK / STEP ROCK HD)
- 4 Fire-resistant board - min. th. 15 mm, min. density 870 kg/m^3 (e.g. PROMATECT-H)
- 5 Profile with threaded rod → see pages 51 to 52
- 6 Actuator cover - must be removable after installation of the damper
- 7 Flange

Installation in gypsum wall construction

Gypsum wall - mortar or gypsum

- For connection of following duct → see pages 57 to 61
- Examples of anchors to the fire dividing construction → see pages 51 to 56

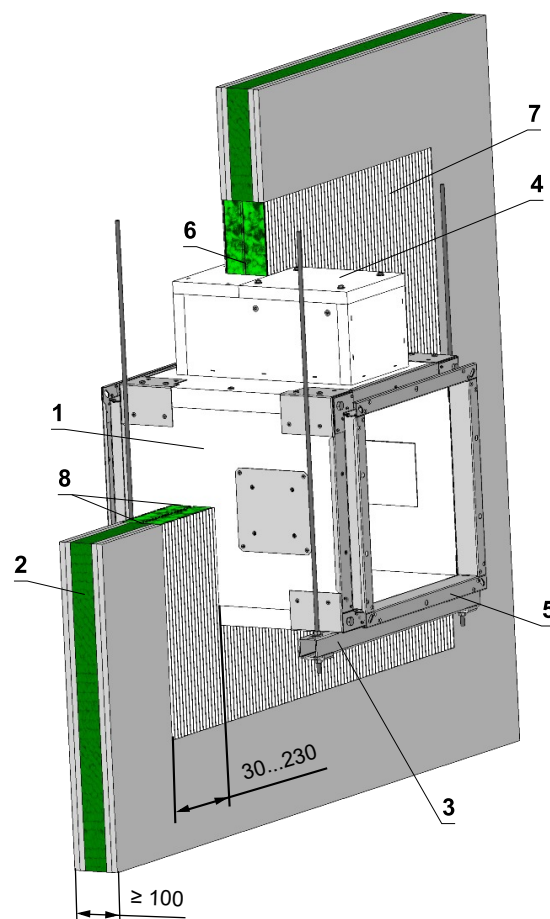


- 1 SEDM
- 2 Gypsum wall construction
- 3 Mortar or gypsum
- 4 Profile with threaded rod → see pages 51 to 52
- 5 Actuator cover - must be removable after installation of the damper
- 6 Flange

Gypsum wall - Ablative Coated Batt - vertical blade axis position

- For connection of following duct → see pages 57 to 61
- Examples of anchors to the fire dividing construction → see pages 51 to 56

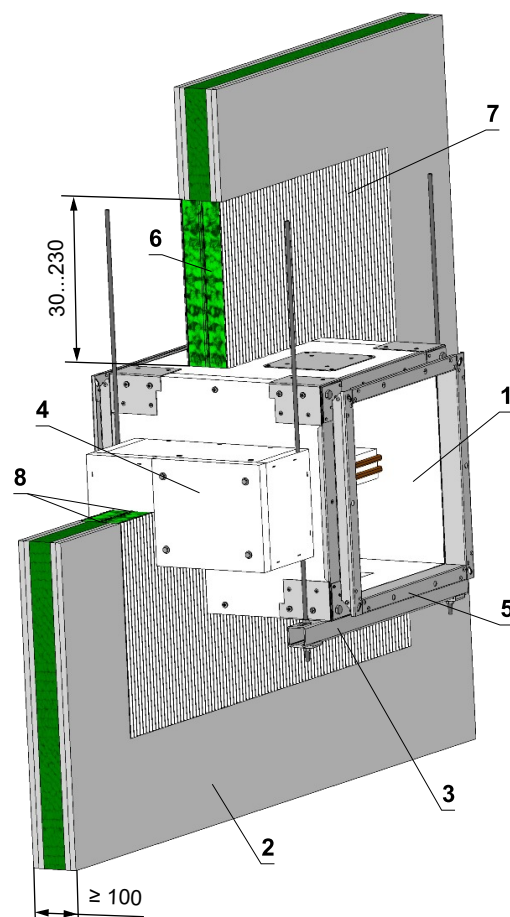
- 1 SEDM
- 2 Gypsum wall construction
- 3 Profile with threaded rod → see pages 51 to 52
- 4 Actuator cover - must be removable after installation of the damper
- 5 Flange
- 6 Ablative Coated Batt System HILTI
- 7 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 8 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct.
- 9 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing.



Gypsum wall - Ablative Coated Batt - horizontal blade axis position

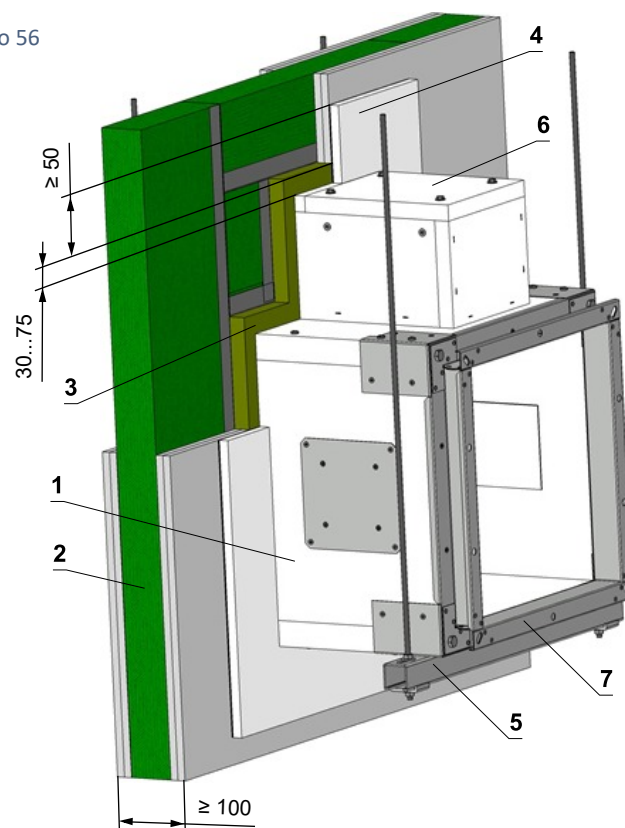
- For connection of following duct → see pages 57 to 61
- Examples of anchors to the fire dividing construction → see pages 51 to 56

- 1 SEDM
- 2 Gypsum wall construction
- 3 Profile with threaded rod → see pages 51 to 52
- 4 Actuator cover - must be removable after installation of the damper
- 5 Flange
- 6 Ablative Coated Batt System HILTI
- 7 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 8 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct.
- 9 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing.



Gypsum wall - mineral wool and boards

- For connection of following duct → see pages 57 to 61
- Examples of anchors to the fire dividing construction → see pages 51 to 56

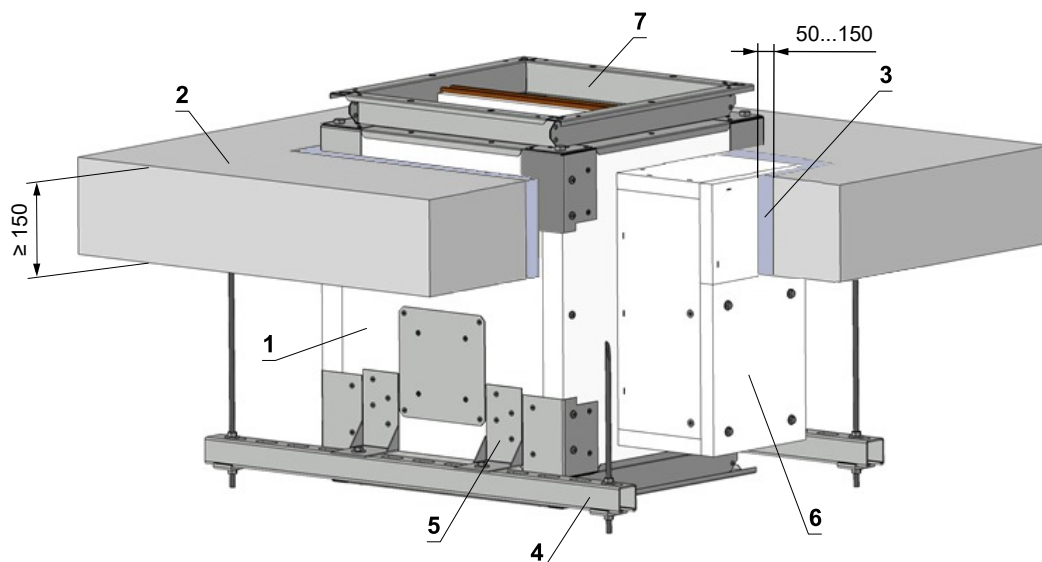


- 1 SEDM
- 2 Gypsum wall construction
- 3 Mineral wool board - min. density 140 kg/m^3 (e.g. PROMAPYR-T150, ROCKWOOL HARDROCK / STEP ROCK HD)
- 4 Fire-resistant board - min. th. 15 mm, min. density 870 kg/m^3 (e.g. PROMATECT-H)
- 5 Profile with threaded rod → see pages 51 to 52
- 6 Actuator cover - must be removable after installation of the damper
- 7 Flange

Installation in solid ceiling construction

In solid ceiling construction - mortar or gypsum - actuator under ceiling

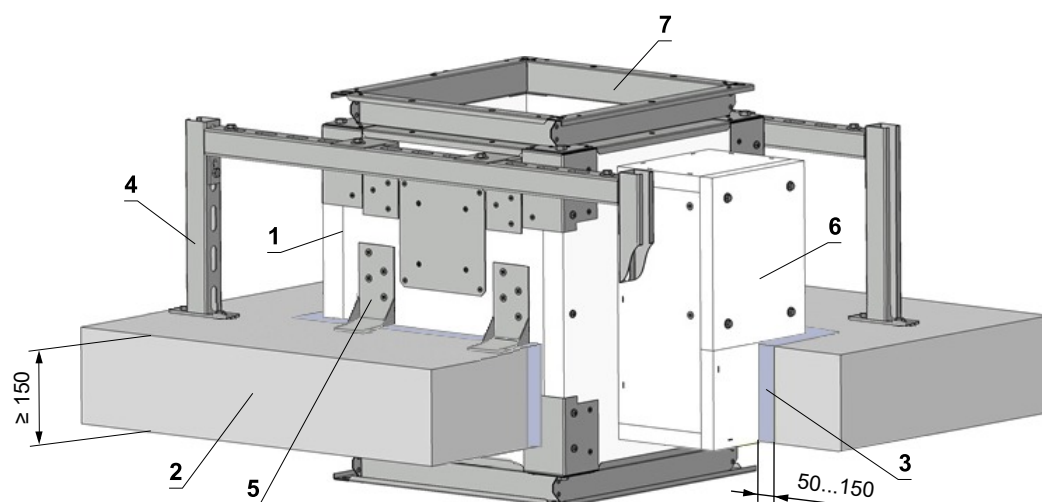
- For connection of following duct → see pages 57 to 61
- Examples of anchors to the fire dividing construction → see pages 51 to 56
- Number of L-holders and their placement, acc. to AxB dimension → see page 53



- 1 SEDM
- 2 Solid ceiling construction
- 3 Mortar or gypsum
- 4 Profile with threaded rod → see pages 51 to 52
- 5 L-holder → see page 53
- 6 Actuator cover - must be removable after installation of the damper
- 7 Flange

In solid ceiling construction - mortar or gypsum - actuator above ceiling

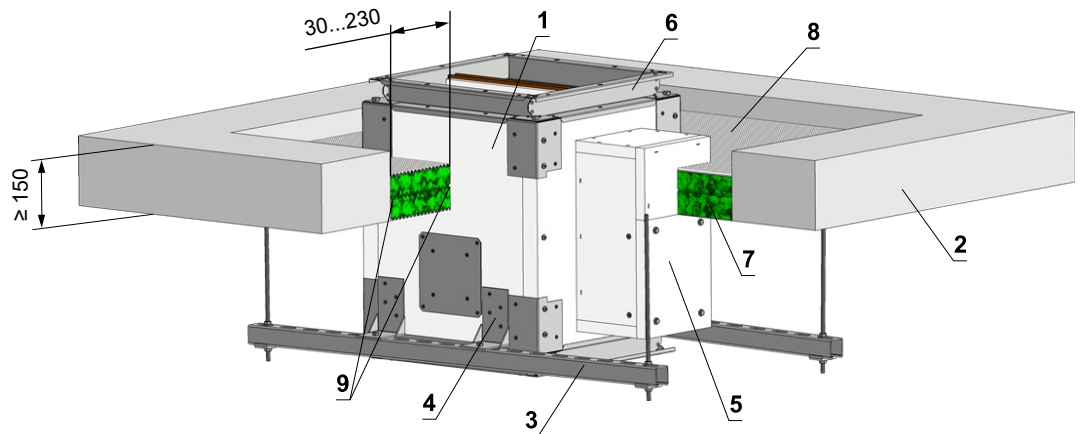
- For connection of following duct → see pages 57 to 61
- Examples of anchors to the fire dividing construction → see pages 51 to 56
- Number of L-holders and their placement, acc. to AxB dimension → see page 53



- 1 SEDM
- 2 Solid ceiling construction
- 3 Mortar or gypsum
- 4 Fixing profile with support console
- 5 L-holder → see page 53
- 6 Actuator cover - must be removable after installation of the damper
- 7 Flange

In solid ceiling construction - Ablative Coated Batt - actuator under ceiling

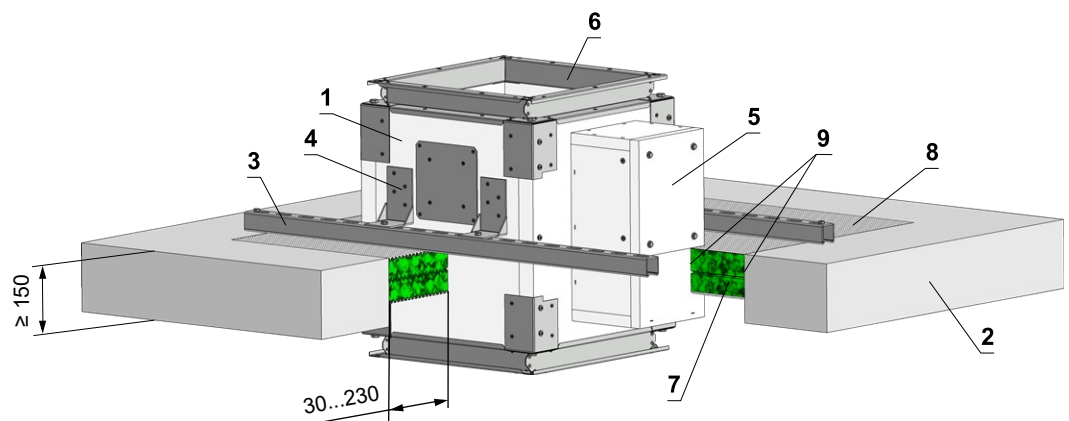
- For connection of following duct → see pages 57 to 61
- Examples of anchors to the fire dividing construction → see pages 51 to 56
- Number of L-holders and their placement, acc. to AxB dimension → see page 53



- 1 SEDM
- 2 Solid ceiling construction
- 3 Profile with threaded rod → see pages 51 to 52
- 4 L-holder → see page 53
- 5 Actuator cover - must be removable after installation of the damper
- 6 Flange
Ablative Coated Batt System HILTI
- 7 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 8 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct.
- 9 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing.

In solid ceiling construction - Ablative Coated Batt - actuator above ceiling

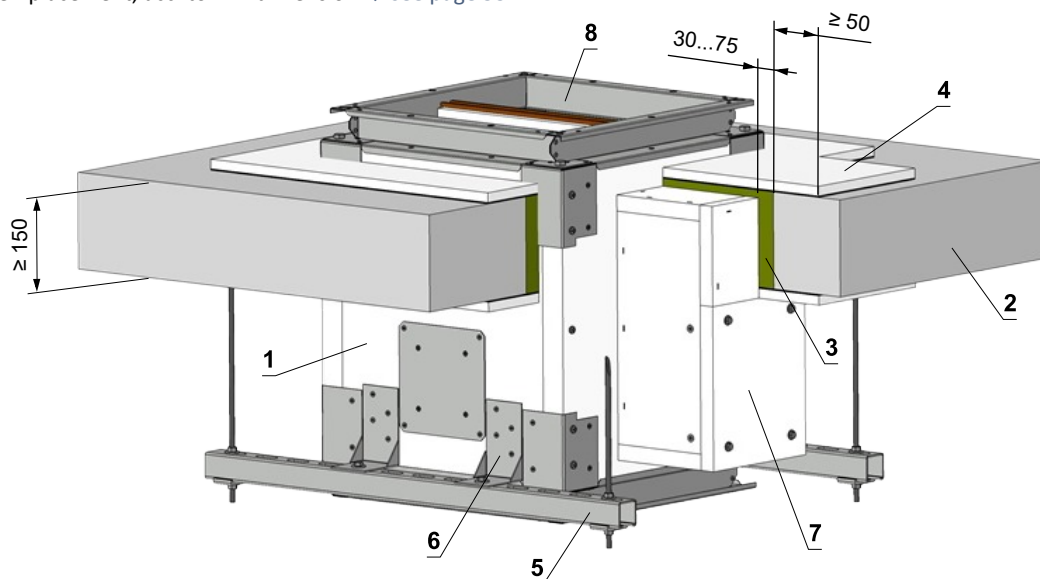
- For connection of following duct → see pages 57 to 61
- Examples of anchors to the fire dividing construction → see pages 51 to 56
- Number of L-holders and their placement, acc. to AxB dimension → see page 53



- 1 SEDM
- 2 Solid ceiling construction
- 3 Fixing profile
- 4 L-holder → see page 53
- 5 Actuator cover - must be removable after installation of the damper
- 6 Flange
Ablative Coated Batt System HILTI
- 7 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 8 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct.
- 9 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing.

In solid ceiling construction - mineral wool and boards - actuator under ceiling

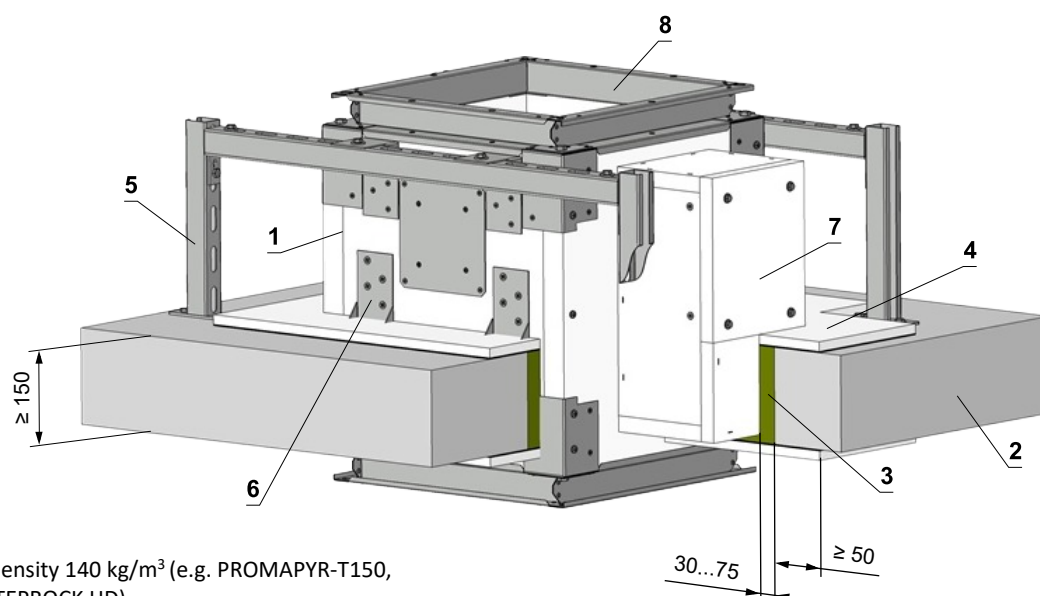
- For connection of following duct → see pages 57 to 61
- Examples of anchors to the fire dividing construction → see pages 51 to 56
- Number of L-holders and their placement, acc. to AxB dimension → see page 53



- 1 SEDM
- 2 Solid ceiling construction
- 3 Mineral wool board - min. density 140 kg/m³ (e.g. PROMAPYR-T150, ROCKWOOL HARDROCK / STEP ROCK HD)
- 4 Fire-resistant board - min. th. 15 mm, min. density 870 kg/m³ (e.g. PROMATECT-H)
- 5 Profile with threaded rod → see pages 51 to 52
- 6 L-holder → see page 53
- 7 Actuator cover - must be removable after installation of the damper
- 8 Flange

In solid ceiling construction - mineral wool and boards - actuator above ceiling

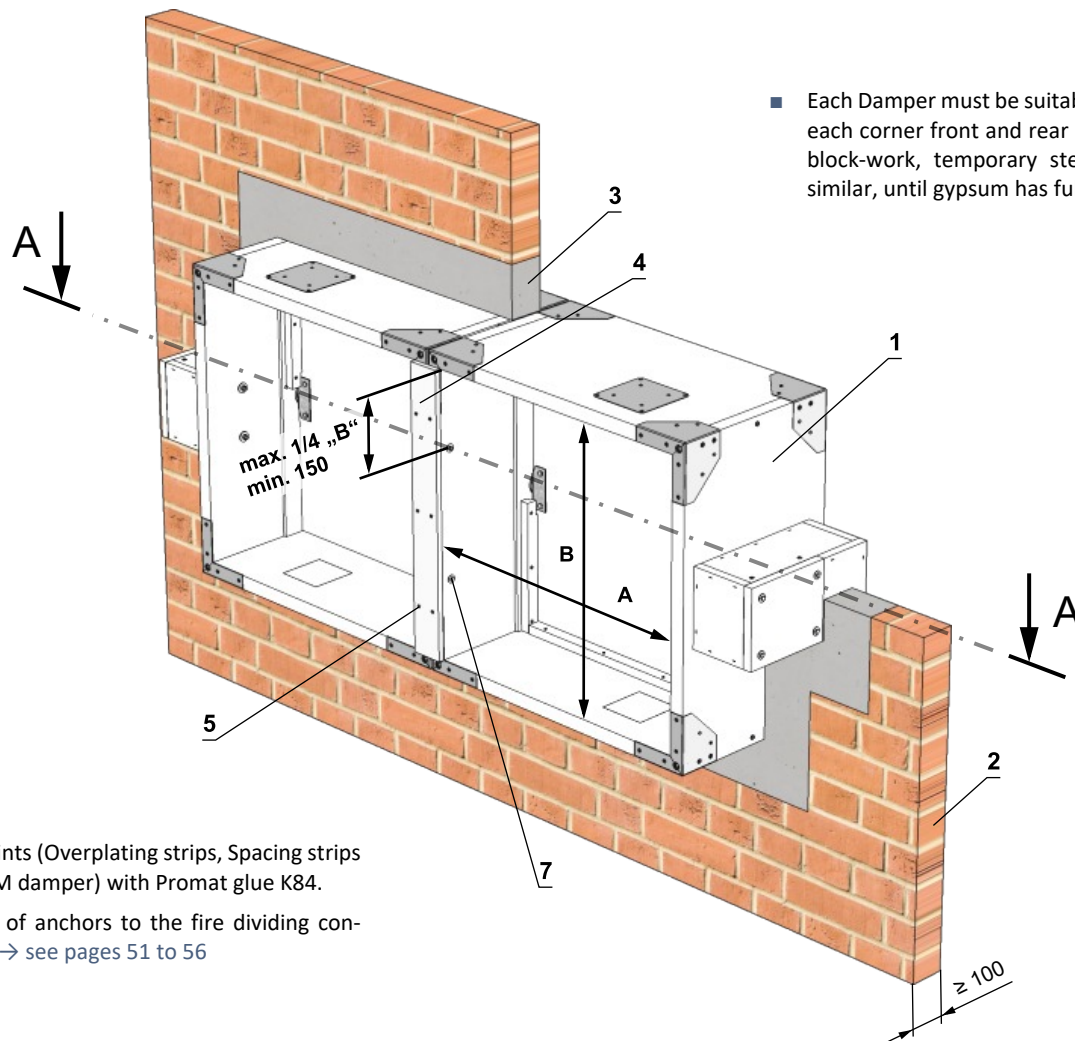
- For connection of following duct → see pages 57 to 61
- Examples of anchors to the fire dividing construction → see pages 51 to 56
- Number of L-holders and their placement, acc. to AxB dimension → see page 53



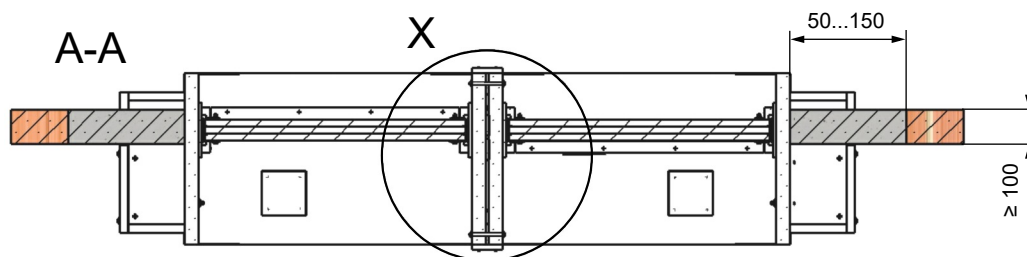
- 1 SEDM
- 2 Solid ceiling construction
- 3 Mineral wool board - min. density 140 kg/m³ (e.g. PROMAPYR-T150, ROCKWOOL HARDROCK / STEP ROCK HD)
- 4 Fire-resistant board - min. th. 15 mm, min. density 870 kg/m³ (e.g. PROMATECT-H)
- 5 Fixing profile with support console
- 6 L-holder → see page 53
- 7 Actuator cover - must be removable after installation of the damper
- 8 Flange

Installation in battery

2 dampers side by side - solid wall - mortar or gypsum

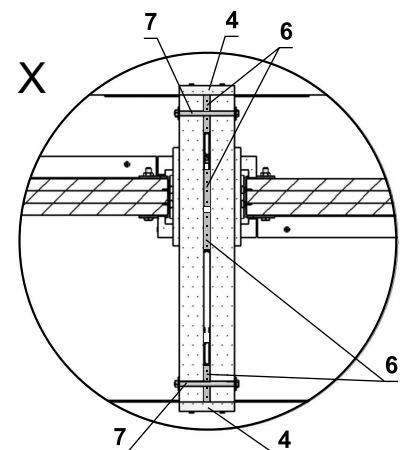


- Seal all joints (Overplating strips, Spacing strips with SEDM damper) with Promat glue K84.
- Examples of anchors to the fire dividing construction → see pages 51 to 56



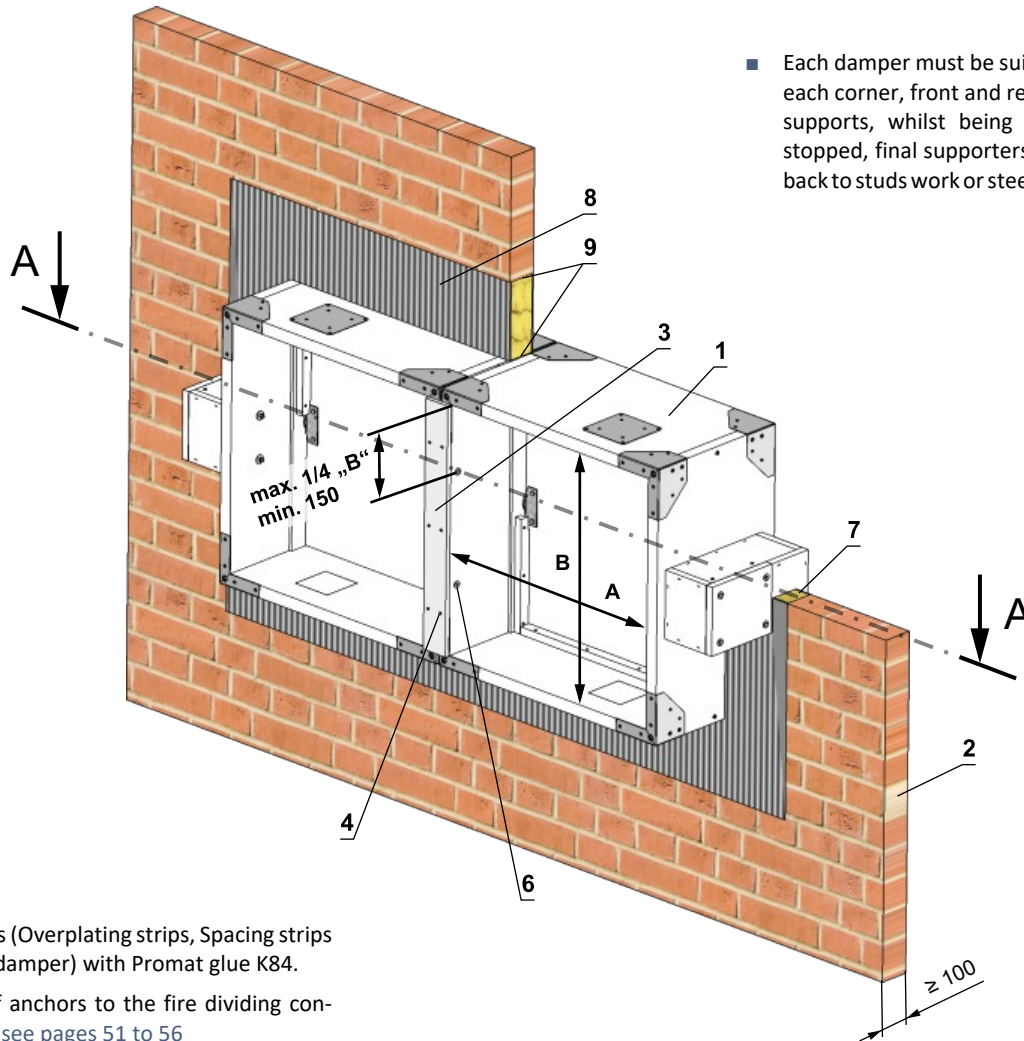
- * **RESPECT JOINT POSITION !**
Bolts and nuts shall not prevent free rotation on the blades.
- ** When installing a flange, overplating strip is not installed.

- 1 SEDM
- 2 Solid wall construction
- 3 Mortar or gypsum
- 4 Overplating strip (e.g. Promatect-H, th. 15 mm)**
- 5 Screw UNI 4x40 mm (span 200-250 mm)
- 6 Spacing strip (e.g. Promatect-H, th. 10 mm, width 40-50 mm)
- 7 M8 bolt assembly on damper side „B“ (bolt M8x105 mm, 2x large washer M8, nut M8), distance from edge see fig. *

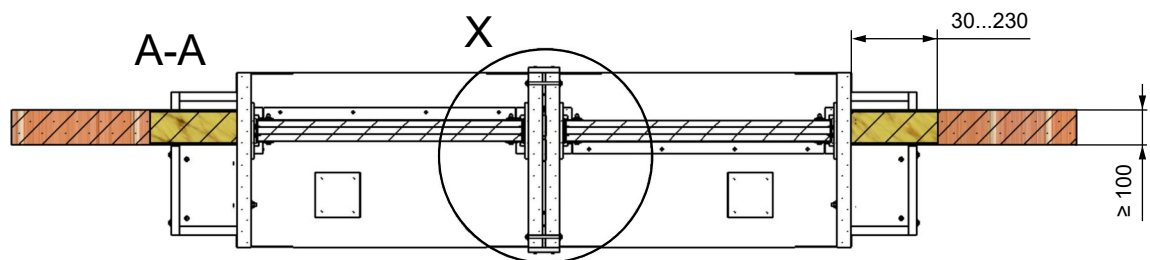


Connecting straps, spacer straps, screws, screw connections and Promat glue K84 are not included in the delivery !

2 dampers side by side - solid wall - Ablative Coated Batt



- Seal all joints (Overplating strips, Spacing strips with SEDM damper) with Promat glue K84.
- Examples of anchors to the fire dividing construction → see pages 51 to 56

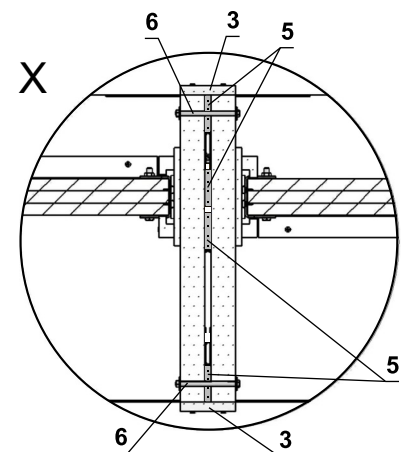


* **RESPECT JOINT POSITION !**

Bolts and nuts shall not prevent free rotation on the blades.

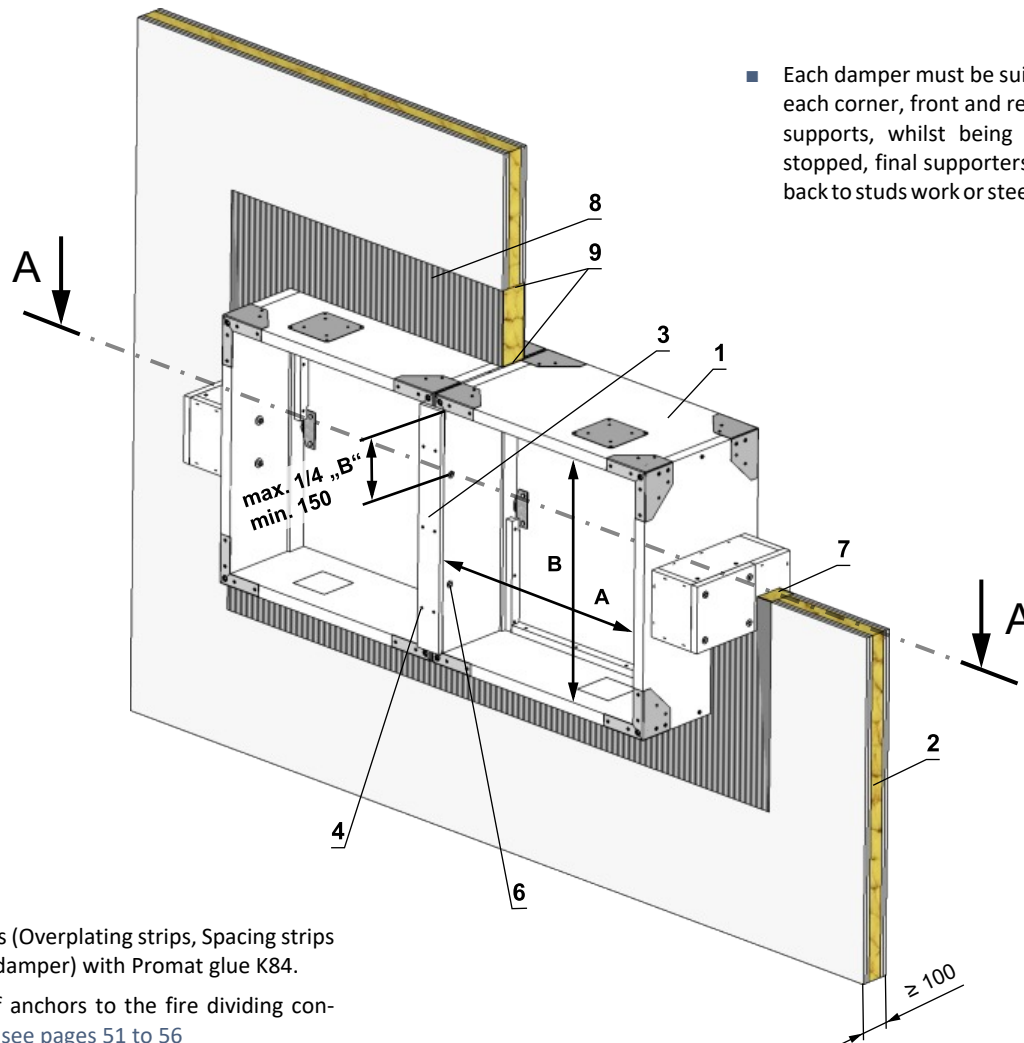
**** When installing a flange, overplating strip is not installed.**

- 1 SEDM
- 2 Solid wall construction
- 3 Overplating strip (e.g. Promatect-H, th. 15 mm)**
- 4 Screw UNI 4x40 mm (span 200-250 mm)
- 5 Spacing strip (e.g. Promatect-H, th. 10 mm, width 40-50 mm)
- 6 M8 bolt assembly on damper side „B“ (bolt M8x105 mm, 2x large washer M8, nut M8), distance from edge see fig. *
- Ablative Coated Batt System HILTI
- 7 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 8 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct.
- 9 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing.

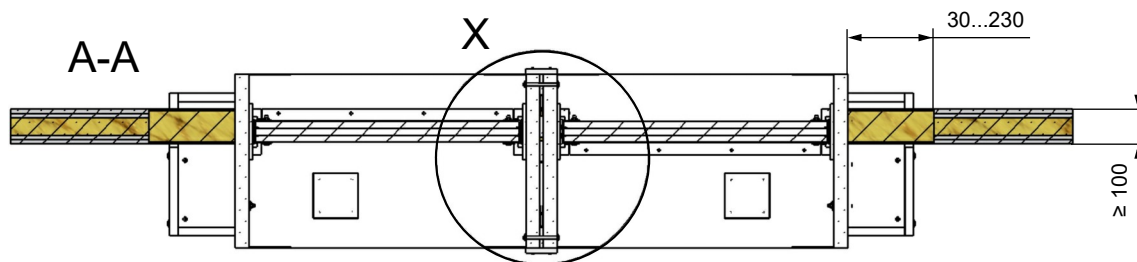


Connecting straps, spacer straps, screws, screw connections and Promat glue K84 are not included in the delivery !

2 dampers side by side - gypsum wall - Ablative Coated Batt



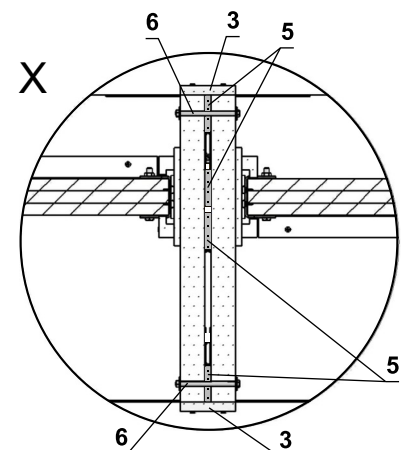
- Seal all joints (Overplating strips, Spacing strips with SEDM damper) with Promat glue K84.
- Examples of anchors to the fire dividing construction → see pages 51 to 56

* **RESPECT JOINT POSITION !**

Bolts and nuts shall not prevent free rotation on the blades.

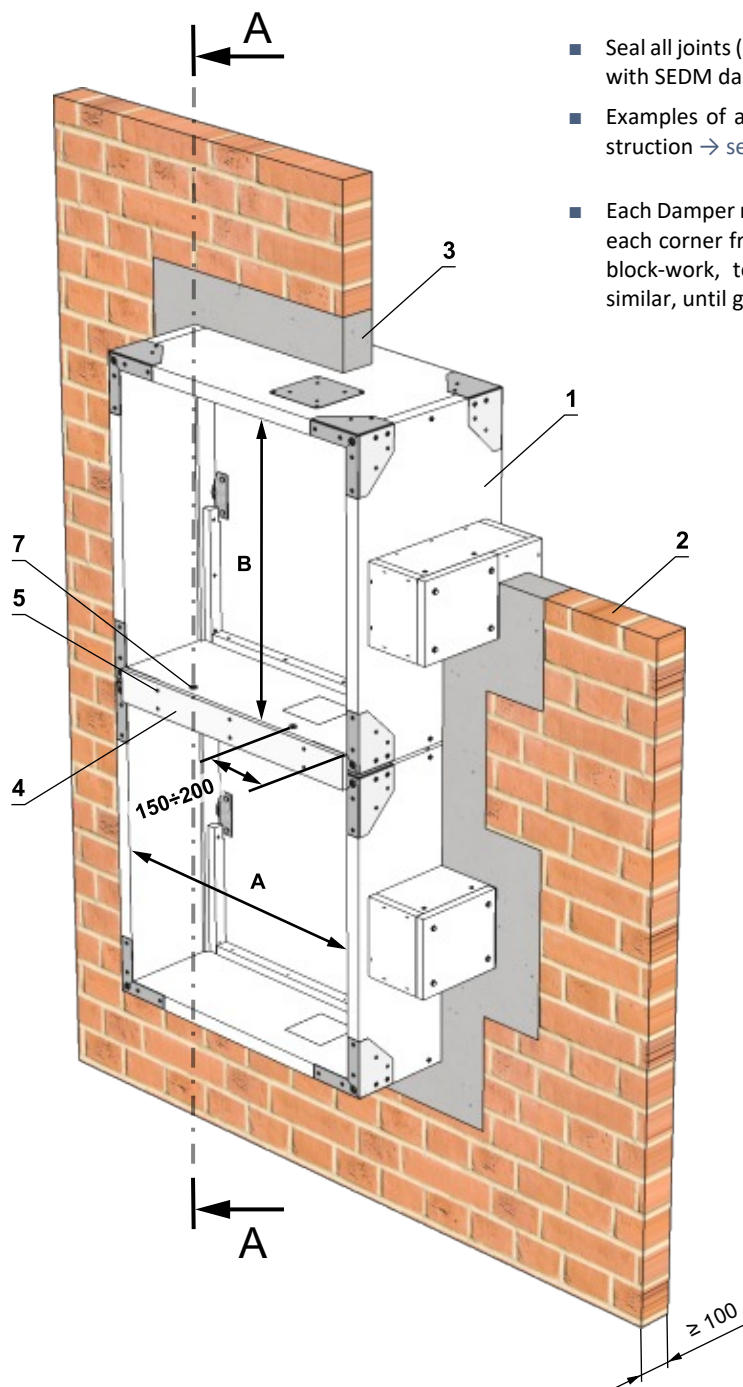
** When installing a flange, overplating strip is not installed.

- 1 SEDM
- 2 Gypsum wall construction
- 3 Overplating strip (e.g. Promatect-H, th. 15 mm)**
- 4 Screw UNI 4x40 mm (span 200-250 mm)
- 5 Spacing strip (e.g. Promatect-H, th. 10 mm, width 40-50 mm)
- 6 M8 bolt assembly on damper side „B“ (bolt M8x105 mm, 2x large washer M8, nut M8), distance from edge see fig. *
- 7 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 8 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct.
- 9 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing.

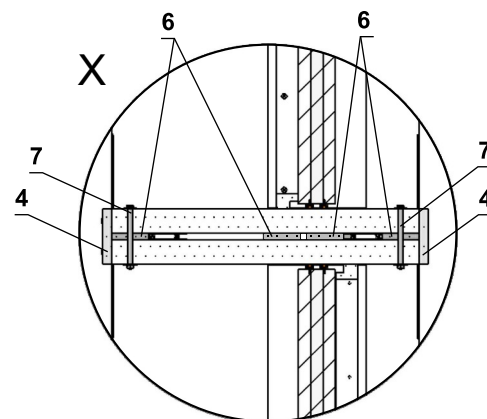
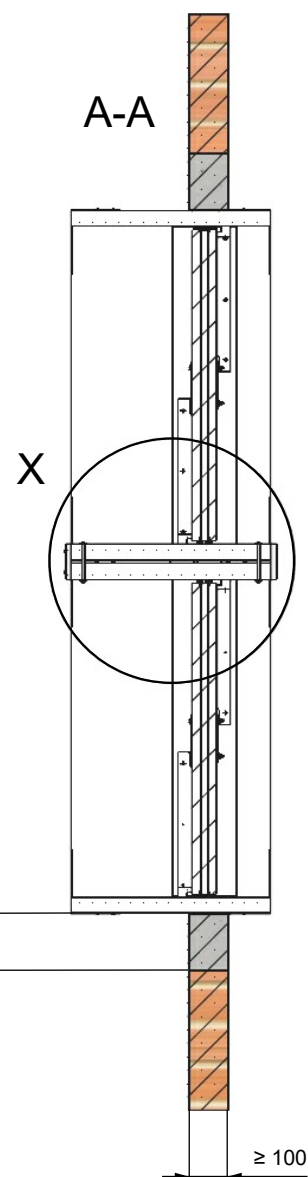


Connecting straps, spacer straps, screws, screw connections and Promat glue K84 are not included in the delivery !

2 dampers on top of each other - solid wall - mortar or gypsum



- Seal all joints (Overplating strips, Spacing strips with SEDM damper) with Promat glue K84.
- Examples of anchors to the fire dividing construction → see pages 51 to 56
- Each Damper must be suitably supported in each corner front and rear with temporary block-work, temporary steel supports or similar, until gypsum has fully hardened.

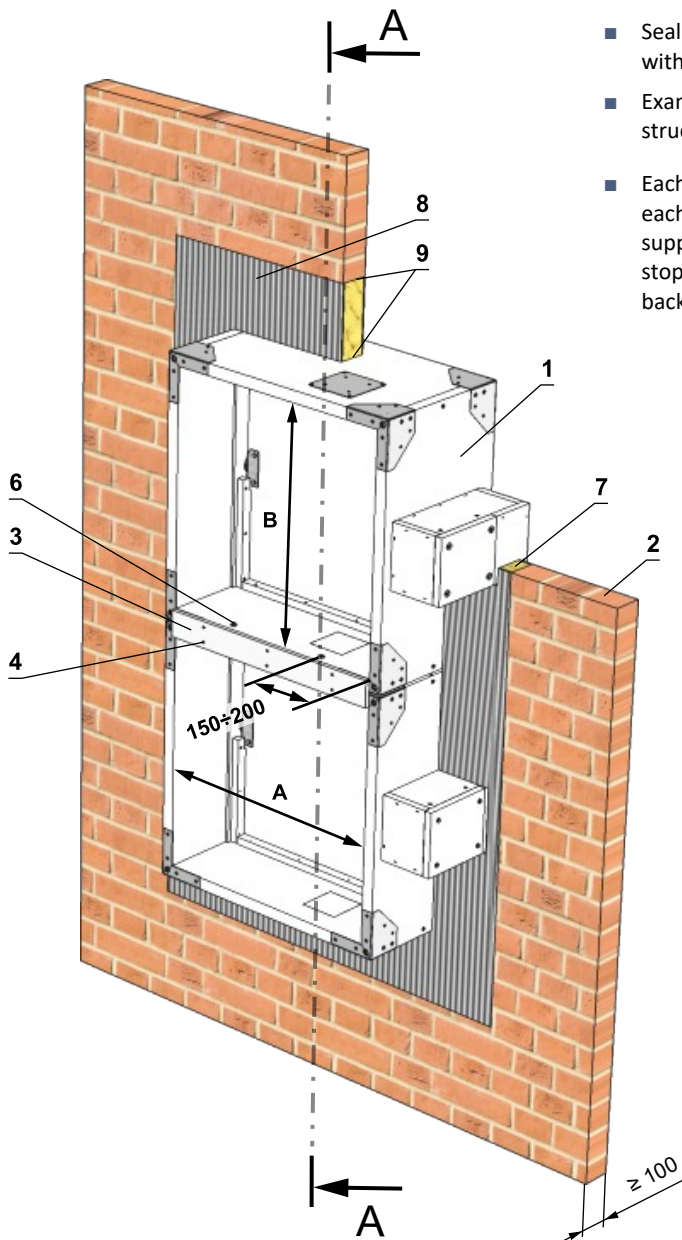


* When installing a flange, overplating strip is not installed.

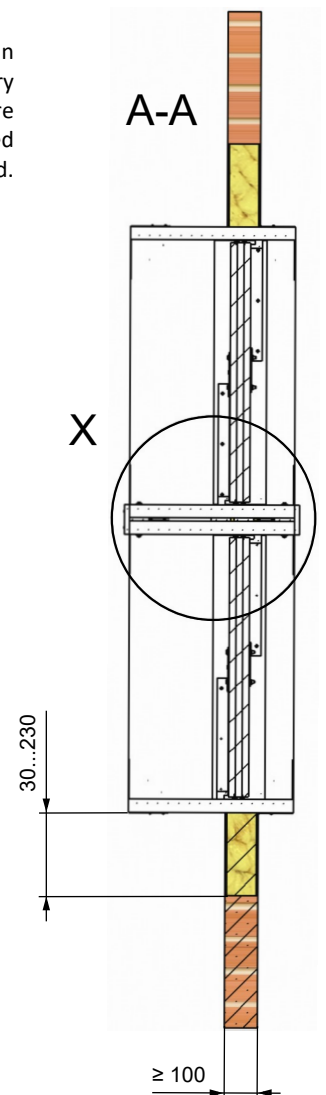
- 1 SEDM
- 2 Solid wall construction
- 3 Mortar or gypsum
- 4 Overplating strip (e.g. Promatect-H, th. 15 mm)*
- 5 Screw UNI 4x40 mm (span 200-250 mm)
- 6 Spacing strip (e.g. Promatect-H, th. 10 mm, width 40-50 mm)
- 7 M8 bolt assembly on damper side „A“ (bolt M8x105 mm, 2x large washer M8, nut M8), distance from edge see fig., span max. 400 mm

Connecting straps, spacer straps, screws, screw connections and Promat glue K84 are not included in the delivery !

2 dampers on top of each other - solid wall - Ablative Coated Batt

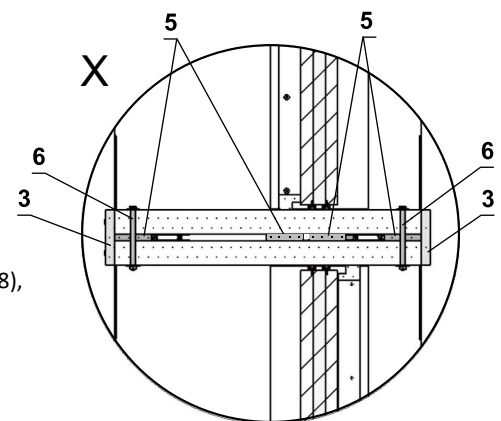


- Seal all joints (Overplating strips, Spacing strips with SEDM damper) with Promat glue K84.
- Examples of anchors to the fire dividing construction → see pages 51 to 56
- Each damper must be suitably supported in each corner, front and rear with temporary supports, whilst being installed and fire stopped, final supporters must be installed back to studs work or steel work as required.



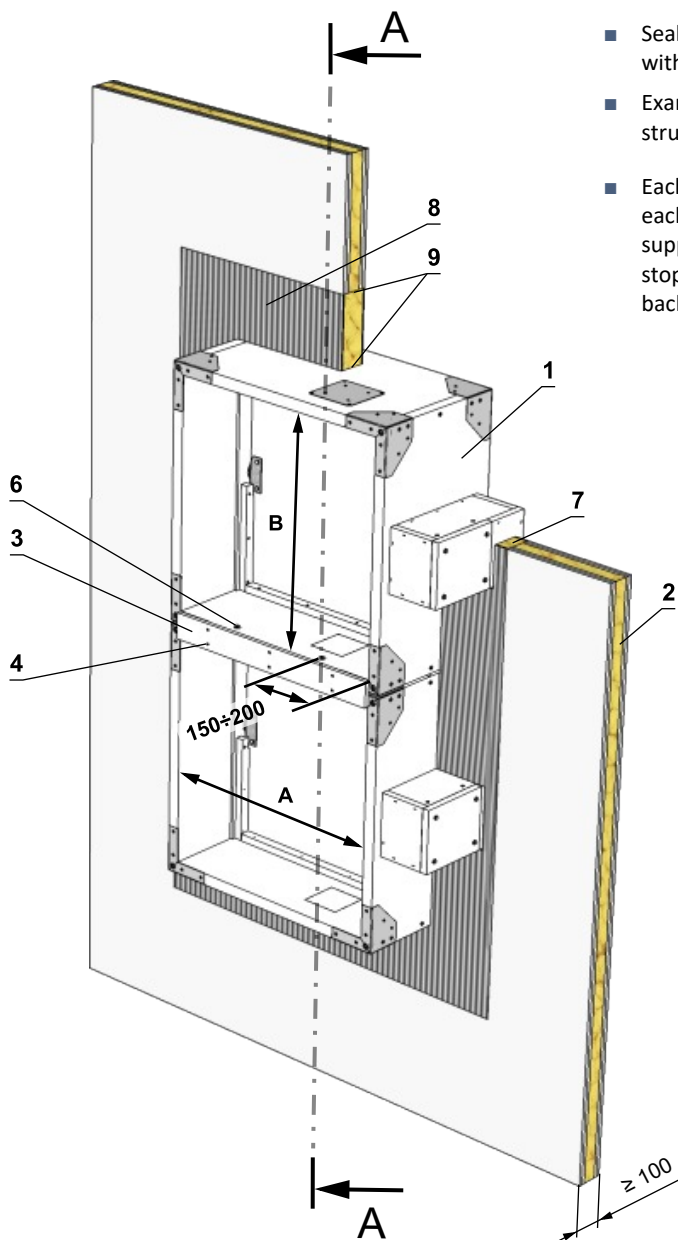
* When installing a flange, overplating strip is not installed.

- 1 SEDM
- 2 Solid wall construction
- 3 Overplating strip (e.g. Promatect-H, th. 15 mm)*
- 4 Screw UNI 4x40 mm (span 200-250 mm)
- 5 Spacing strip (e.g. Promatect-H, th. 10 mm, width 40-50 mm)
- 6 M8 bolt assembly on damper side „A“ (bolt M8x105 mm, 2x large washer M8, nut M8), distance from edge see fig., span max. 400 mm
Ablative Coated Batt System HILTI
- 7 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 8 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct.
- 9 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing.

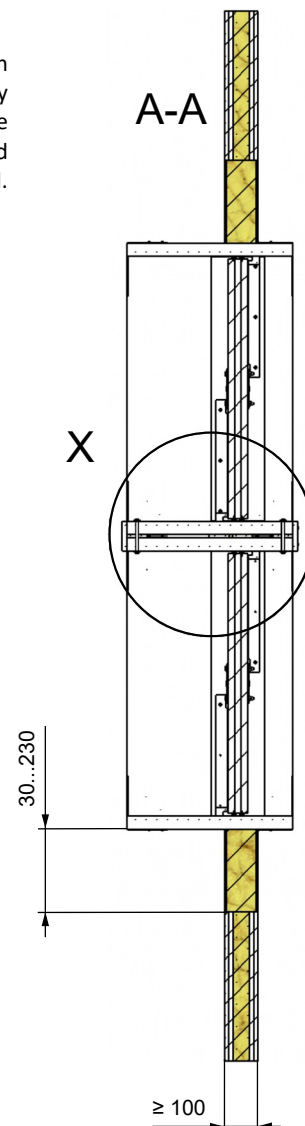


Connecting straps, spacer straps, screws, screw connections and Promat glue K84 are not included in the delivery !

2 dampers on top of each other - gypsum wall - Ablative Coated Batt



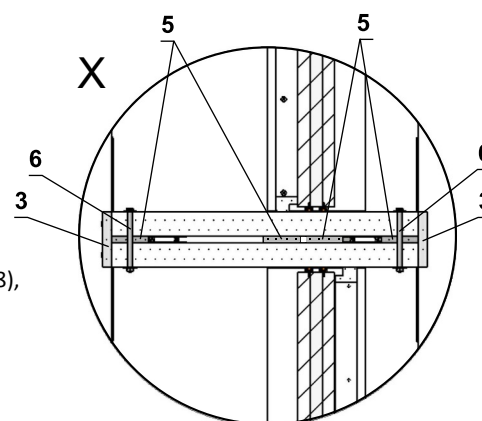
- Seal all joints (Overplating strips, Spacing strips with SEDM damper) with Promat glue K84.
- Examples of anchors to the fire dividing construction → see pages 51 to 56
- Each damper must be suitably supported in each corner, front and rear with temporary supports, whilst being installed and fire stopped, final supporters must be installed back to studs work or steel work as required.



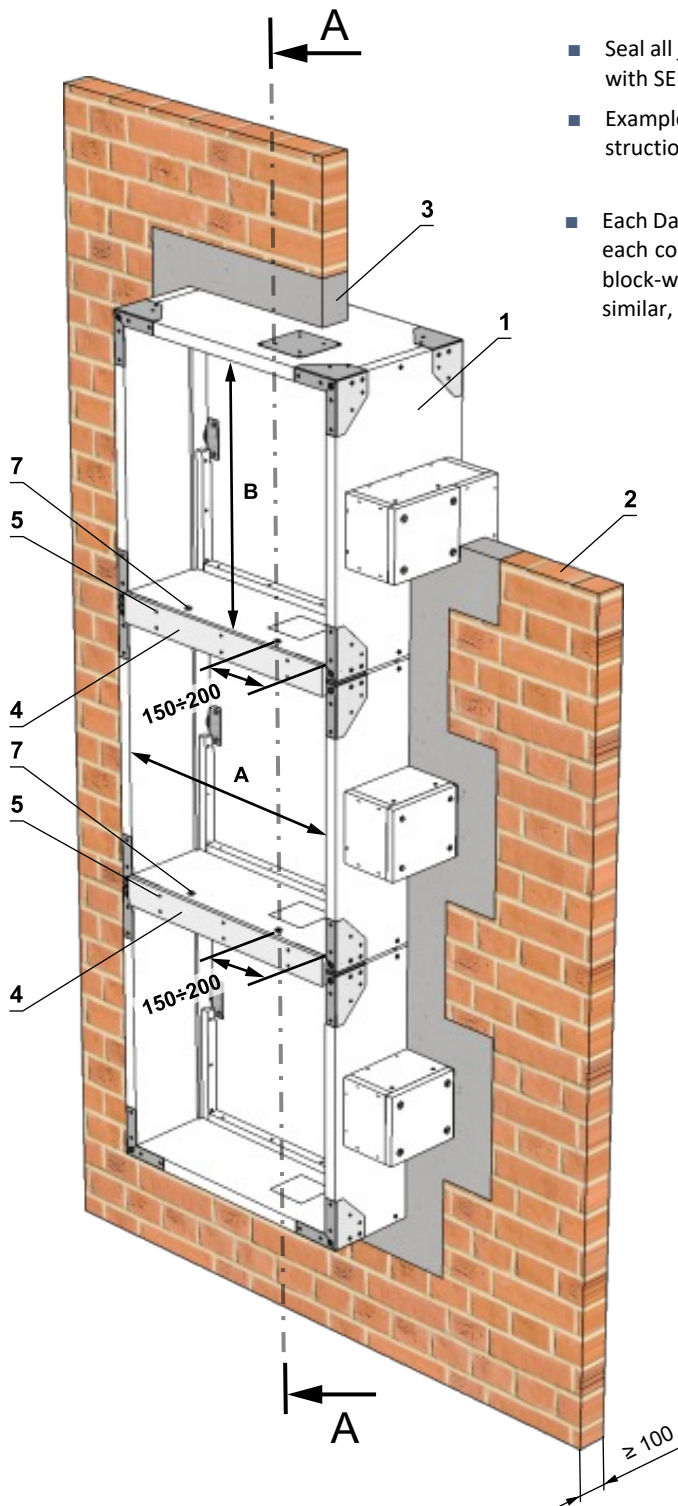
* When installing a flange, overplating strip is not installed.

- 1 SEDM
- 2 Gypsum wall construction
- 3 Overplating strip (e.g. Promatect-H, th. 15 mm)*
- 4 Screw UNI 4x40 mm (span 200-250 mm)
- 5 Spacing strip (e.g. Promatect-H, th. 10 mm, width 40-50 mm)
- 6 M8 bolt assembly on damper side „A“ (bolt M8x105 mm, 2x large washer M8, nut M8), distance from edge see fig., span max. 400 mm
Ablative Coated Batt System HILTI
- 7 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 8 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct.
- 9 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing.

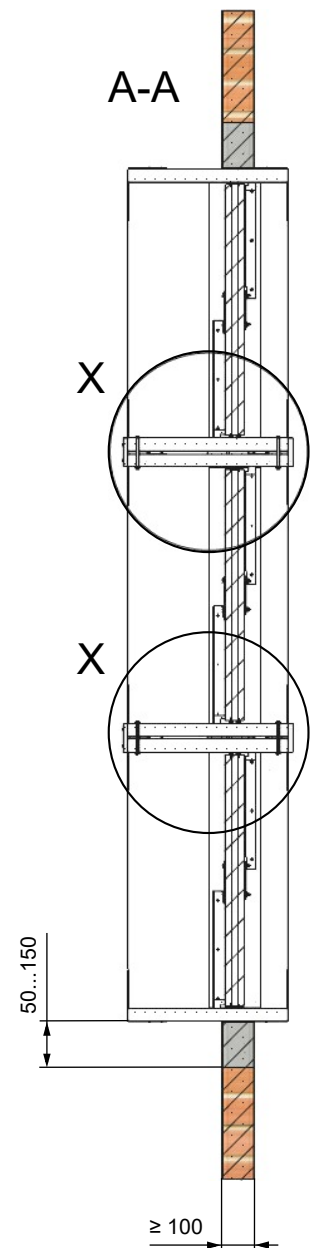
Connecting straps, spacer straps, screws, screw connections and Promat glue K84 are not included in the delivery !



3 dampers on top of each other - solid wall - mortar or gypsum



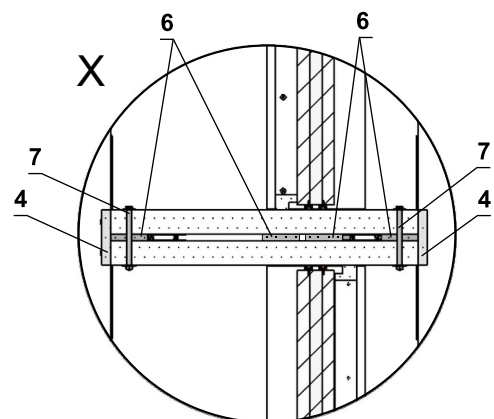
- Seal all joints (Overplating strips, Spacing strips with SEDM damper) with Promat glue K84.
- Examples of anchors to the fire dividing construction → see pages 51 to 56
- Each Damper must be suitably supported in each corner front and rear with temporary block-work, temporary steel supports or similar, until gypsum has fully hardened.



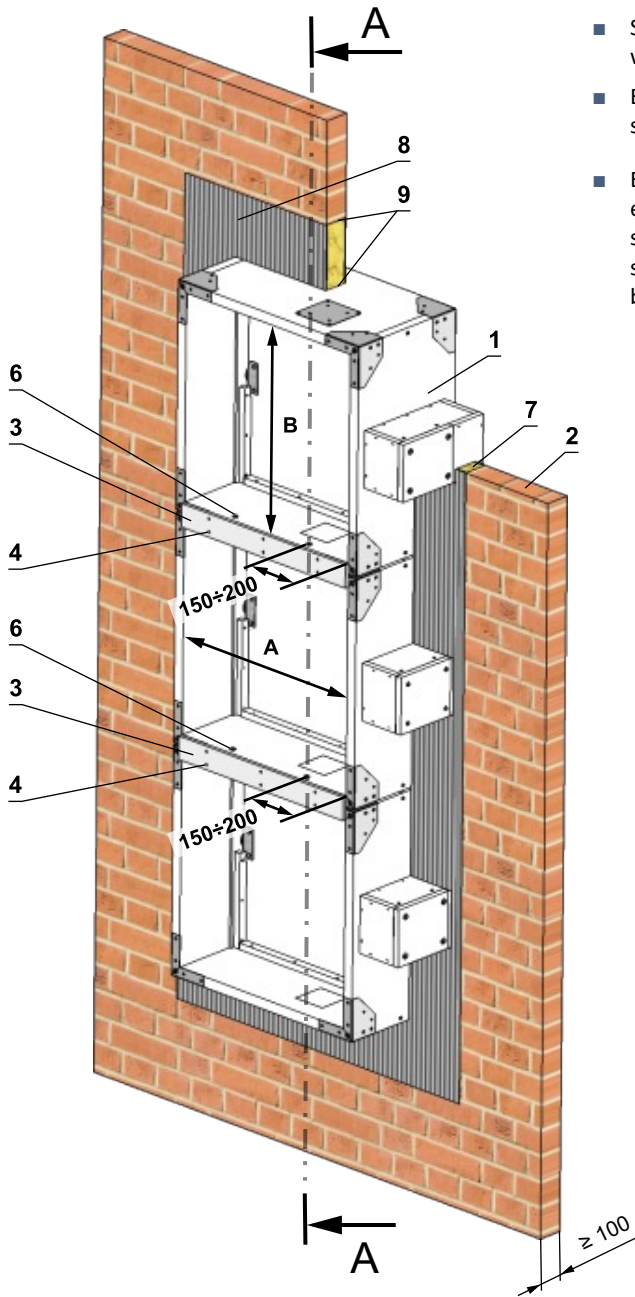
* When installing a flange, overplating strip is not installed.

- 1 SEDM
- 2 Solid wall construction
- 3 Mortar or gypsum
- 4 Overplating strip (e.g. Promatect-H, th. 15 mm)*
- 5 Screw UNI 4x40 mm (span 200-250 mm)
- 6 Spacing strip (e.g. Promatect-H, th. 10 mm, width 40-50 mm)
- 7 M8 bolt assembly on damper side „A“ (bolt M8x105 mm, 2x large washer M8, nut M8), distance from edge see fig., span max. 400 mm

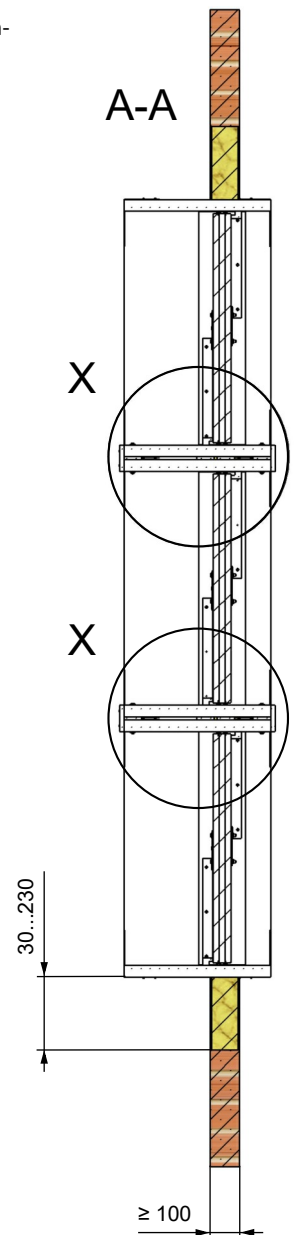
Connecting straps, spacer straps, screws, screw connections and Promat glue K84 are not included in the delivery !



3 dampers on top of each other - solid wall - Ablative Coated Batt

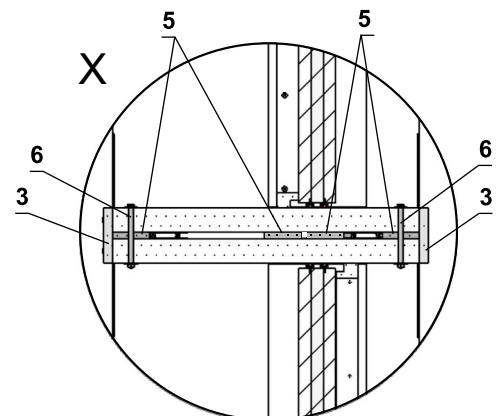


- Seal all joints (Overlapping strips, Spacing strips with SEDM damper) with Promat glue K84.
- Examples of anchors to the fire dividing construction → see pages 51 to 56
- Each damper must be suitably supported in each corner, front and rear with temporary supports, whilst being installed and fire stopped, final supporters must be installed back to studs work or steel work as required.



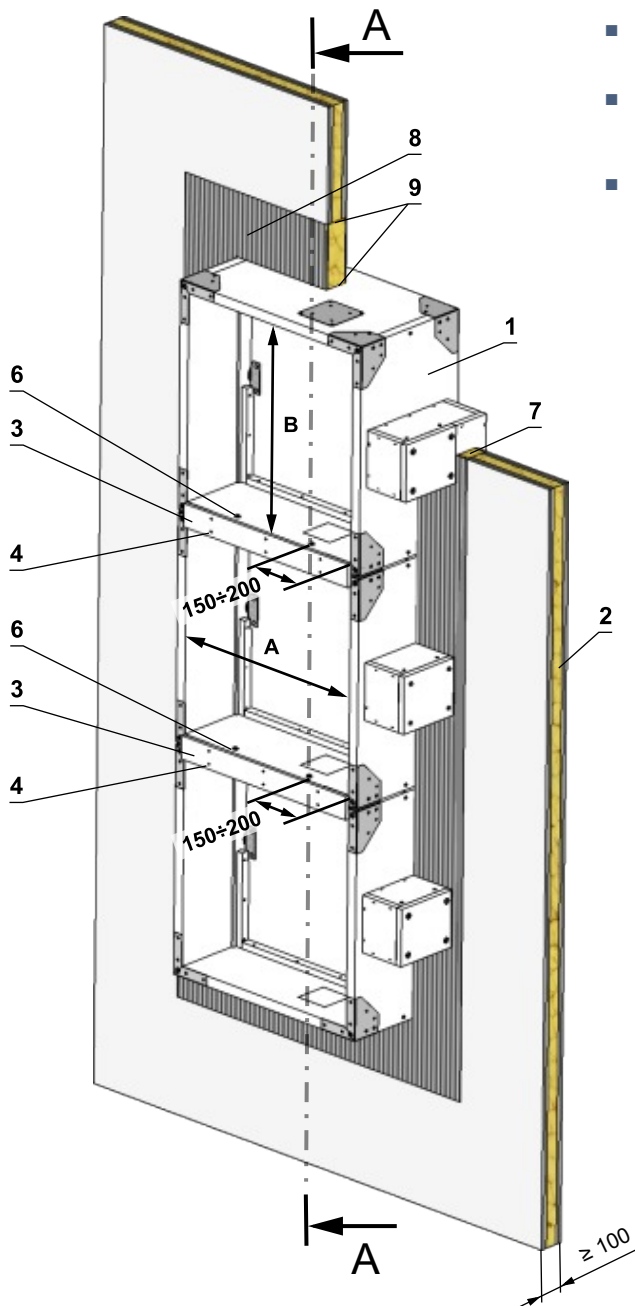
* When installing a flange, overplating strip is not installed.

- 1 SEDM
- 2 Solid wall construction
- 3 Overplating strip (e.g. Promatect-H, th. 15 mm)*
- 4 Screw UNI 4x40 mm (span 200-250 mm)
- 5 Spacing strip (e.g. Promatect-H, th. 10 mm, width 40-50 mm)
- 6 M8 bolt assembly on damper side „A“ (bolt M8x105 mm, 2x large washer M8, nut M8), distance from edge see fig., span max. 400 mm
- Ablative Coated Batt System HILTI
- 7 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 8 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct.
- 9 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing.

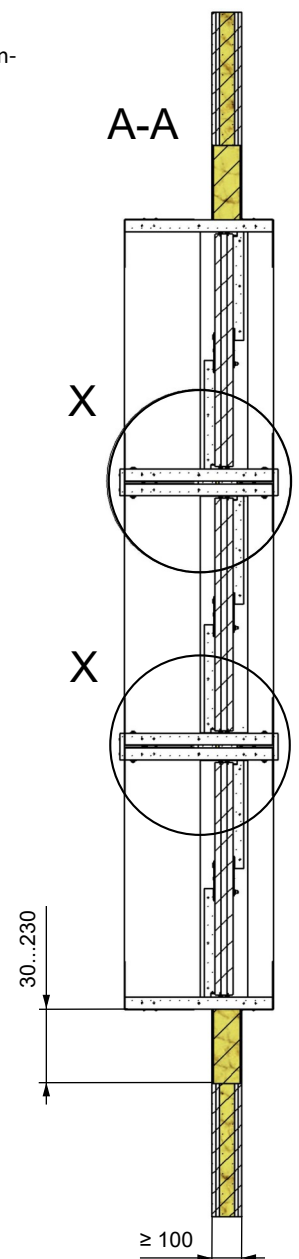


Connecting straps, spacer straps, screws, screw connections and Promat glue K84 are not included in the delivery !

3 dampers on top of each other - gypsum wall - Ablative Coated Batt



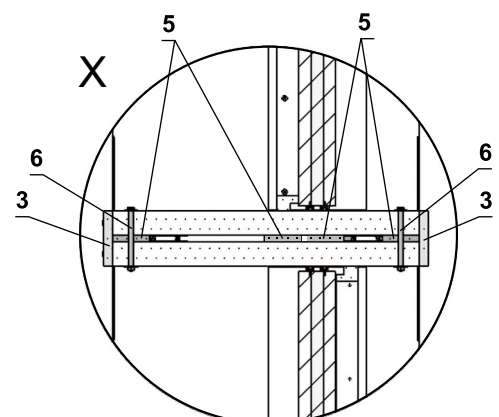
- Seal all joints (Overplating strips, Spacing strips with SEDM damper) with Promat glue K84.
- Examples of anchors to the fire dividing construction → see pages 51 to 56
- Each damper must be suitably supported in each corner, front and rear with temporary supports, whilst being installed and fire stopped, final supporters must be installed back to studs work or steel work as required.



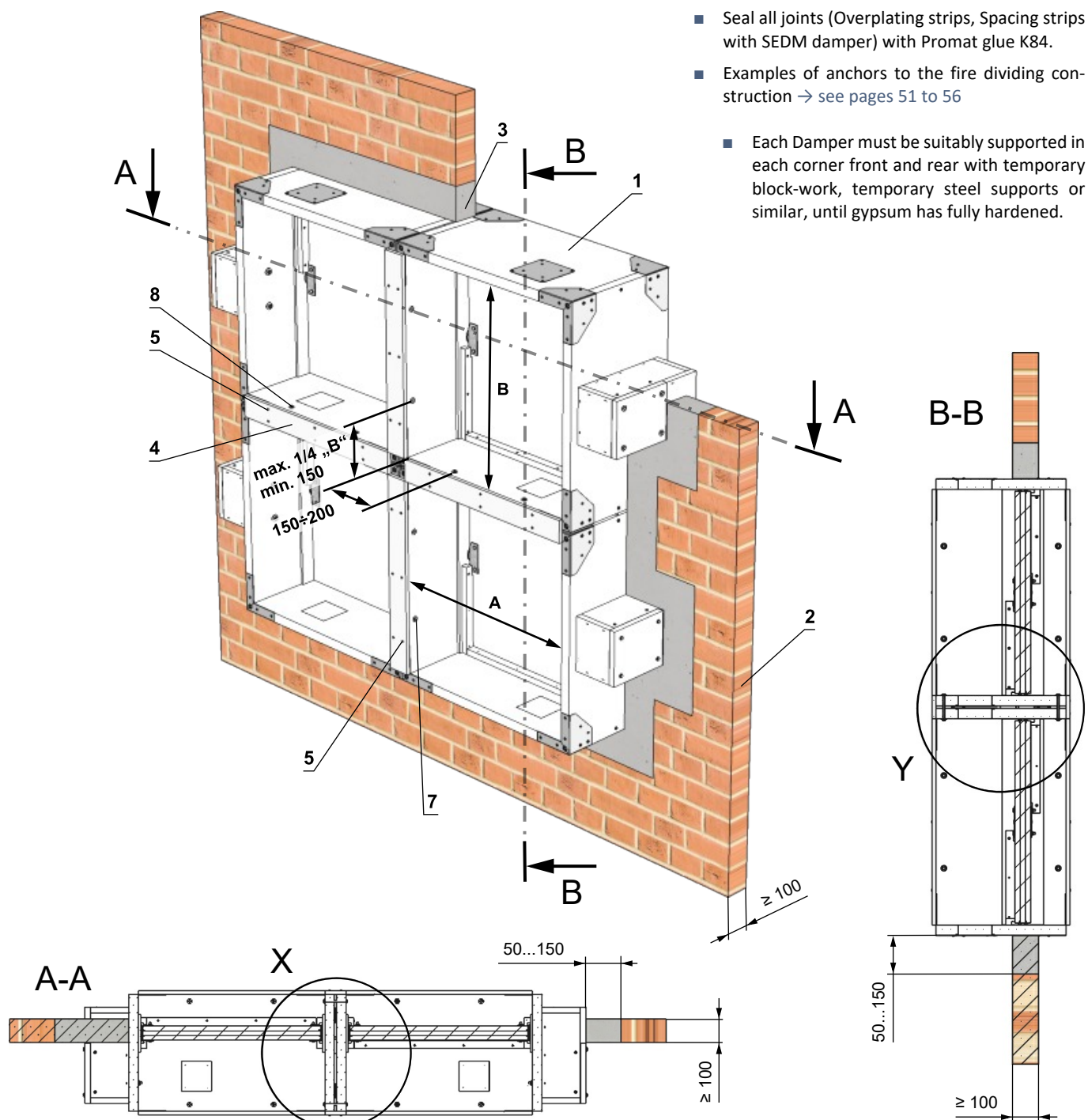
* When installing a flange, overplating strip is not installed.

- 1 SEDM
- 2 Gypsum wall construction
- 3 Overplating strip (e.g. Promatect-H, th. 15 mm)*
- 4 Screw UNI 4x40 mm (span 200-250 mm)
- 5 Spacing strip (e.g. Promatect-H, th. 10 mm, width 40-50 mm)
- 6 M8 bolt assembly on damper side „A“ (bolt M8x105 mm, 2x large washer M8, nut M8), distance from edge see fig., span max. 400 mm
- Ablative Coated Batt System HILTI
- 7 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
- 8 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct.
- 9 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing.

Connecting straps, spacer straps, screws, screw connections and Promat glue K84 are not included in the delivery !



4 dampers - solid wall - mortar or gypsum



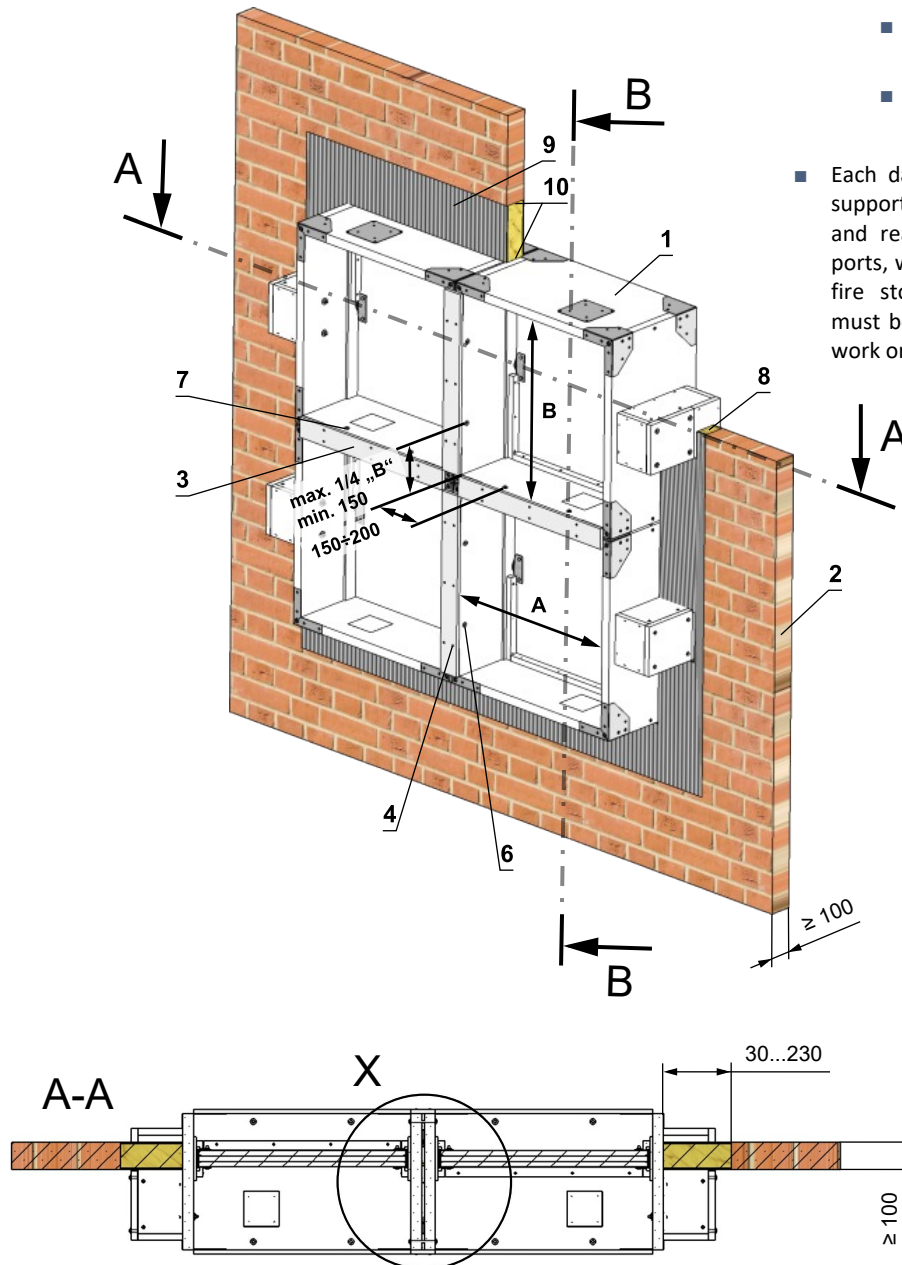
* **RESPECT JOINT POSITION !**
Bolts and nuts shall not prevent free rotation on the blades.

** When installing a flange, overplating strip is not installed.

- 1 SEDM
- 2 Solid wall construction
- 3 Mortar or gypsum
- 4 Overplating strip (e.g. Promatect-H, th. 15 mm)**
- 5 Screw UNI 4x40 mm (span 200-250 mm)
- 6 Spacing strip (e.g. Promatect-H, th. 10 mm, width 40-50 mm)
- 7 M8 bolt assembly on damper side „B“ (bolt M8x105 mm, 2x large washer M8, nut M8), distance from edge see fig. *
- 8 M8 bolt assembly on damper side „A“ (bolt M8x105 mm, 2x large washer M8, nut M8), distance from edge see fig., span max. 400 mm

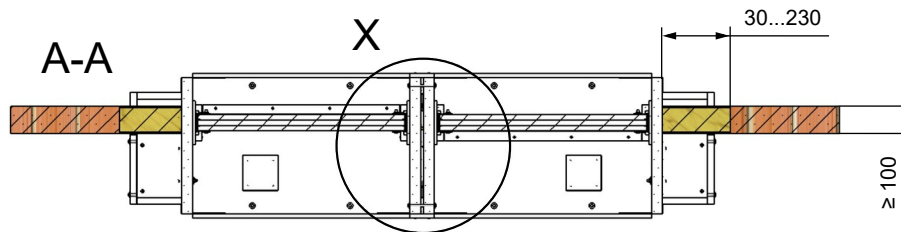
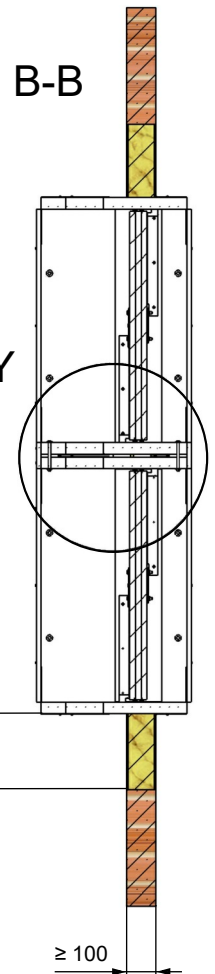
Connecting straps, spacer straps, screws, screw connections and Promat glue K84 are not included in the delivery !

4 dampers - solid wall - Ablative Coated Batt



- Seal all joints (Overplating strips, Spacing strips with SEDM damper) with Promat glue K84.
- Examples of anchors to the fire dividing construction → see pages 51 to 56

- Each damper must be suitably supported in each corner, front and rear with temporary supports, whilst being installed and fire stopped, final supporters must be installed back to studs work or steel work as required.

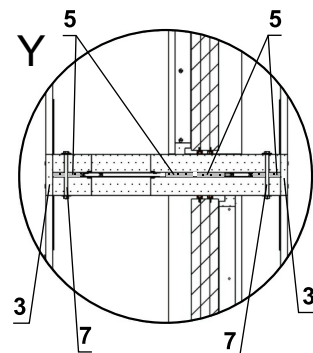
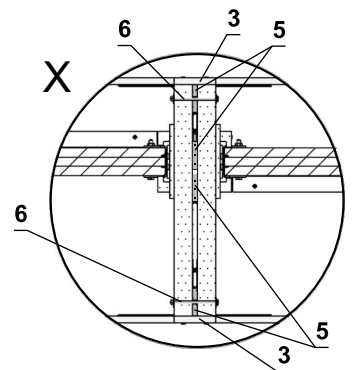
* **RESPECT JOINT POSITION !**

Bolts and nuts shall not prevent free rotation on the blades.

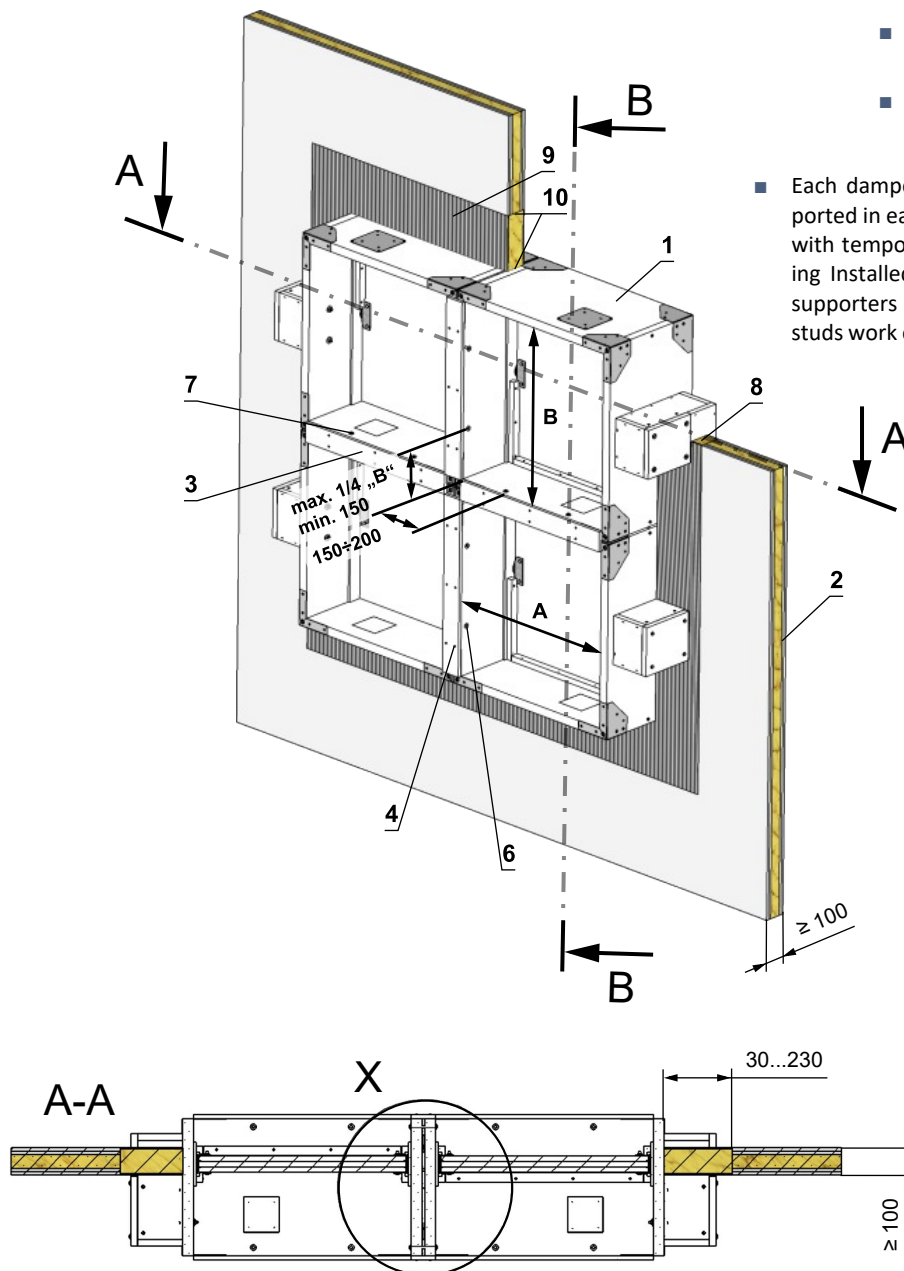
** When installing a flange, overplating strip is not installed.

- 1 SEDM
 - 2 Solid wall construction
 - 3 Overplating strip (e.g. Promatect-H, th. 15 mm)**
 - 4 Screw UNI 4x40 mm (span 200-250 mm)
 - 5 Spacing strip (e.g. Promatect-H, th. 10 mm, width 40-50 mm)
 - 6 M8 bolt assembly on damper side „B“ (bolt M8x105 mm, 2x large washer M8, nut M8), distance from edge see fig. *
 - 7 M8 bolt assembly on damper side „A“ (bolt M8x105 mm, 2x large washer M8, nut M8), distance from edge see fig., span max. 400 mm
- Ablative Coated Batt System HILTI
- 8 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
 - 9 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct.
 - 10 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing.

Connecting straps, spacer straps, screws, screw connections and Promat glue K84 are not included in the delivery !

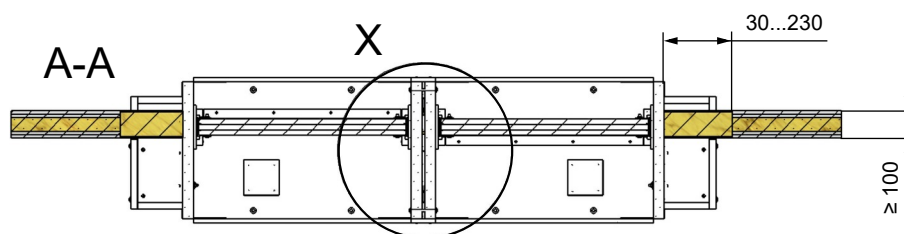
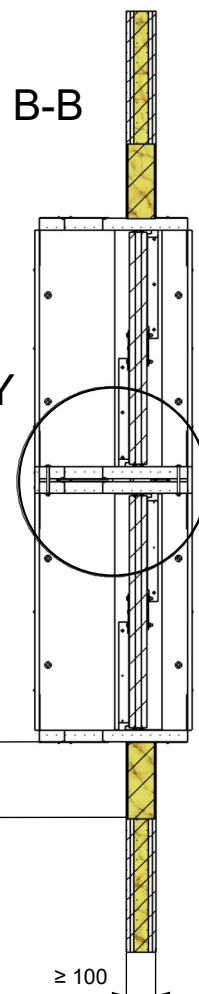


4 dampers - gypsum wall - Ablative Coated Batt



- Seal all joints (Overplating strips, Spacing strips with SEDM damper) with Promat glue K84.
- Examples of anchors to the fire dividing construction → see pages 51 to 56

- Each damper must be suitably supported in each corner, front and rear with temporary supports, whilst being installed and fire stopped, final supporters must be installed back to studs work or steel work as required.



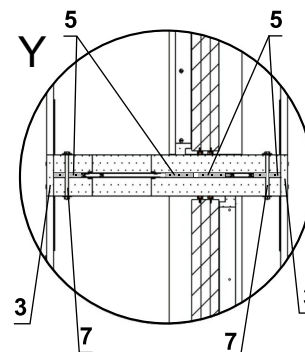
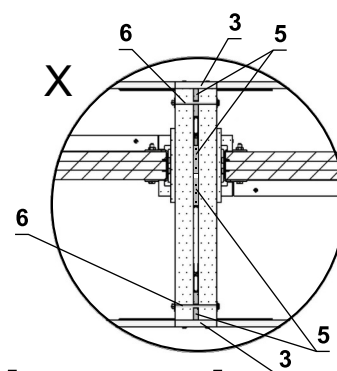
*** RESPECT JOINT POSITION !**

Bolts and nuts shall not prevent free rotation on the blades.

** When installing a flange, overplating strip is not installed.

- 1 SEDM
 - 2 Gypsum wall construction
 - 3 Overplating strip (e.g. Promatect-H, th. 15 mm)**
 - 4 Screw UNI 4x40 mm (span 200-250 mm)
 - 5 Spacing strip (e.g. Promatect-H, th. 10 mm, width 40-50 mm)
 - 6 M8 bolt assembly on damper side „B“ (bolt M8x105 mm, 2x large washer M8, nut M8), distance from edge see fig. *
 - 7 M8 bolt assembly on damper side „A“ (bolt M8x105 mm, 2x large washer M8, nut M8), distance from edge see fig., span max. 400 mm
- Ablative Coated Batt System HILTI
- 8 Mineral wool board - min. density 140 kg/m³ (HILTI CFS-CT B 1S 140/50...)
 - 9 Fire stop coating - th. 1 mm (HILTI CFS-CT...) - coating is overcoated on the support construction and on the damper casing/duct.
 - 10 Fire-resistant mastic - (HILTI CFS-S ACR...) fill the gap from both sides of the fire separation construction and around the perimeter of penetration and damper casing.

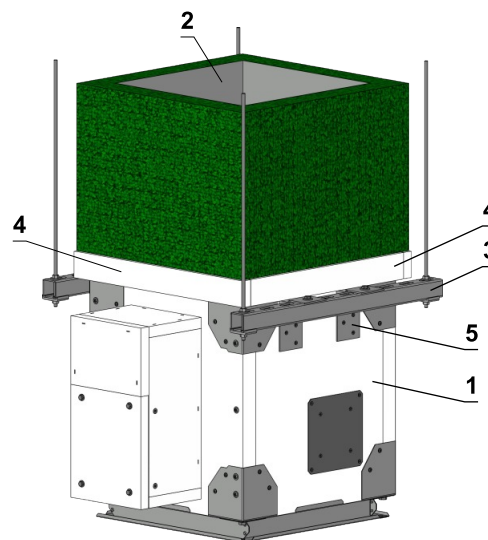
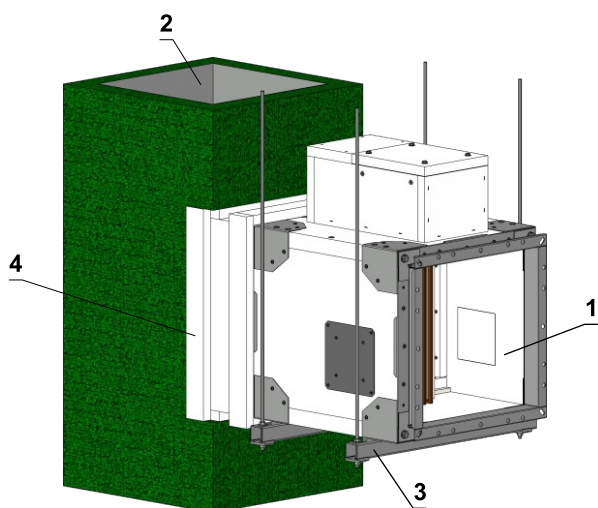
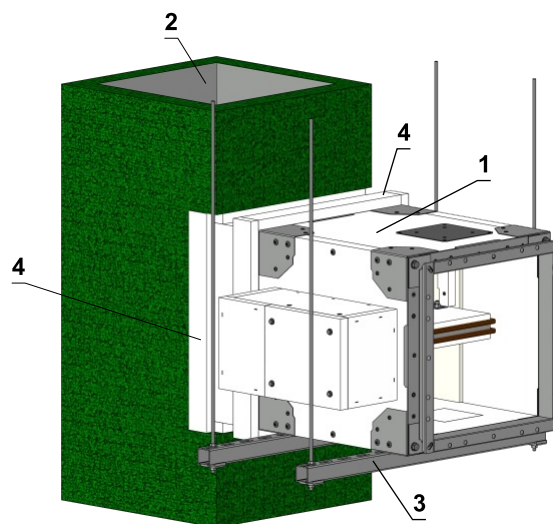
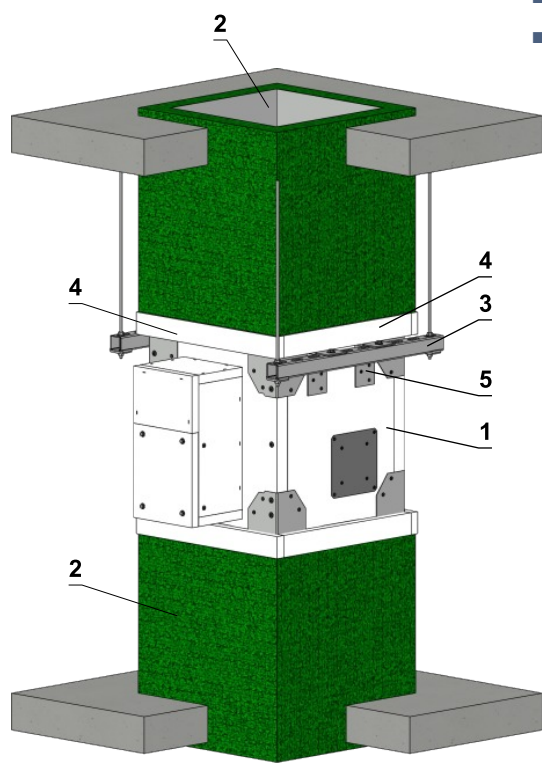
Connecting straps, spacer straps, screws, screw connections and Promat glue K84 are not included in the delivery !



Installation into/onto vertical or horizontal smoke extraction duct

Installation of the damper into/onto vertical steel smoke extraction duct

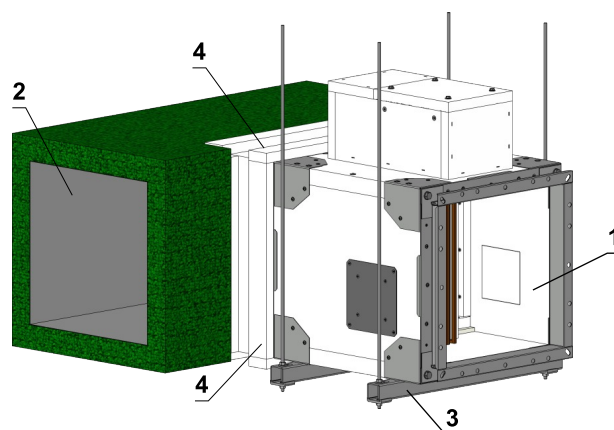
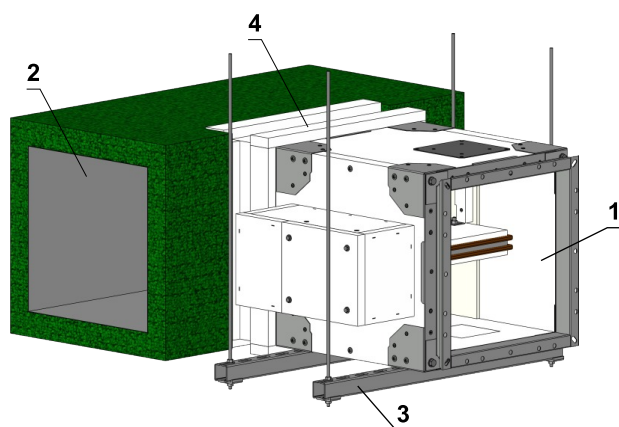
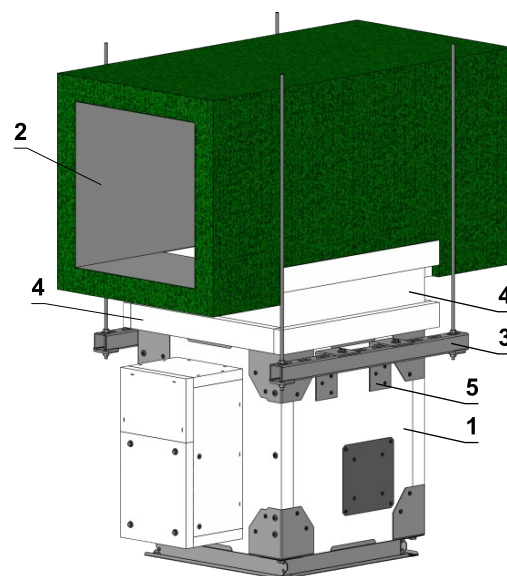
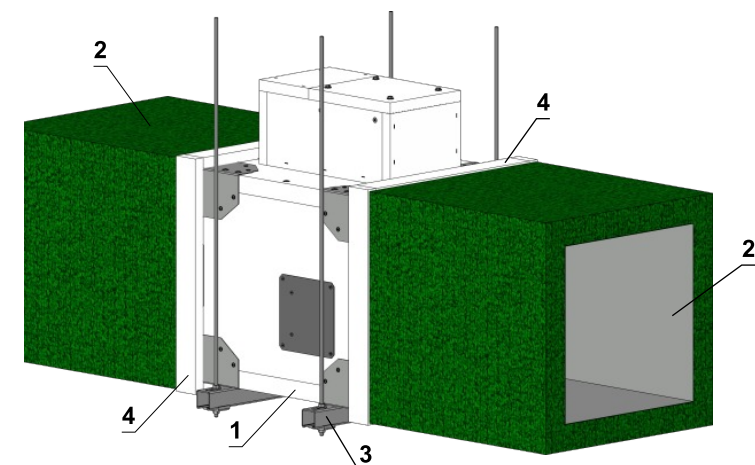
- The dampers and duct must be suspended separately.
- Number of L-holders and their placement, acc. to AxB dimension → see page 53
- Examples of anchors to the fire dividing construction → see pages 51 to 56
- For connection of following duct → see pages 57 to 61



- 1 SEDM
- 2 Smoke extraction duct
- 3 Profile with threaded rod → see page 51
- 4 Insulating connecting strip
- 5 L-holder → see page 53

Installation of the damper into/onto horizontal steel smoke extraction duct

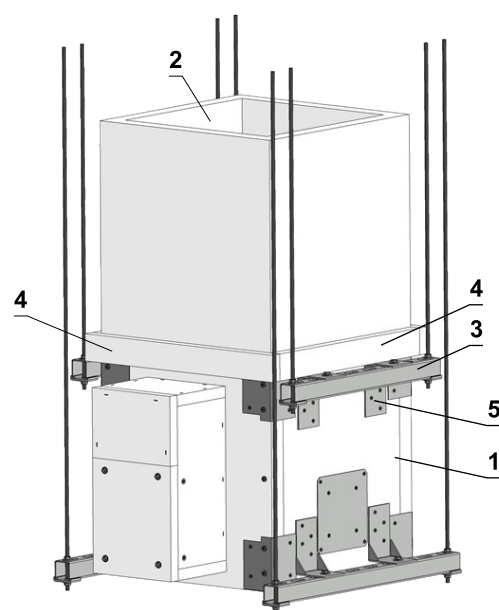
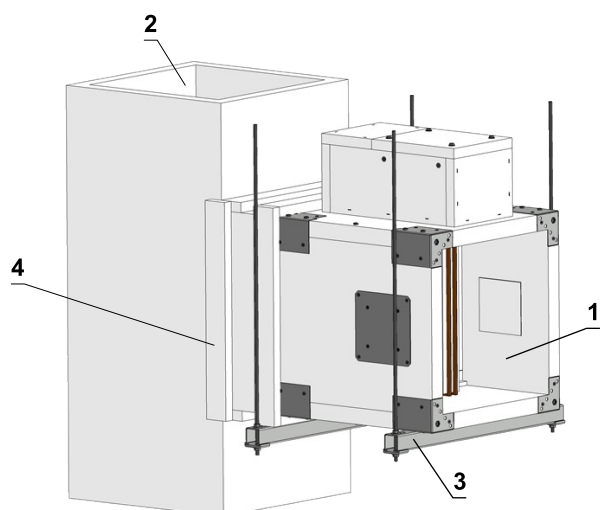
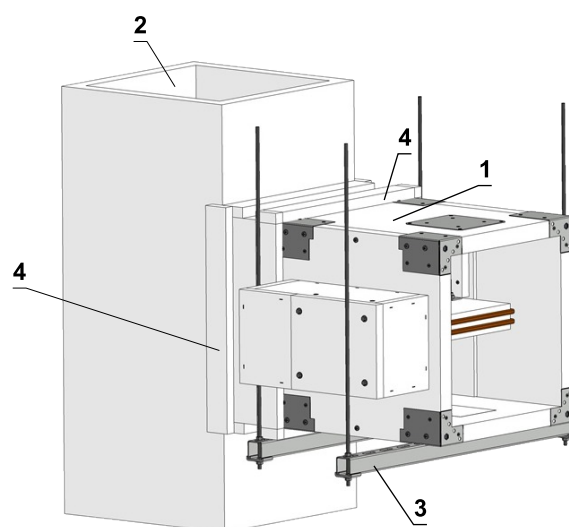
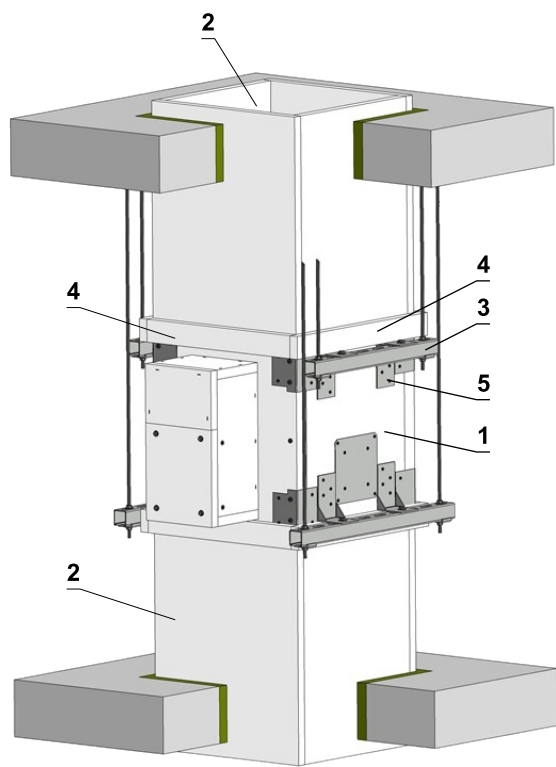
- The dampers and duct must be suspended separately.
- Number of L-holders and their placement, acc. to AxB dimension → see page 53
- Examples of anchors to the fire dividing construction → see pages 51 to 56
- For connection of following duct → see pages 57 to 61



- 1 SEDM
- 2 Smoke extraction duct
- 3 Profile with threaded rod → see page 51
- 4 Insulating connecting strip
- 5 L-holder → see page 53

Installation of the damper into/onto vertical duct made of fire-resistant boards for smoke extraction

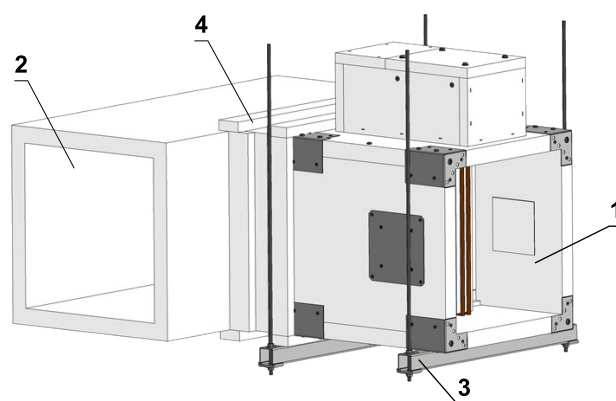
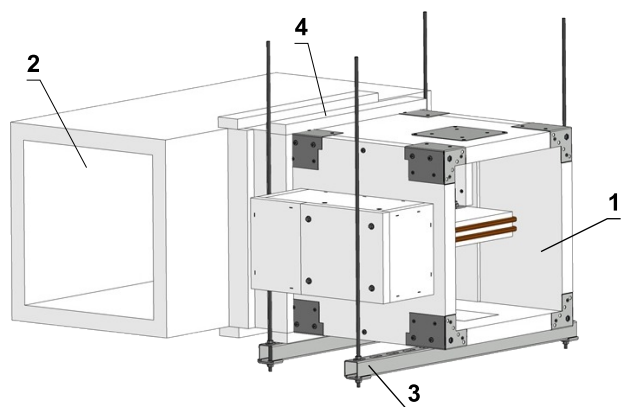
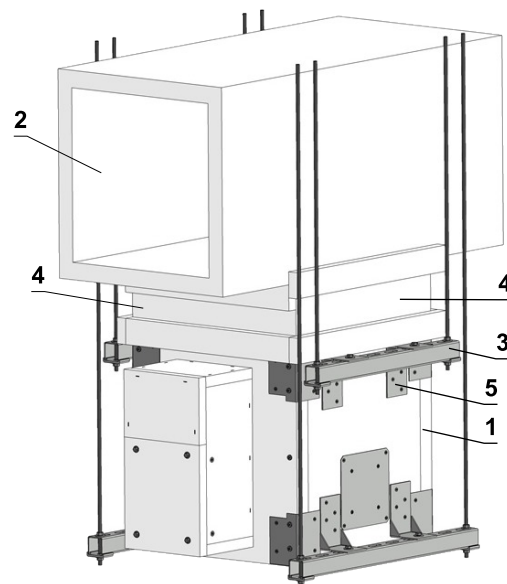
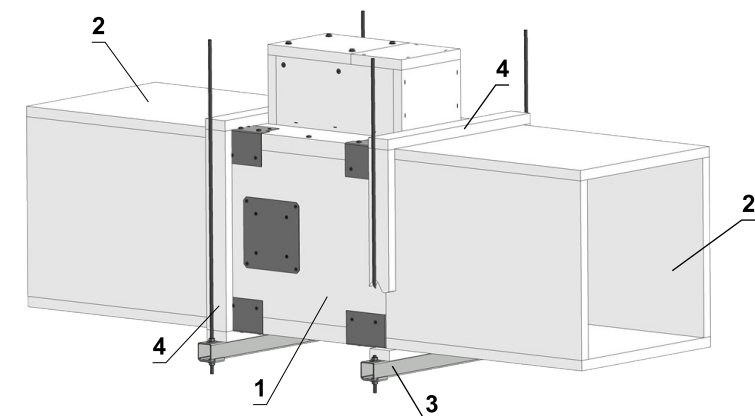
- The dampers and duct must be suspended separately.
- Number of L-holders and their placement, acc. to AxB dimension → see page 53
- Examples of anchors to the fire dividing construction → see pages 51 to 56
- For connection of following duct → see pages 57 to 61



- 1 SEDM
- 2 Smoke extraction duct
- 3 Profile with threaded rod → see page 51
- 4 Insulating connecting strip
- 5 L-holder → see page 53

Installation of the damper into/onto horizontal duct made of fire-resistant boards for smoke extraction

- The dampers and duct must be suspended separately.
- Number of L-holders and their placement, acc. to AxB dimension → see page 53
- Examples of anchors to the fire dividing construction → see pages 51 to 56
- For connection of following duct → see pages 57 to 61



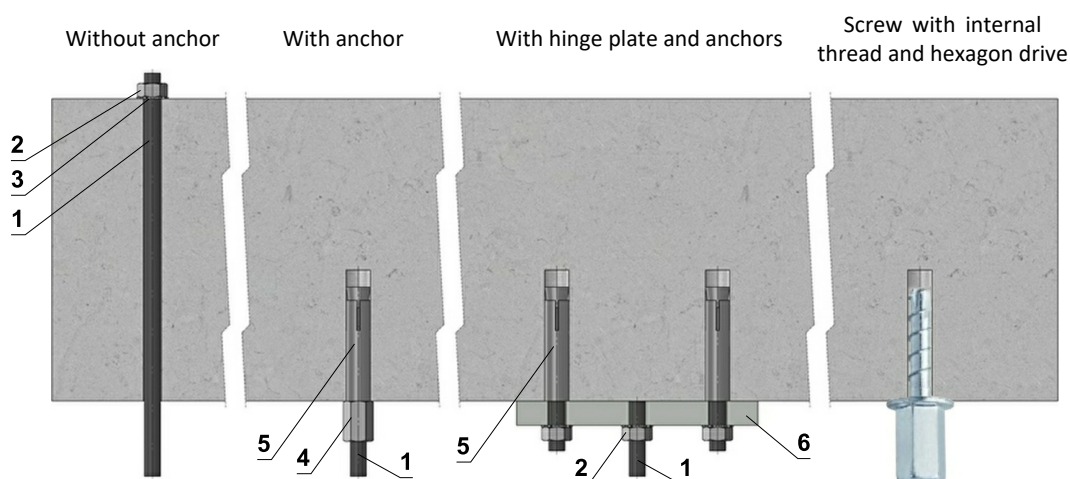
- 1 SEDM
- 2 Smoke extraction duct
- 3 Profile with threaded rod → see page 51
- 4 Insulating connecting strip
- 5 L-holder → see page 53

V. SUSPENSION SYSTEMS

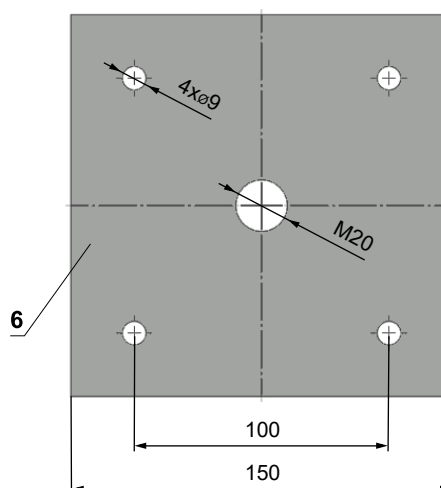
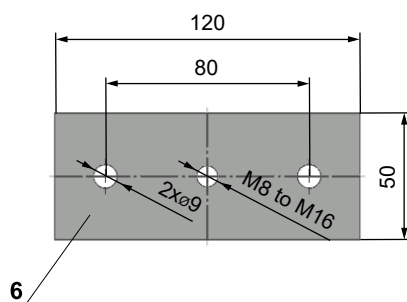
Mounting to the ceiling wall

- The dampers must be suspended using threaded rods and mounting profiles. Their dimensioning depend on the weight of the damper.
- The dampers and the duct must be suspended separately.
- Following air-conditioning duct must be suspended or supported so that all load transfer from the following duct to the damper flanges is absolutely excluded. Adjacent duct must be suspended or supported, as required by the duct suppliers.
- Threaded rods longer than 1,5 m must be protected by fire insulation.

Examples of anchoring to the ceiling construction Follow the instructions of fixing specialist or installation company



Hinge plates



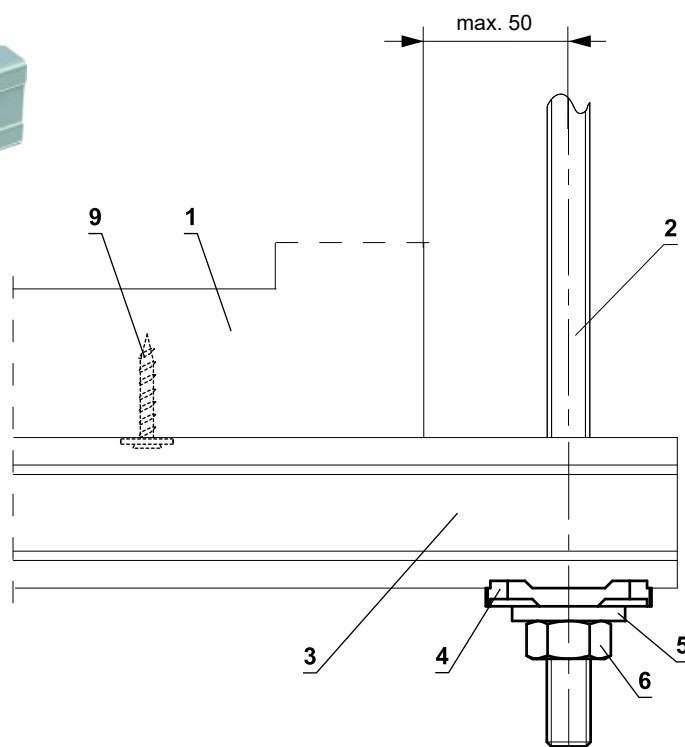
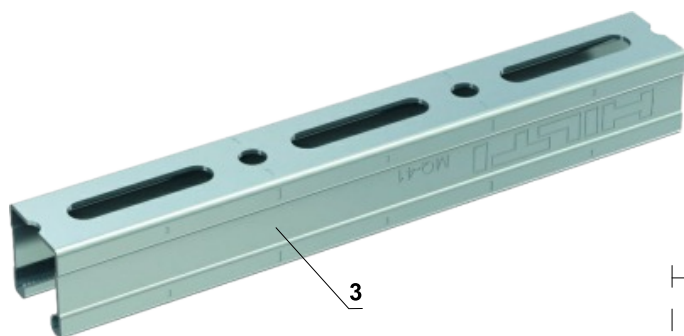
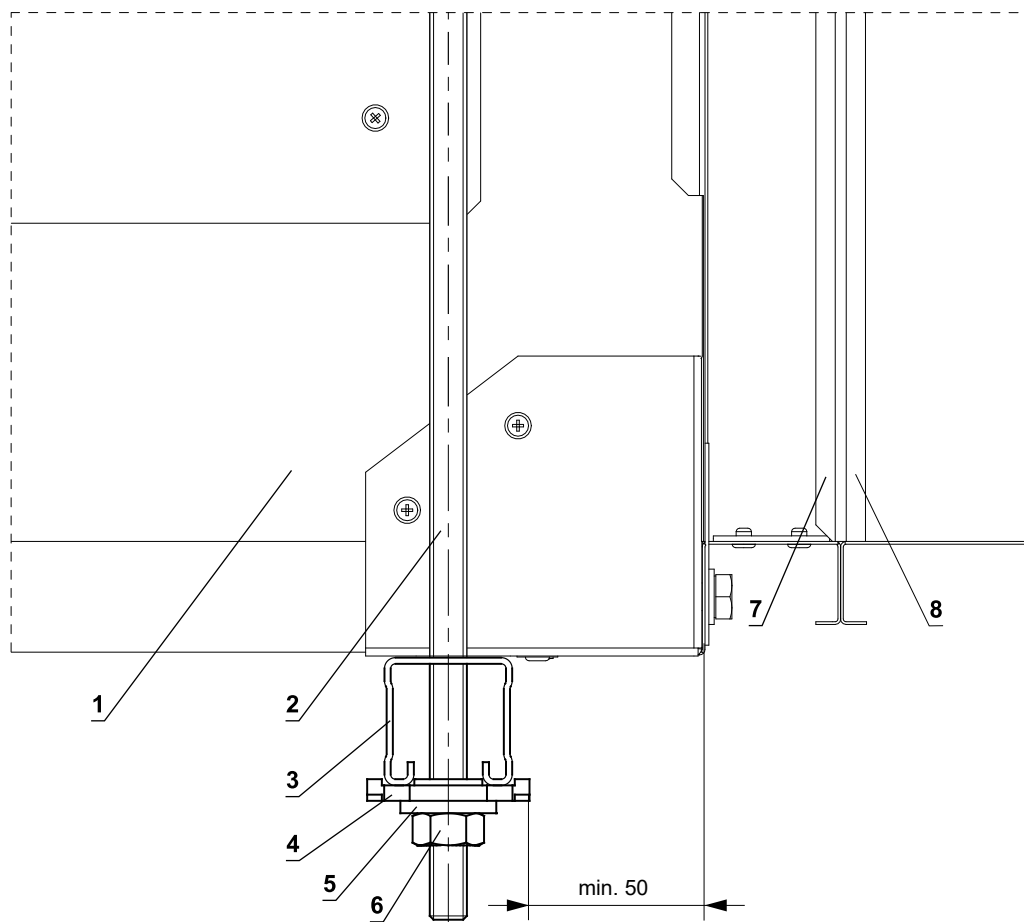
- If in doubt, always consult an anchor specialist engineer such as Halfen or Hilti.

Load capacities of threaded rods at the required fire resistance 60 min. < t ≤ 120 min.

Size	As [mm²]	Weight [kg]	
		for 1 rod	for 2 rods
M8	36,6	22	44
M10	58	35	70
M12	84,3	52	104
M16	157	96	192
M18	192	117	234
M20	245	150	300

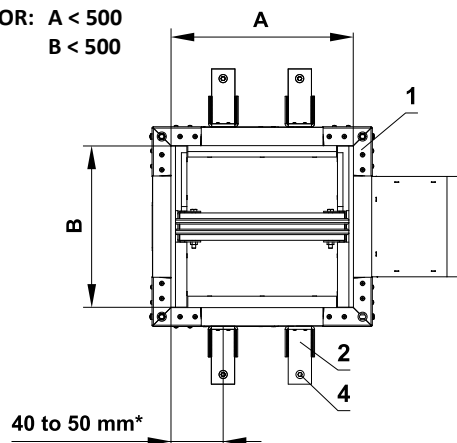
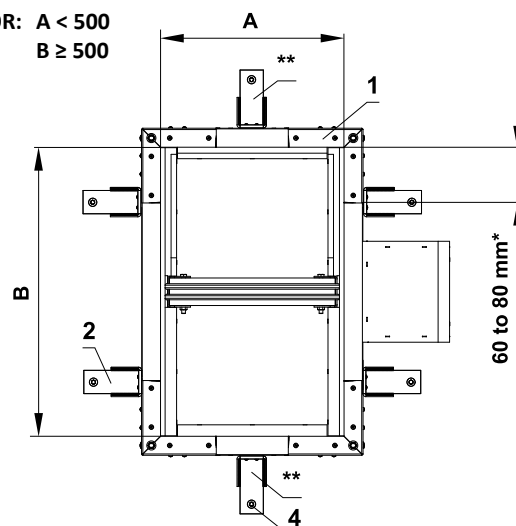
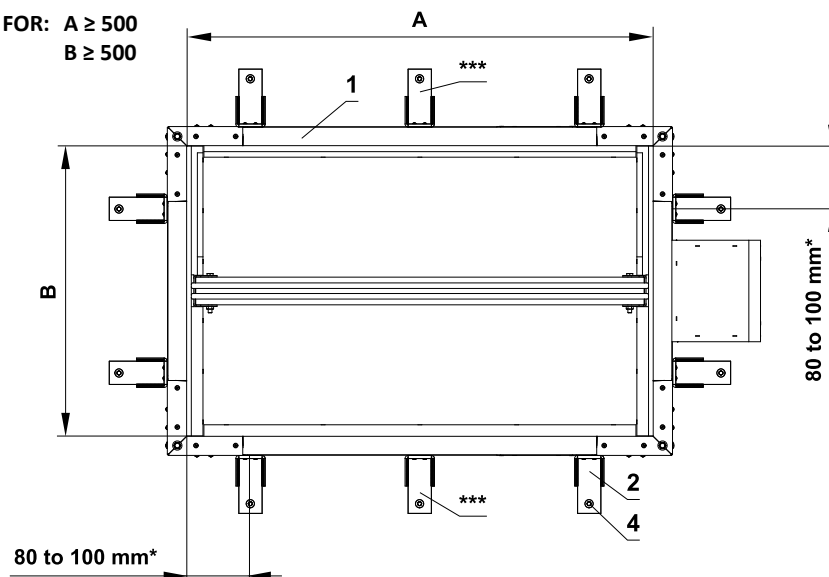
- 1 Threaded rod M8 - M20
- 2 Nut M8 - M20
- 3 Washer for M8 - M20
- 4 Coupling Nut M8 - M20
- 5 Anchor
- 6 Hinge plate - min. thickness 10 mm
- 7 Concrete screw tested for fire resistance R30-R90, max. Tension up to 0.75 KN (length 35 mm)

Example of placing of mounting profiles HILTI



- 1 SEDM
- 2 Threaded rod M8 - M12
- 3 Support HILTI MQ-41 or MQ-41/3
- 4 Bored plate HILTI MQZ-L
- 5 Washer for M8 - M12
- 6 Nut M8 - M12
- 7 Flange of SEDM
- 8 Flange of duct
- 9 Self-tapping screw 5x30 mm and 1 pcs large washer M5 (for additional fixing, prevents the damper from sliding off the support - not necessary use)

Fixing SEDM according to size, with L-holder - fixing on wall / ceiling

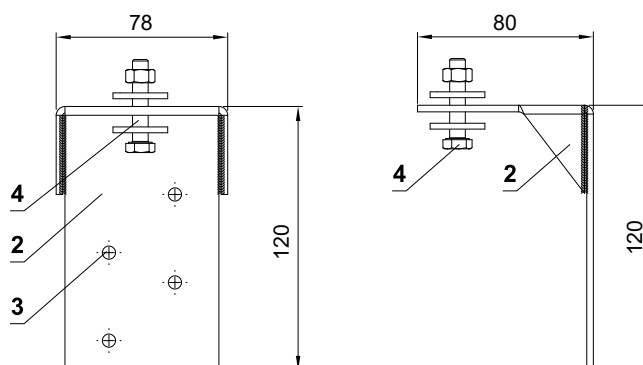
FOR: $A < 500$
 $B < 500$ FOR: $A < 500$
 $B \geq 500$ FOR: $A \geq 500$
 $B \geq 500$ 

* From inner edge of the damper to the center of the holder, on both sides / opposite sides (mirrored)

** 1 holder to CENTER damper part "A" and on opposite sides (mirrored)

*** In case of $A \geq 1000$, add holders to the center of the "A" side.

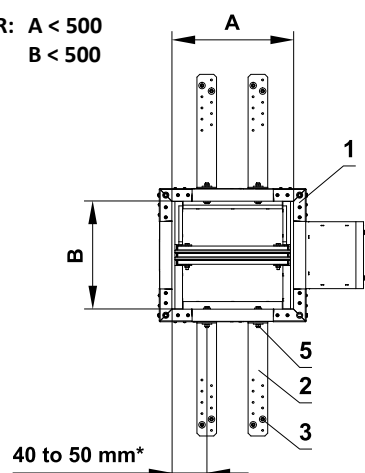
L-holder for connecting damper on the wall / ceiling (optional accessories MANDIK, a.s.)



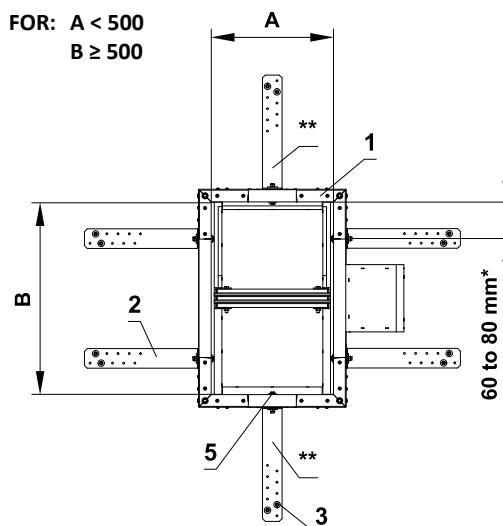
- 1 SEDM
- 2 L-holder - optional accessories from MANDIK, a.s.
- 3 Holes for screw UNI min. 5x30 mm for fastening L-holder to damper body
- 4 M8 bolt assembly (bolt min. M8x60 mm, 2 pcs large washer M8, nut M8) or Anchor to concrete, → see page 51

Fixing SEDM according to size - fixing to solid / gypsum or ceiling construction

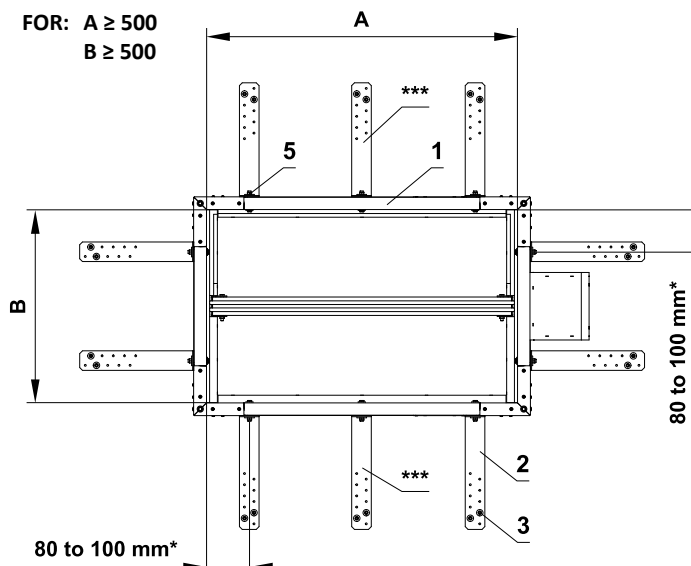
FOR: $A < 500$
 $B < 500$



FOR: $A < 500$
 $B \geq 500$



FOR: $A \geq 500$
 $B \geq 500$

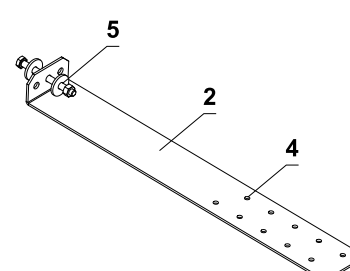
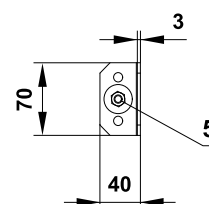
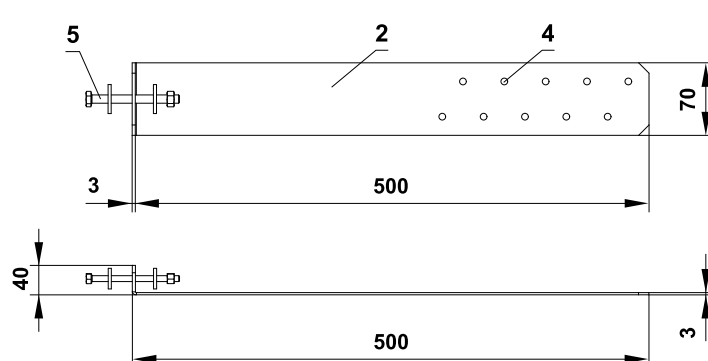


* From inner edge of the damper to the center of the holder, on both sides / opposite sides (mirrored)

** 1 holder to CENTER damper part "A" and on opposite sides (mirrored)

*** In case of $A \geq 1000$, add holders to the center of the "A" side.

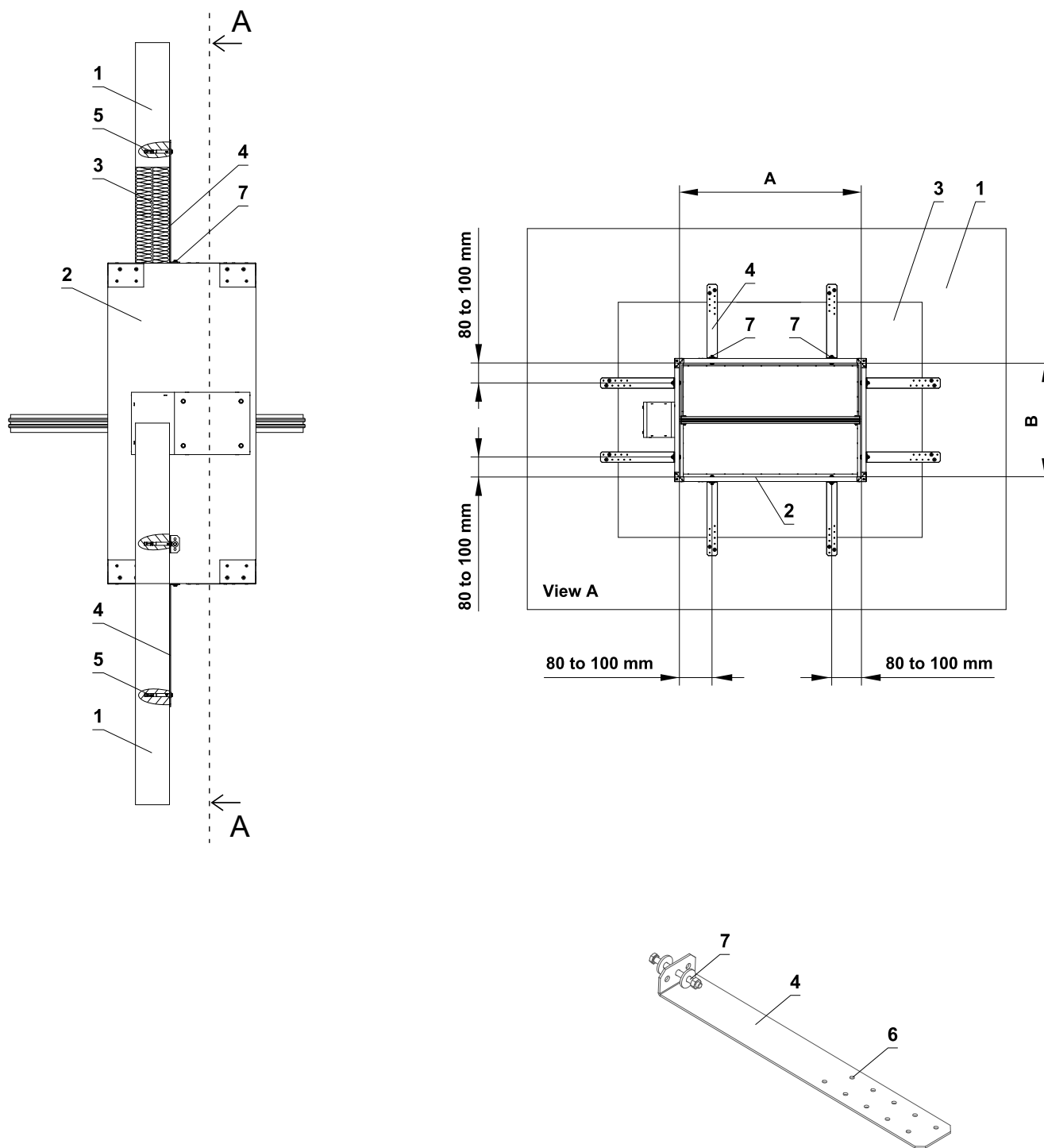
Fixing element/steel holder for connecting damper to the construction (optional accessories MANDIK, a.s.)



- 1 SEDM
- 2 Fixing element/steel holder for connecting damper to the wall (optional accessories MANDIK, a.s. or sheet metal min. thickness 2 mm and min. width 60 mm)
- 3 Anchor to concrete min. M6 or Screw UNI 6x60 mm to Gypsum grid from "C" profile
- 4 Installation holes
- 5 M8 bolt assembly (bolt M8x55 mm, 2 pcs large washer M8, nut M8)

■ Details of fixing the holder to the construction → see pages 55 to 56

Fixing SEDM to the solid (ceiling) wall construction with Ablative Coated Batt

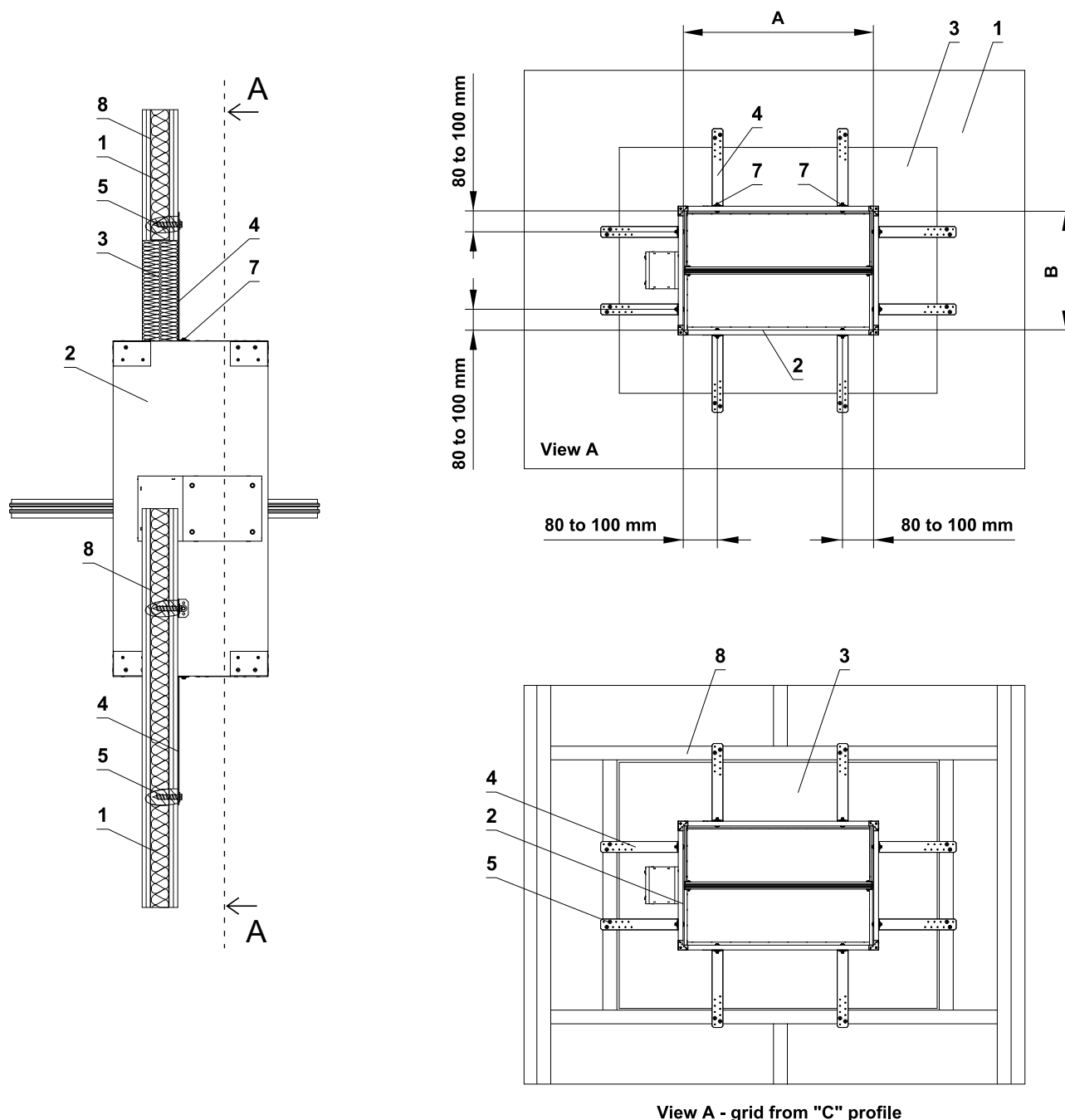
*** RESPECT JOINT POSITION !**

Bolts and nuts shall not prevent free rotation on the blades.

- 1 Solid wall construction
- 2 SEDM
- 3 Ablative Coated Batt
- 4 Fixing element/steel bracket for connecting damper to the wall (optional accessories MANDIK, a.s. or sheet metal min. thickness 2 mm and min. width 60 mm). Full drawing of bracket, → see page 54
- 5 Anchor to concrete min. M6
- 6 Installation holes
- 7 M8 bolt assembly (bolt M8x55 mm, 2 pcs large washer M8, nut M8) *

- The method of mounting must meet the minimum requirements for attachment in accordance with national regulations.

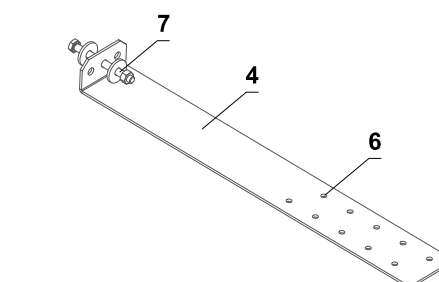
Fixing SEDM to the gypsum wall construction with Ablative Coated Batt



* RESPECT JOINT POSITION !

Bolts and nuts shall not prevent free rotation on the blades.

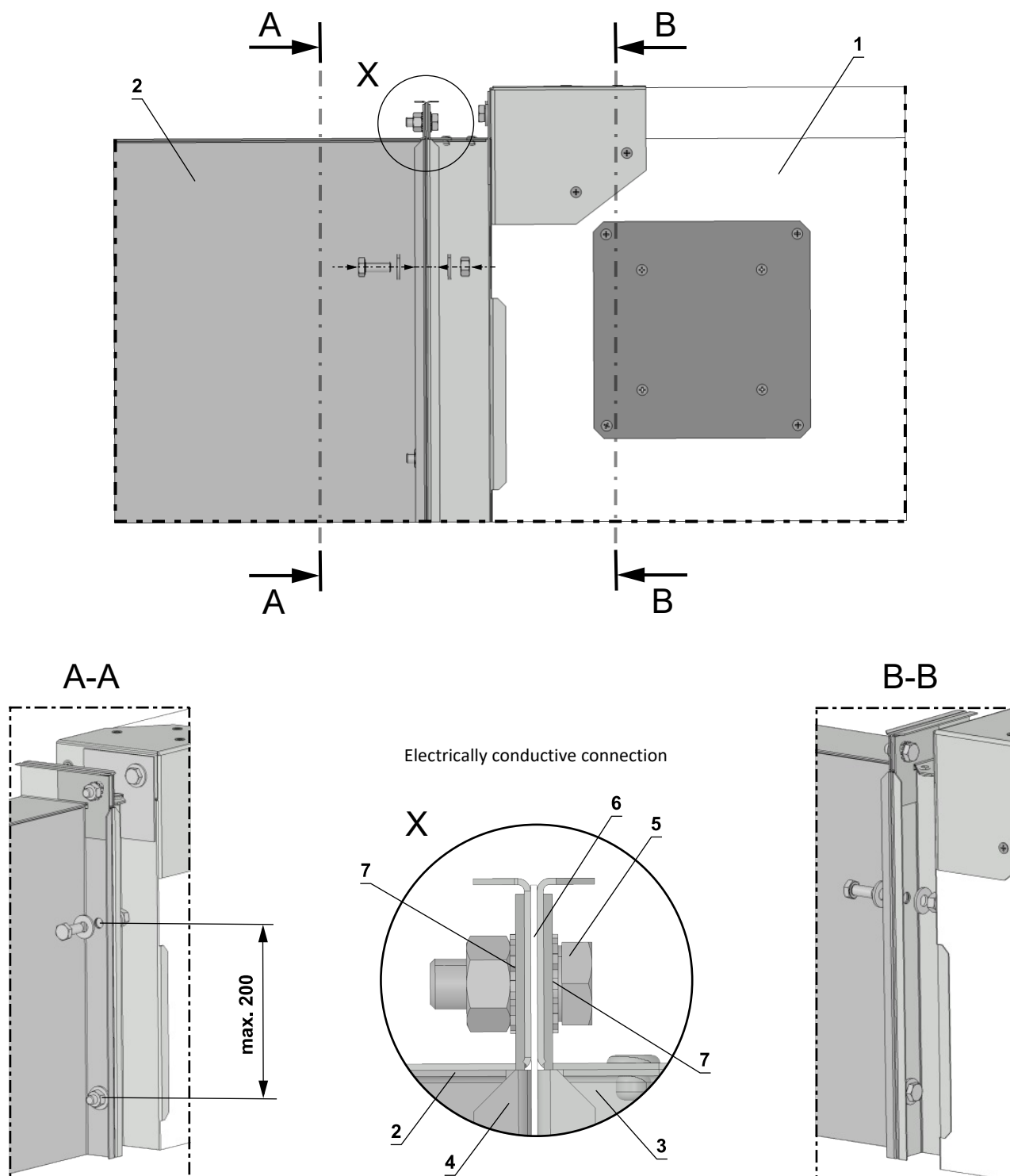
- 1 Gypsum wall construction
- 2 SEDM
- 3 Ablative Coated Batt
- 4 Fixing element/steel bracket for connecting damper to the wall (optional accessories MANDIK, a.s. or sheet metal min. thickness 2 mm and min. width 60 mm). Full drawing of bracket, → see page 54
- 5 Screw UNI 6x60 mm
- 6 Installation holes
- 7 M8 bolt assembly (bolt M8x55 mm, 2 pcs large washer M8, nut M8) *
- 8 Gypsum grid from "C" profile



- The method of mounting must meet the minimum requirements for attachment in accordance with national regulations.

Example of duct connection

Connection to smoke extract duct acc. to EN 1366-8 (MULTI) / to EN 1366-9 (SINGLE)

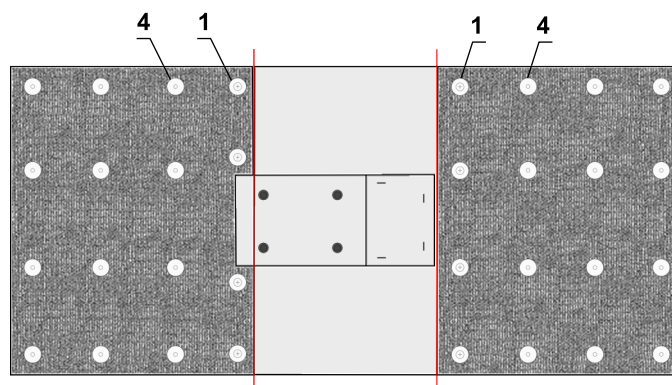
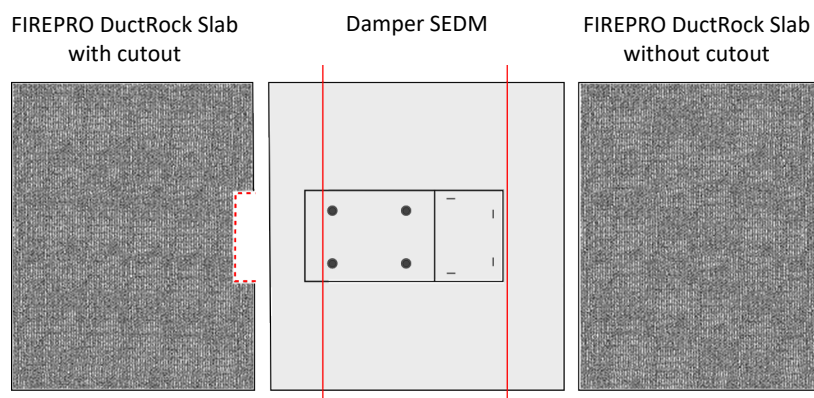
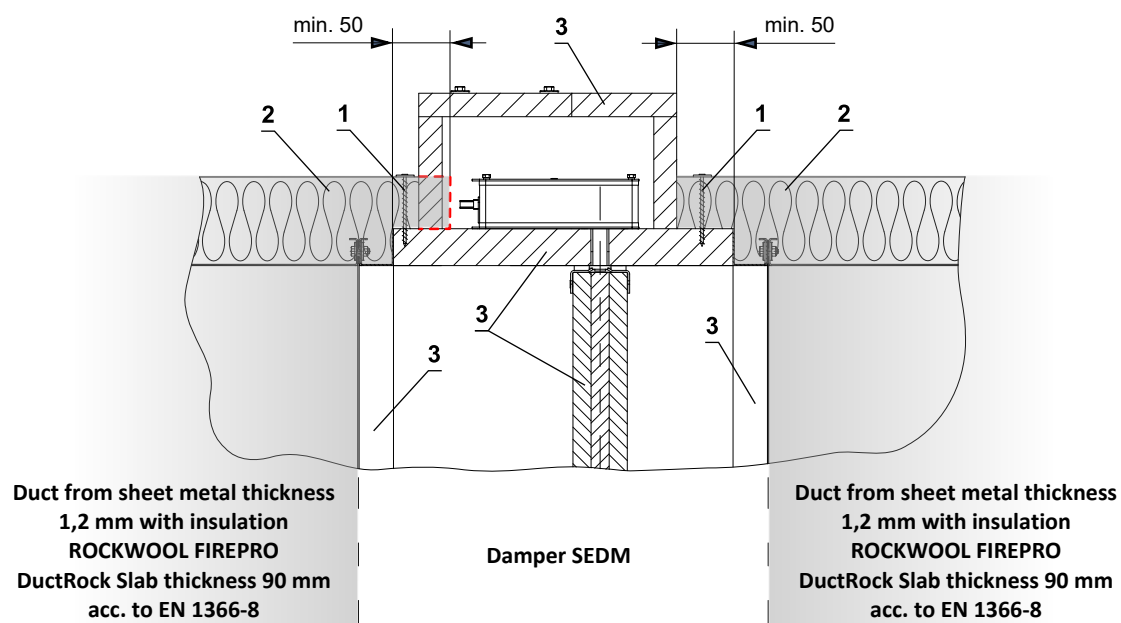


- 1 SEDM
- 2 Smoke extraction duct - tested according to EN 1366-8 or EN 1366-9
- 3 Flange of SEDM
- 4 Flange of duct
- 5 M8 bolt assembly (bolt M8x20 mm, 2 pcs large washer M8, nut M8) *
- 6 Ceramic self-adhesive tape (FJ 120 Pyrosil B 170-250 kg/m³ - Tremco-illbruck) or equivalent
- 7 Lock washers M8

* min. one connection must be electrically conductive

Example of connection SEDM damper in steel duct with insulation ROCKWOOL FIREPRO DuctRock Slab

- Connect the joints of stone wool plates with ROCKWOOL FIREPRO Glue, secure with screws and welding pins at max. spacings of 250 mm. Board joints must be covered using ROCKWOOL black aluminium foil tape. Follow duct supplier's instructions and insulation.

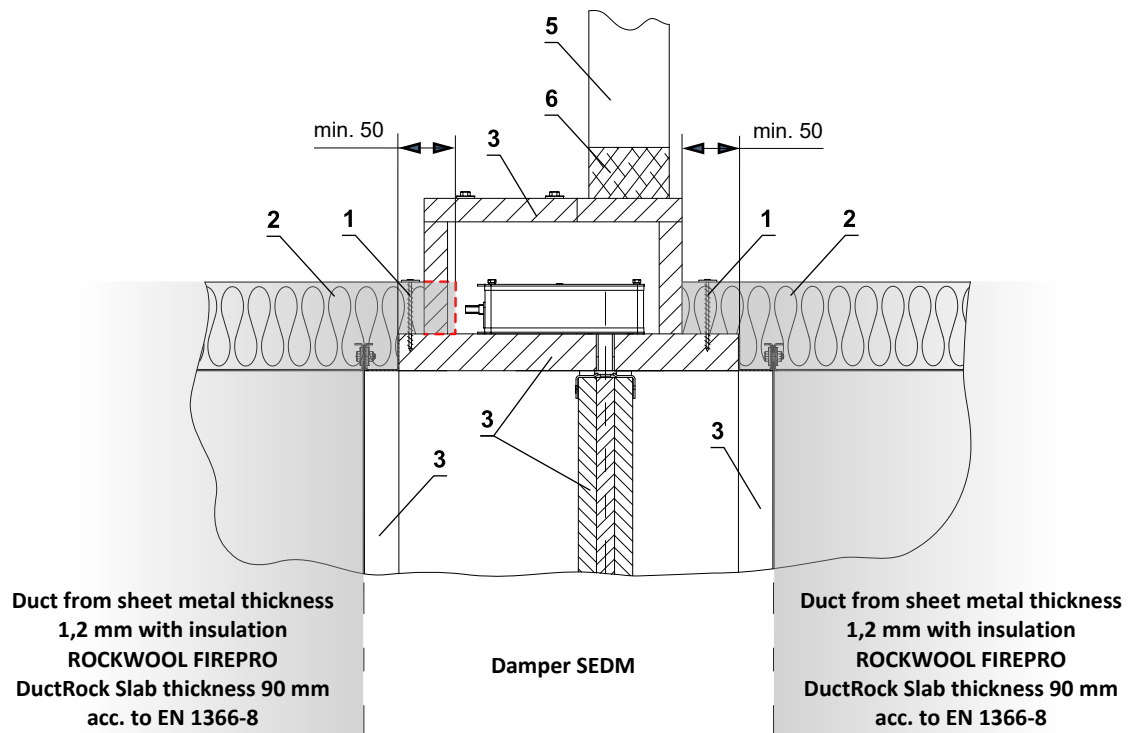


- 1 Universal screw min. 5x70 mm, max. spacing 250 mm
- 2 ROCKWOOL FIREPRO DuctRock Slab th. 90 mm acc. to EN 1366-8
- 3 Part of SEDM
- 4 Welding pins at max. spacings of 250 mm

 Insulation cut-out area around the actuator cover

Example installed SEDM damper in fire separating construction and connection to steel duct with insulation ROCKWOOL FIREPRO DuctRock Slab

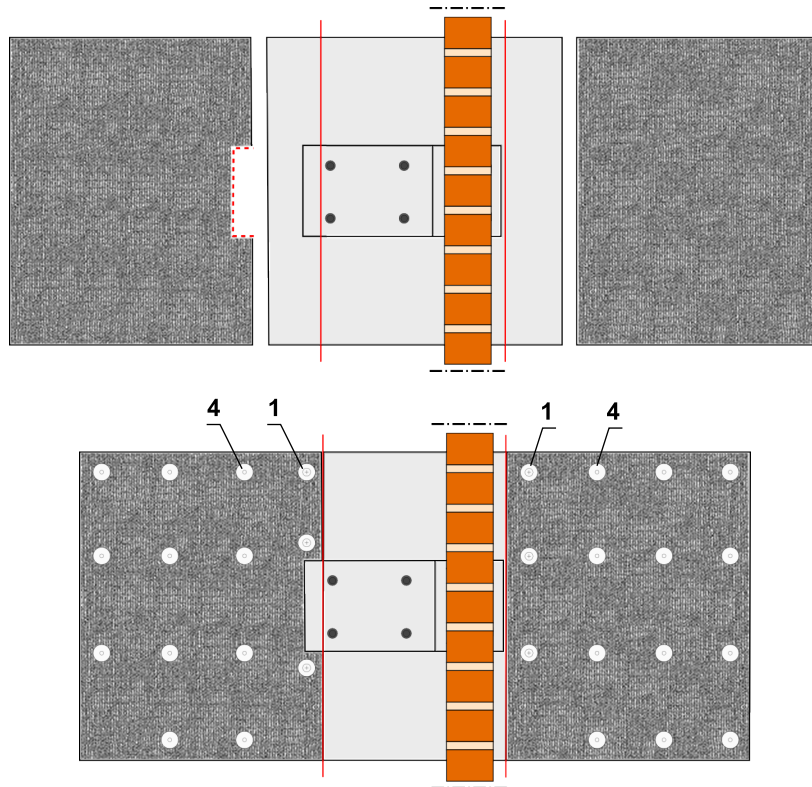
- Connect the joints of stone wool plates with ROCKWOOL FIREPRO Glue, secure with screws and welding pins at max. spacings of 250 mm. Board joints must be covered using ROCKWOOL black aluminium foil tape. Follow duct supplier's instructions and insulation.



FIREPRO DuctRock Slab
with cutout

Damper SEDM

FIREPRO DuctRock Slab
without cutout

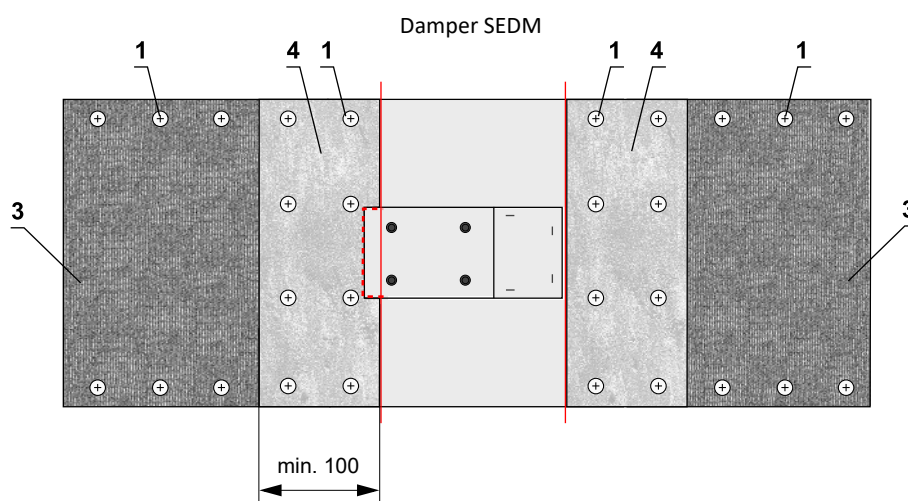
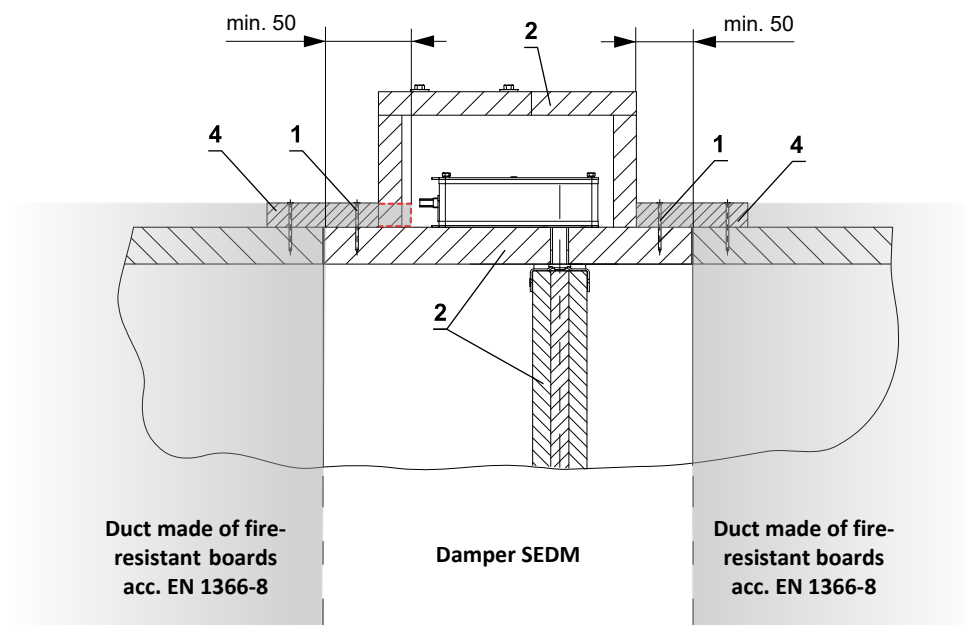


- 1 Universal screw min. 5x70 mm, max. spacing 250 mm
- 2 ROCKWOOL FIREPRO DuctRock Slab th. 90 mm acc. to EN 1366-8
- 3 Part of SEDM
- 4 Welding pins at max. spacings of 250 mm
- 5 Fire separating construction*
- 6 Penetration

* Same rules apply to mounting and connection in the ceiling construction

 Insulation cut-out area around the actuator cover

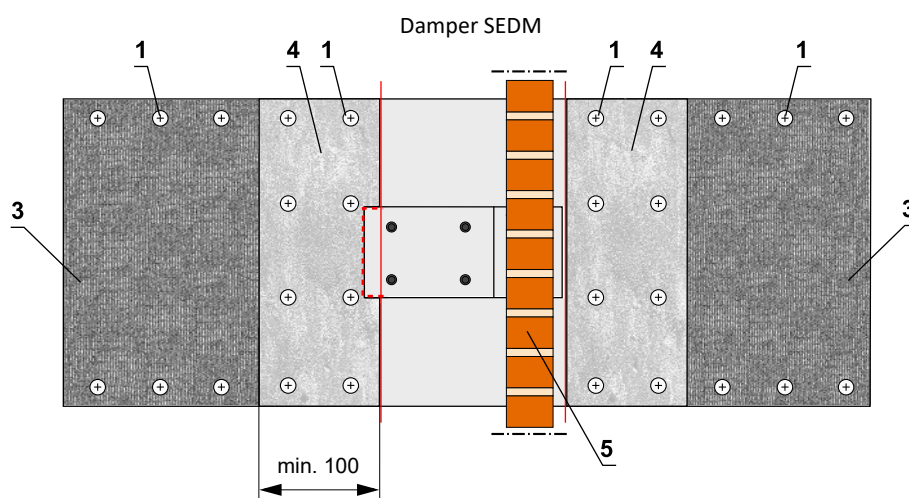
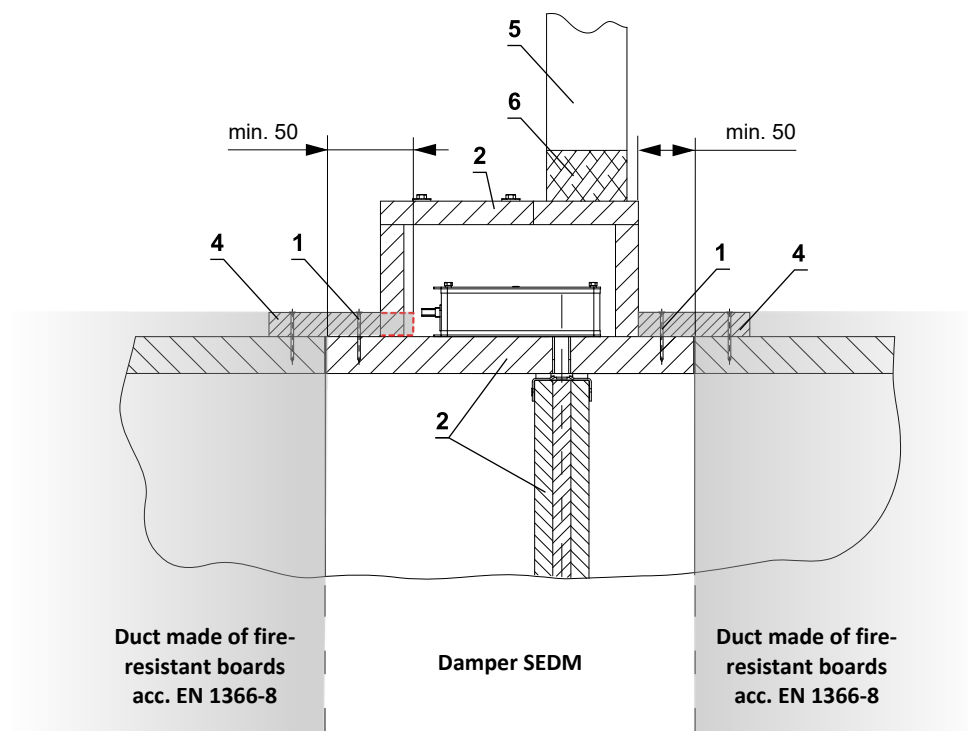
Example of connection SEDM damper in duct made of fire-resistant boards



 Cut-out area of the connecting strip around the actuator housing

- 1 Screw (according to duct manufacturer)
- 2 Part of SEDM
- 3 Smoke extraction duct, min. density 500 kg/m³ (e.g. PROMATECT-L500)
- 4 Spacing strip, min. density 500 kg/m³ (e.g. PROMATECT-L500)

Example installed SEDM damper in fire separating construction and connection to duct made of fire-resistant boards



 Cut-out area of the connecting strip around the actuator housing

- 1 Screw (according to duct manufacturer)
- 2 Part of SEDM
- 3 Smoke extraction duct, min. density 500 kg/m³ (e.g. PROMATECT-L500)
- 4 Spacing strip, min. density 500 kg/m³ (e.g. PROMATECT-L500)
- 5 Fire separating construction*
- 6 Penetration

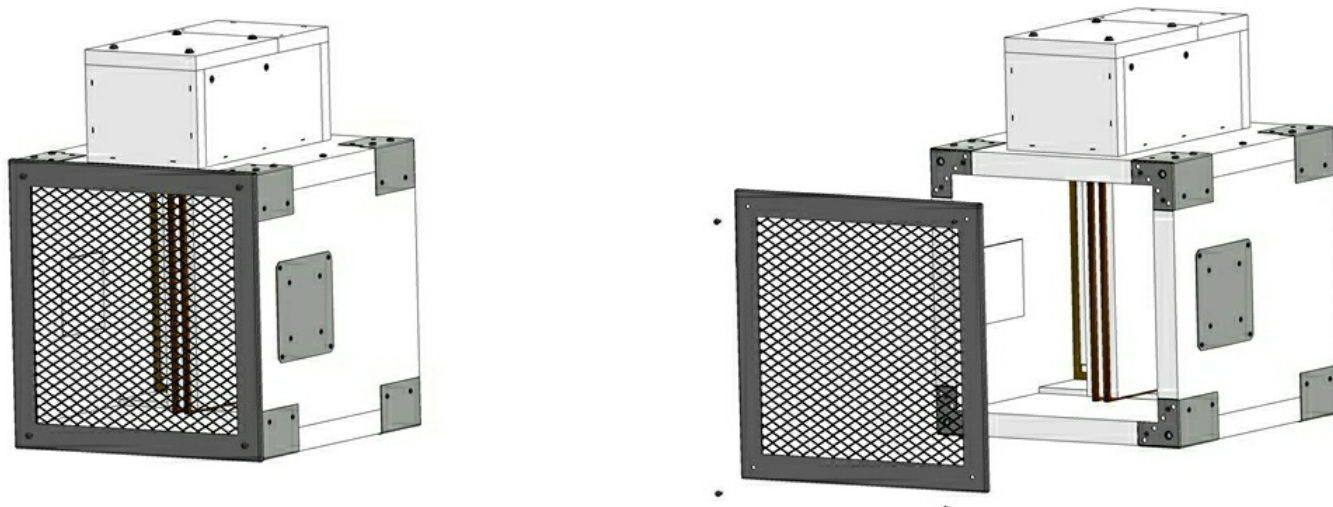
* Same rules apply to mounting and connection in the ceiling construction

VI. ACCESSORIES

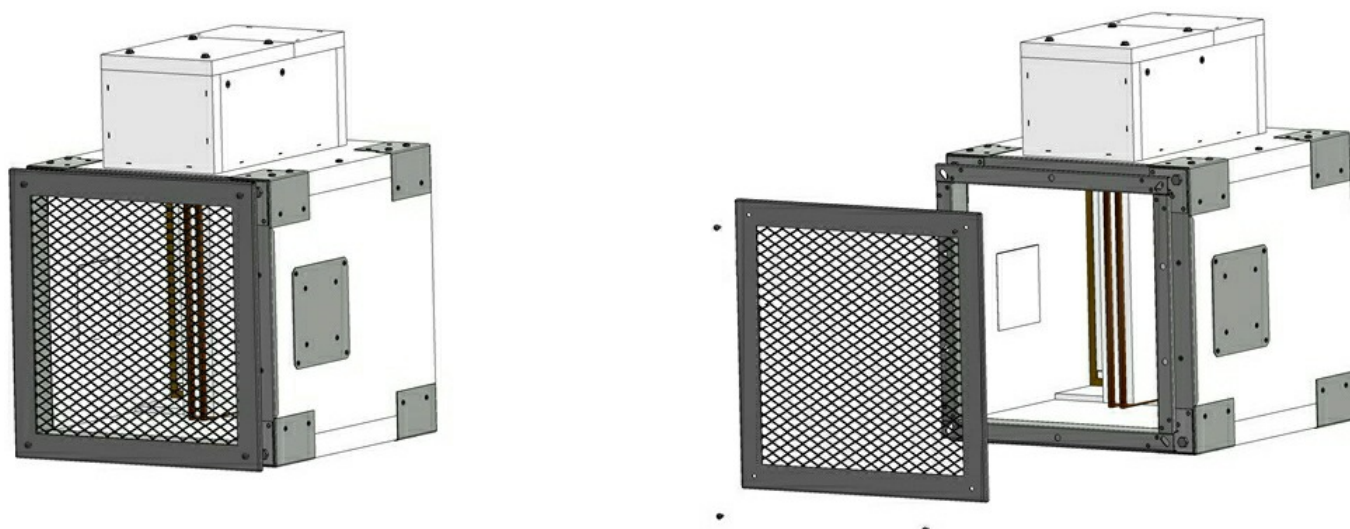
Cover grille KMM

- The grilles type KMM (TPM 002/96) can be used to close smoke control dampers.
- For the installation of the grille, the overlap of the damper blade has to be respected → see pages 10 to 22. In case of blade overlap, the damper must be equipped with an extension piece ("duct").
- Free area value for KMM is 78%.
- These grilles are available in all sizes of the SEDM

SEDM with cover grille without flange



SEDM with cover grille and with flange



VII. TECHNICAL DATA

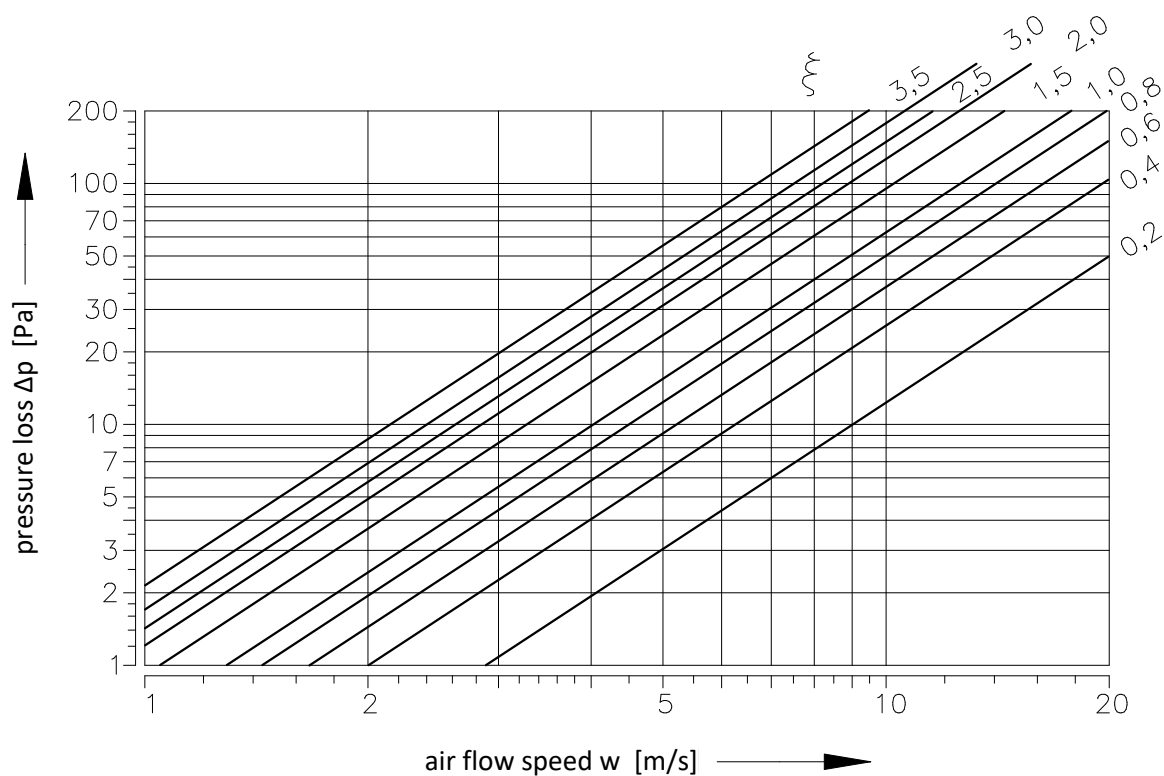
Pressure loss

Pressure loss calculation

$$\Delta p = \xi \cdot \rho \cdot \frac{w^2}{2}$$

Δp	[Pa]	pressure loss
w	[m/s]	air flow speed in nominal damper section
ρ	[kg/m ³]	air density
ξ	[-]	coefficient of local pressure loss for the nominal damper section → see page 64

Determination of pressure loss by using diagram $\rho = 1,2 \text{ kg/m}^3$



Coefficient of local pressure loss

B											
A	180	200	225	250	280	300	315	355	400	450	500
180	3,1433	2,5092	2,0162	1,6711	1,4773	1,3192	1,1951	1,0336	0,9095	0,8126	0,7429
200	2,9529	2,3545	1,9584	1,5657	1,3991	1,2512	1,1186	0,9673	0,8500	0,7582	0,6919
225	2,7795	2,2032	1,8326	1,4909	1,3226	1,1594	1,0438	0,9231	0,8143	0,7157	0,6562
250	2,6401	2,1012	1,7204	1,3923	1,2172	1,0795	0,9911	0,8568	0,7514	0,6698	0,6120
280	2,5721	2,0417	1,6677	1,3413	1,1577	1,0506	0,9333	0,8313	0,7242	0,6375	0,5984
300	2,5075	1,9822	1,5725	1,2784	1,1373	1,0081	0,9078	0,8075	0,7055	0,6239	0,5627
315	2,4055	1,9108	1,5283	1,2376	1,0897	0,9843	0,8806	0,7752	0,6800	0,6052	0,5525
355	2,3103	1,8343	1,4552	1,2121	1,0676	0,9265	0,8602	0,7412	0,6511	0,5797	0,5287
400	2,2304	1,7697	1,3787	1,1679	1,0217	0,9044	0,8279	0,7140	0,6256	0,5576	0,5083
450	2,1607	1,7153	1,3413	1,1305	1,0013	0,8823	0,8007	0,6902	0,6052	0,5389	0,4913
500	2,1080	1,6711	1,3362	1,1016	0,9452	0,8483	0,7633	0,6715	0,5882	0,5236	0,4777
550	2,0723	1,6507	1,2971	1,0829	0,9231	0,8194	0,7514	0,6613	0,5797	0,5185	0,4726
560	2,0587	1,6320	1,2886	1,0744	0,9061	0,8211	0,7429	0,6545	0,5729	0,5100	0,4658
600	2,0247	1,6116	1,2801	1,0659	0,8959	0,8041	0,7327	0,6443	0,5627	0,5066	0,4590
630	2,0128	1,5946	1,2733	1,0489	0,8857	0,7871	0,7259	0,6392	0,5593	0,4981	0,4539
650	2,0043	1,5742	1,2546	1,0421	0,8687	0,7786	0,7225	0,6324	0,5559	0,4947	0,4505
700	1,9873	1,5674	1,2512	1,0319	0,8517	0,7701	0,7157	0,6290	0,5508	0,4913	0,4471
710	1,9720	1,5623	1,2274	1,0268	0,8534	0,7548	0,7089	0,6256	0,5474	0,4879	0,4437
750	1,9567	1,5419	1,2172	1,0183	0,8483	0,7497	0,6987	0,6188	0,5406	0,4845	0,4386
800	1,9380	1,5351	1,2087	1,0081	0,8432	0,7446	0,6953	0,6137	0,5372	0,4777	0,4352
900	1,9074	1,5096	1,2053	0,9911	0,8228	0,7259	0,6834	0,6035	0,5270	0,4692	0,4284
1000	1,8836	1,4909	1,2002	0,9792	0,7939	0,7106	0,6749	0,5950	0,5202	0,4641	0,4216
1100	1,8615	1,4739	1,1917	0,9673	0,7752	0,7004	0,6664	0,5865	0,5134	0,4573	0,4165
1250	1,8428	1,4569	1,1781	0,9554	0,7735	0,6987	0,6579	0,5814	0,5083	0,4522	0,4114
1400	1,8241	1,4433	1,1696	0,9469	0,7718	0,6970	0,6511	0,5746	0,5032	0,4471	0,4080
1500	1,8139	1,4348	1,1611	0,9418	0,7684	0,6936	0,6477	0,5712	0,4998	0,4454	0,4046
1600	1,8054	1,4280	1,1169	0,9367	0,7667	0,6902	0,6443	0,5678	0,4981	0,4420	0,4029

B											
A	550	560	600	630	650	700	710	750	800	900	1000
180	0,6987	0,6800	0,6477	0,6273	0,5984	0,5933	0,5831	0,5627	0,5474	0,5168	0,4947
200	0,6545	0,6341	0,6052	0,5848	0,5627	0,5525	0,5440	0,5304	0,5100	0,4828	0,4607
225	0,6188	0,5916	0,5712	0,5559	0,5355	0,5287	0,5134	0,5032	0,4777	0,4556	0,4318
250	0,5882	0,5610	0,5372	0,5168	0,4998	0,4913	0,4862	0,4726	0,4488	0,4335	0,4063
280	0,5559	0,5304	0,5151	0,4947	0,4828	0,4794	0,4726	0,4471	0,4301	0,4216	0,3927
300	0,5321	0,5202	0,4947	0,4743	0,4675	0,4624	0,4573	0,4267	0,4182	0,4029	0,3808
315	0,5134	0,5049	0,4692	0,4658	0,4471	0,4386	0,4318	0,4097	0,4046	0,3825	0,3655
355	0,4896	0,4828	0,4556	0,4454	0,4318	0,4216	0,4131	0,3961	0,3876	0,3655	0,3485
400	0,4743	0,4641	0,4471	0,4284	0,4182	0,4097	0,3978	0,3842	0,3723	0,3519	0,3349
450	0,4556	0,4488	0,4352	0,4131	0,4046	0,3927	0,3842	0,3757	0,3587	0,3383	0,3230
500	0,4505	0,4369	0,4182	0,4012	0,3876	0,3791	0,3723	0,3587	0,3485	0,3298	0,3145
550	0,4437	0,4267	0,4148	0,3978	0,3808	0,3757	0,3655	0,3519	0,3451	0,3247	0,3111
560	0,4386	0,4250	0,4097	0,3910	0,3757	0,3723	0,3638	0,3451	0,3400	0,3213	0,3060
600	0,4369	0,4199	0,3978	0,3876	0,3672	0,3638	0,3587	0,3434	0,3366	0,3162	0,3026
630	0,4301	0,4148	0,3927	0,3825	0,3621	0,3570	0,3536	0,3417	0,3315	0,3128	0,2992
650	0,4267	0,4097	0,3927	0,3808	0,3604	0,3553	0,3502	0,3400	0,3298	0,3111	0,2975
700	0,4250	0,4080	0,3859	0,3791	0,3587	0,3536	0,3485	0,3383	0,3281	0,3077	0,2941
710	0,4216	0,4063	0,3808	0,3740	0,3570	0,3502	0,3468	0,3349	0,3247	0,3060	0,2924
750	0,4199	0,4029	0,3757	0,3706	0,3553	0,3468	0,3434	0,3315	0,3213	0,3026	0,2873
800	0,4182	0,3978	0,3757	0,3655	0,3536	0,3451	0,3400	0,3281	0,3179	0,2992	0,2856
900	0,4148	0,3910	0,3757	0,3604	0,3519	0,3417	0,3332	0,3179	0,3128	0,2941	0,2805
1000	0,4012	0,3859	0,3706	0,3553	0,3502	0,3349	0,3281	0,3145	0,3077	0,2907	0,2771
1100	0,3927	0,3808	0,3587	0,3502	0,3417	0,3298	0,3247	0,3094	0,3043	0,2856	0,2737
1250	0,3876	0,3757	0,3536	0,3451	0,3383	0,3281	0,3213	0,3077	0,2992	0,2822	0,2703
1400	0,3825	0,3723	0,3502	0,3417	0,3332	0,3264	0,3179	0,3043	0,2975	0,2805	0,2669
1500	0,3791	0,3706	0,3485	0,3400	0,3298	0,3247	0,3162	0,3026	0,2958	0,2788	0,2652
1600	0,3774	0,3672	0,3451	0,3383	0,3264	0,3230	0,3145	0,2992	0,2941	0,2771	0,2635

Noise data - level of acoustic output corrected with filter A

Air velocity 4 m/s Level of acoustic output [dB]																						
B																						
A	180	200	225	250	280	300	315	355	400	450	500	550	560	600	630	650	700	710	750	800	900	1000
180	56	49	48	46	44	42	41	41	40	40	40	40	40	40	40	40	40	38	38	37	38	38
200	52	48	45	44	41	41	41	41	40	40	39	39	39	38	38	38	37	37	37	36	37	37
225	50	47	45	40	40	40	41	40	39	39	39	38	38	36	36	37	37	36	36	36	36	36
250	49	45	44	42	40	40	40	39	38	38	37	37	37	37	37	37	37	37	37	36	36	36
280	47	45	40	40	40	39	38	37	37	37	37	37	37	36	36	36	36	36	36	36	35	35
300	47	44	40	40	39	39	39	37	36	37	37	37	37	35	35	35	35	35	36	36	36	35
315	47	44	40	40	39	39	37	37	37	36	36	36	36	36	36	36	36	35	35	35	34	34
355	46	43	40	39	39	37	37	36	36	36	36	35	35	35	35	35	35	35	33	34	35	35
400	47	42	40	39	37	37	36	36	36	35	35	35	35	35	35	35	34	34	34	34	33	33
450	45	42	40	39	37	37	37	36	35	35	35	35	35	35	35	35	35	35	34	34	34	34
500	45	40	39	38	37	36	36	36	35	35	35	34	34	33	33	34	34	34	33	33	33	33
550	44	40	40	38	37	37	36	36	35	35	34	34	34	34	34	33	33	33	33	33	33	33
560	44	40	40	38	37	37	36	35	35	35	34	34	34	34	34	34	33	33	33	33	33	33
600	44	40	38	36	36	36	36	36	35	35	35	35	35	33	33	33	33	32	32	32	32	32
630	44	40	38	37	36	36	36	35	35	35	34	34	34	34	34	34	33	33	33	33	32	32
650	44	40	38	37	36	36	36	35	35	35	34	34	34	34	34	34	33	33	33	33	33	33
700	43	39	38	38	36	36	36	37	35	36	34	34	34	34	34	33	33	33	33	33	33	33
710	43	39	38	38	36	36	36	37	35	36	34	34	34	34	34	33	33	33	33	33	33	33
750	43	40	38	37	36	35	35	34	34	34	34	34	33	33	33	33	33	33	33	33	33	33
800	43	40	37	37	36	36	35	34	34	34	34	33	33	33	33	33	33	33	33	33	33	33
900	43	40	37	36	36	36	35	34	34	34	34	33	33	33	33	33	33	33	33	33	33	33
1000	43	39	37	37	37	36	35	35	34	34	34	33	33	33	33	33	33	33	33	33	33	33
1100	42	39	37	37	37	35	35	34	34	34	33	33	33	33	33	33	33	33	32	32	32	32
1250	42	39	37	37	37	35	35	34	34	34	34	34	33	33	33	33	33	33	32	32	32	32
1400	42	39	37	37	37	35	35	34	34	34	33	33	33	33	33	33	33	33	32	32	32	31
1500	42	39	37	37	37	35	35	34	34	34	33	33	33	33	33	33	33	33	32	32	32	31
1600	42	39	37	37	37	35	35	34	34	34	33	33	33	33	33	33	33	33	32	32	32	31

Air velocity 5 m/s
Level of acoustic output [dB]

B																						
A	180	200	225	250	280	300	315	355	400	450	500	550	560	600	630	650	700	710	750	800	900	1000
180	>55	55	53	52	49	47	48	47	47	47	46	46	46	46	46	45	45	45	45	45	45	45
200	>55	55	52	49	48	48	47	47	47	45	45	45	44	44	44	44	45	45	45	45	45	45
225	>55	54	50	48	47	47	47	45	44	44	44	44	44	44	44	44	44	44	44	44	44	43
250	>55	52	49	48	47	46	46	44	44	44	44	44	44	44	43	43	43	43	43	43	43	43
280	54	50	49	47	46	45	45	44	44	44	43	43	43	43	42	42	42	42	42	42	42	42
300	54	49	47	46	45	45	44	44	43	43	43	43	43	42	42	42	42	41	42	42	42	41
315	54	51	48	47	45	45	44	44	44	43	43	42	42	41	41	41	41	41	41	41	41	41
355	54	50	48	45	44	43	43	43	42	42	42	41	41	41	41	41	41	41	41	41	40	40
400	54	49	46	45	43	43	43	43	42	42	41	40	40	40	40	40	40	40	40	40	40	40
450	52	47	46	43	42	42	42	41	41	40	40	40	40	40	40	40	40	40	40	39	39	39
500	51	48	46	44	43	43	43	41	41	40	40	40	40	40	40	40	40	40	39	39	39	39
550	49	47	46	44	43	43	42	41	40	40	40	40	40	40	40	39	39	39	39	39	39	38
560	49	47	46	44	43	43	42	41	40	40	40	40	40	40	40	39	39	39	39	39	39	38
600	50	47	45	43	43	42	42	41	40	40	40	40	40	40	39	39	39	39	39	38	38	38
630	50	48	45	43	43	42	42	41	40	40	40	40	40	40	40	40	40	40	38	38	38	38
650	50	48	45	43	42	42	42	41	40	40	40	40	39	39	39	39	39	38	38	38	38	38
700	50	48	45	42	42	42	42	41	40	40	40	40	39	39	39	39	39	38	38	38	38	38
710	50	48	45	42	42	42	42	41	40	40	40	40	39	39	39	39	39	38	38	38	38	38
750	50	47	45	42	42	42	42	41	40	40	40	40	39	39	39	39	39	38	38	38	38	38
800	50	47	45	42	42	42	42	41	40	40	40	40	39	39	39	39	39	38	38	38	38	38
900	49	47	44	42	42	42	41	40	40	40	40	39	39	39	39	39	38	38	38	38	38	38
1000	49	47	43	42	42	42	40	40	40	40	40	39	39	39	39	38	38	38	38	38	38	38
1100	49	47	43	42	42	42	40	40	40	40	40	39	39	39	39	38	38	38	38	38	38	38
1250	49	47	43	42	42	42	40	40	40	40	39	39	39	39	38	38	38	38	38	38	38	38
1400	48	46	43	42	42	41	40	40	40	39	38	38	38	38	38	38	38	38	38	38	38	37
1500	48	46	43	42	41	41	40	40	40	39	38	38	38	38	38	38	38	38	38	38	38	37
1600	48	46	43	42	41	41	40	40	40	39	38	38	38	38	38	38	38	38	38	38	38	37

Air velocity 6 m/s
Level of acoustic output [dB]

B																						
A	180	200	225	250	280	300	315	355	400	450	500	550	560	600	630	650	700	710	750	800	900	1000
180	>55	>55	>55	>55	55	54	54	54	54	52	52	52	52	52	52	52	52	52	51	51	51	51
200	>55	>55	>55	55	54	54	53	53	52	51	50	50	50	50	50	50	50	50	50	50	50	48
225	>55	>55	>55	54	52	52	52	51	50	50	49	48	48	48	48	48	48	48	48	48	47	47
250	>55	>55	55	53	52	52	51	50	50	49	48	48	48	47	47	47	47	47	47	47	47	47
280	>55	>55	54	52	51	50	50	49	48	48	48	47	46	46	46	46	46	46	46	46	46	46
300	>55	>55	54	52	50	50	50	48	47	47	46	46	46	46	46	46	46	46	46	46	47	45
315	>55	55	53	52	50	49	50	48	47	46	46	46	46	46	46	46	46	46	47	47	46	46
355	>55	55	53	51	50	49	48	47	47	46	46	46	46	46	46	46	46	46	46	46	46	46
400	>55	54	52	50	49	48	48	47	45	45	45	45	45	45	45	45	45	45	45	45	45	45
450	>55	54	51	50	48	48	47	46	45	45	45	45	45	45	45	45	45	45	45	45	45	45
500	55	54	51	49	48	48	47	45	45	45	45	45	45	45	45	45	45	45	45	45	43	43
550	55	53	50	50	48	47	45	45	45	45	45	45	45	45	45	45	45	45	45	44	44	44
560	55	53	50	50	48	47	45	45	45	45	45	45	45	45	45	45	45	45	45	44	44	44
600	55	53	50	50	48	47	45	45	45	45	45	45	45	44	44	44	44	44	44	44	44	44
630	55	53	50	49	48	47	45	45	45	45	45	45	44	44	44	44	44	44	44	44	44	44
650	55	52	50	49	48	47	45	45	45	45	45	45	44	44	44	44	44	44	43	43	43	43
700	55	52	50	48	48	46	46	45	45	45	45	45	44	44	44	44	44	44	43	43	43	43
710	55	52	50	48	48	46	46	45	45	45	45	45	44	44	44	44	44	44	43	43	43	43
750	55	52	50	48	48	46	45	45	45	45	45	45	44	44	44	44	44	44	43	43	43	43
800	55	52	50	48	48	46	45	45	45	45	45	45	44	44	44	44	43	43	43	43	43	43
900	55	52	49	48	47	45	45	45	45	45	45	44	43	43	43	43	43	43	43	43	43	43
1000	55	52	49	48	47	45	45	45	45	45	44	44	44	43	43	43	43	43	43	43	43	43
1100	54	52	49	48	46	45	45	45	45	44	44	44	44	43	43	43	43	43	43	43	43	43
1250	54	52	49	47	45	45	45	45	45	44	44	44	44	43	43	43	43	43	43	43	43	43
1400	54	52	48	48	46	44	44	44	45	44	43	43	43	43	43	43	43	43	43	43	43	42
1500	54	52	48	48	45	44	44	44	45	44	43	43	43	43	43	43	43	43	43	43	42	42
1600	54	52	48	48	45	44	44	45	45	45	43	43	43	43	43	43	43	43	43	42	42	42

Air velocity 7 m/s
Level of acoustic output [dB]

B																						
A	180	200	225	250	280	300	315	355	400	450	500	550	560	600	630	650	700	710	750	800	900	1000
180	>61	>61	>61	>61	61	60	60	58	58	57	56	56	56	55	55	55	55	55	55	56	55	55
200	>61	>61	>61	>61	59	58	58	57	56	55	55	55	55	55	55	55	55	54	54	54	54	54
225	>61	>61	>61	60	57	56	56	55	55	55	54	54	53	53	53	53	53	53	53	53	53	53
250	>61	>61	>61	58	56	56	56	55	54	53	53	53	53	53	52	52	52	52	52	53	52	52
280	>61	>61	60	57	56	55	55	54	53	52	52	52	51	51	51	51	51	51	51	51	50	50
300	>61	61	58	57	55	54	54	53	53	52	52	52	52	52	52	50	50	50	50	50	50	50
315	>61	61	57	56	55	55	54	53	52	52	51	51	51	51	50	50	50	50	50	49	49	49
355	>61	61	57	55	54	53	53	52	52	52	51	50	50	50	50	50	49	49	49	48	48	48
400	>61	60	57	55	53	53	53	52	51	51	49	49	49	49	49	48	48	48	48	48	48	48
450	>61	59	56	54	52	52	52	51	50	50	50	48	48	48	48	48	48	48	48	48	48	48
500	60	58	55	54	53	52	52	50	50	50	48	48	48	48	48	48	48	48	48	48	48	48
550	60	58	55	54	53	52	52	50	50	48	48	48	48	48	48	48	48	48	48	48	48	48
560	60	58	55	54	53	52	52	50	50	48	48	48	48	48	48	48	48	48	48	48	48	48
600	60	58	55	54	52	52	51	50	49	48	48	48	48	48	48	48	48	48	48	48	48	48
630	60	58	55	53	51	51	51	50	49	48	48	48	48	48	48	48	48	48	48	48	48	48
650	60	58	55	53	52	51	51	50	49	48	48	48	48	48	48	48	48	48	48	48	48	48
700	59	58	55	53	52	51	51	50	49	48	48	48	48	48	48	48	48	48	48	48	48	48
710	59	58	55	53	52	51	51	50	49	48	48	48	48	48	48	48	48	48	48	48	48	48
750	59	58	55	53	52	51	51	50	49	48	48	48	48	48	48	48	48	48	48	48	48	48
800	59	58	55	53	52	51	51	50	49	48	48	48	48	48	48	48	48	48	48	48	48	48
900	58	56	53	53	52	50	50	48	48	47	48	48	48	48	48	48	48	48	48	48	47	47
1000	58	56	53	53	51	50	50	48	48	48	48	48	48	48	48	48	48	48	48	48	47	47
1100	58	56	53	53	51	50	50	48	48	48	48	48	48	48	48	48	48	48	48	47	47	47
1250	58	56	53	53	51	50	50	48	48	48	48	48	48	48	48	48	48	48	48	47	47	47
1400	58	56	53	52	51	50	48	48	47	47	47	47	47	47	47	47	47	47	47	47	47	46
1500	58	56	53	52	51	50	50	48	47	47	47	47	47	47	47	47	47	47	47	47	47	46
1600	58	56	53	52	51	50	50	48	47	47	47	47	47	47	47	47	47	47	47	47	47	46

Air velocity 8 m/s
Level of acoustic output [dB]

B																						
A	180	200	225	250	280	300	315	355	400	450	500	550	560	600	630	650	700	710	750	800	900	1000
180	>63	>63	>63	>63	>63	>63	>63	63	62	61	61	60	60	60	60	60	60	60	60	60	60	59
200	>63	>63	>63	>63	>63	62	62	61	60	60	60	60	60	60	60	60	60	60	59	59	59	58
225	>63	>63	>63	>63	>63	61	61	60	60	58	58	58	58	58	58	58	58	58	58	57	57	57
250	>63	>63	>63	>63	61	60	60	59	58	58	57	57	57	57	57	57	57	57	56	56	56	56
280	>63	>63	>63	>63	59	59	59	58	58	57	57	56	56	56	56	56	56	56	56	55	55	54
300	>63	>63	62	61	59	59	59	58	57	56	56	55	55	55	55	55	55	55	55	54	54	54
315	>63	>63	62	61	59	59	58	57	57	56	55	55	55	55	55	55	55	55	55	55	54	54
355	>63	>63	63	59	58	58	57	56	55	55	54	54	54	54	54	54	53	53	53	53	53	53
400	>63	63	62	60	58	57	56	56	55	54	54	54	54	54	54	54	53	53	53	53	52	52
450	>63	63	60	58	57	56	56	55	55	55	54	53	53	53	53	53	53	53	53	53	52	52
500	>63	62	60	58	56	55	55	54	54	54	53	53	53	53	53	53	53	53	53	52	51	51
550	>63	62	59	58	56	56	55	55	54	53	53	53	53	53	53	53	53	53	52	52	51	51
560	>63	62	59	58	56	56	55	55	54	53	53	53	53	53	53	53	53	53	52	52	51	51
600	>63	62	59	58	56	55	55	54	54	53	53	53	53	53	52	52	52	51	51	51	50	50
630	>63	62	59	58	56	55	55	54	54	53	53	53	53	53	52	52	52	51	50	50	50	50
650	>63	61	59	58	56	55	55	54	54	53	53	53	52	51	51	51	51	51	50	50	50	50
700	63	62	59	57	56	55	55	54	54	53	53	53	52	51	51	50	50	50	50	50	49	49
710	63	62	59	57	56	55	55	54	54	53	53	53	52	51	51	50	50	50	50	50	49	49
750	63	62	59	57	56	55	55	54	54	53	52	52	52	52	51	50	50	50	50	50	50	49
800	62	60	57	57	56	55	54	54	54	52	52	52	52	51	51	50	50	50	50	50	50	49
900	62	60	57	56	55	55	54	53	53	52	52	51	51	51	50	50	50	50	50	50	50	50
1000	62	60	57	56	56	55	54	53	53	52	52	51	51	51	50	50	50	50	50	50	50	50
1100	62	60	57	56	56	55	54	53	53	52	51	51	51	50	50	50	50	50	50	50	50	50
1250	62	61	58	56	56	54	54	53	53	52	50	50	50	50	50	50	49	49	49	49	49	49
1400	62	61	57	56	56	53	54	53	53	50	50	50	50	50	50	50	49	49	49	49	49	49
1500	62	61	57	56	56	54	54	53	52	50	50	50	50	50	50	50	49	49	49	49	49	49
1600	62	61	57	56	56	54	54	53	52	50	50	50	50	50	50	50	49	49	49	49	49	49

Air velocity 9 m/s
Level of acoustic output [dB]

B																						
A	180	200	225	250	280	300	315	355	400	450	500	550	560	600	630	650	700	710	750	800	900	1000
180	>65	>65	>65	>65	>65	>65	>65	>65	>65	65	64	64	64	64	64	64	64	64	64	63	63	63
200	>65	>65	>65	>65	>65	>65	>65	65	64	64	63	63	63	62	62	62	62	62	62	62	61	61
225	>65	>65	>65	>65	>65	>65	65	63	63	62	61	61	61	61	61	61	61	61	61	61	60	60
250	>65	>65	>65	>65	>65	65	65	63	62	61	60	60	60	60	60	60	60	60	60	60	60	60
280	>65	>65	>65	>65	64	63	62	61	61	60	60	60	60	59	59	59	59	59	59	59	58	58
300	>65	>65	>65	65	63	62	62	61	60	60	60	60	60	60	60	59	59	59	59	59	59	59
315	>65	>65	>65	64	63	62	61	61	60	60	60	60	60	59	59	59	59	59	59	59	59	58
355	>65	>65	>65	64	62	61	60	60	60	60	60	59	59	59	59	58	58	58	58	58	58	58
400	>65	>65	>65	63	61	60	60	59	58	58	58	58	58	58	58	58	58	58	58	57	57	57
450	>65	>65	65	63	60	60	60	59	58	58	58	57	57	57	57	57	57	57	57	56	56	56
500	>65	>65	64	61	60	60	60	59	58	57	57	57	57	57	56	56	56	56	56	56	55	55
550	>65	>65	62	62	60	60	58	57	58	58	57	57	57	56	56	56	56	56	56	56	55	55
560	>65	>65	62	62	60	60	58	57	58	58	57	57	57	56	56	56	56	56	56	56	55	55
600	>65	>65	62	62	60	59	58	58	58	57	56	56	56	56	56	56	55	55	55	55	55	55
630	>65	>65	62	62	60	59	58	58	58	57	56	56	56	56	56	56	55	55	55	55	55	55
650	>65	>65	62	62	59	59	58	58	58	57	56	56	56	56	56	56	55	55	55	55	55	55
700	>65	>65	62	61	59	59	58	58	57	56	55	55	55	55	55	55	55	55	55	55	55	54
710	>65	>65	62	61	59	59	58	58	57	56	55	55	55	55	55	55	55	55	55	55	55	54
750	>65	>65	62	61	59	59	58	57	57	56	55	55	55	55	55	55	55	55	55	55	55	55
800	>65	64	62	61	59	59	58	57	57	56	55	55	55	55	55	55	55	55	55	55	54	54
900	>65	64	62	60	60	59	58	57	57	55	55	55	55	55	55	55	54	55	55	55	54	54
1000	>65	64	60	60	58	58	58	57	57	55	55	55	55	55	55	55	55	55	55	55	54	54
1100	>65	64	60	59	58	58	57	57	57	55	55	55	55	55	55	55	55	55	55	55	54	54
1250	>65	64	60	59	58	58	57	57	56	55	55	55	55	55	54	54	54	54	54	54	54	53
1400	>65	64	61	60	58	58	57	57	56	56	55	55	55	55	55	54	54	54	54	54	53	53
1500	>65	64	60	60	58	58	56	56	56	56	55	55	55	55	55	54	54	54	53	53	53	53
1600	>65	64	60	60	58	58	56	56	56	56	55	55	55	55	55	54	54	54	53	53	53	53

VIII. MATERIAL, FINISHING

- Damper casings and blades are made of fire resistant asbestos free boards made of mineral fibres.
- Damper bodies and blades can be coated with Promat 2000 anti-moisture coating or Promat-SR anti-aggressive coating.
- Fasteners are galvanized.
- According to the customer's requirements, damper can be made of stainless material.

Specifications for stainless-steel models – classification of stainless steel:

- Class A2 – Food-grade stainless steel (AISI 304 – EN 17240)
- Class A4 – Chemistry-grade stainless steel (AISI 316, 316L – EN 17346, 17349)

The respective stainless steel is the material for all components present or accessing the damper interior; components outside the damper body are typically from galvanised sheet metal (fasteners for mounting the actuator).

The following components, including the fasteners, are made from stainless steel at all times:

- Damper body and all components permanently attached
- Blade's holders, including pins, metal parts of blade
- Inspection hole cover and fasteners (if they are parts of the cover)

Everything that is located or enters the inner space or the cross-section of the damper is from a given stainless-steel material. The parts located outside the body and in the damper mechanism space are made of galvanised material as standard. In the case of the stainless-steel design, the cover grilles are always made of galvanised material with a "powder-coated" coating.

Plastic, rubber and silicon components, sealants, foaming bands, glass-ceramic seals, housings, brass bearings of the blade, actuators, and end switches are identical for all material variants of the dampers.

Some fasteners and components are available in one class of stainless steel; the type will be used in all stainless-steel variants.

The blade in the variants for chemical environments (Class A4) is always treated with a coating of chemically resistant Promat SR.

Any other requirements for the design shall be considered atypical and shall be addressed on an individual basis.

IX. TRANSPORTATION, STORAGE AND WARRANTY

Logistic terms

- Dampers are delivered on pallets. As standard, the dampers are wrapped in plastic foil for protection during transport and must not be used for long-term storage of the equipment. Changes in temperature during transport may cause condensation of water vapour inside the packaging and thereby conditions may arise inside the packaging that are suitable for corrosion of materials used in the equipment (e.g. white corrosion on zinc-coated items or mould on calcium silicate). Therefore, it is necessary to remove the transport packaging immediately after unloading to allow air to circulate around the product.
- The equipment must be stored in clean, dry, well ventilated and dust-free environment out of direct sunlight, ensuring protection against moisture and extremes of temperatures (minimum temperature +5°C) the equipment must be protected against mechanical and accidental damage prior to installation.
- Another required packaging system should be approved and agreed by manufacturer. Packaging material is not returnable in case that another packaging system (material) is required and used and it is not included into final price of damper.
- For unloading and further manipulation with the damper is necessary to use appropriate tooling (forklifts) due to damper weight. Dampers are fragile.
- Dampers are transported by box freight vehicles without direct weather impact, there must not occur any shocks and ambient temperature must not exceed +50°C. Dampers must be protected against impact when transported and manipulated. During transportation, the damper blades must be in the "CLOSED" position.
- Dampers are stored indoor in environment without any aggressive vapours, gases or dust. Indoor temperature must be in the range from -30°C to +50°C and maximum relative humidity 95% (avoid condensation on the damper body). Dampers must be protected against impact when transported and manipulated.

Warranty

- The manufacturer provides a warranty of 24 months from the date of dispatch for the dampers.
- If a Schischek actuator is used, the actuator is warranted by the manufacturer for 12 months.
- The warranty for fire dampers SEDM, provided by the manufacturer, is completely void if actuating, closing and control devices are unprofessionally handled by untrained workers or if electric components, i.e. actuators.
- The warranty is void if dampers are used for other purposes, devices and working conditions than those allowed by these technical conditions or if the dampers are mechanically damaged during handling.
- If the dampers are damaged by transport, a record must be written down with the forwarder at reception for later complaint.

X. ASSEMBLY, ATTENDANCE AND MAINTENANCE

- Assembly, maintenance and damper function check can be done only by qualified and trained person, i.e. "AUTHORIZED PERSON" according to the manufacturer documentation. All works done on the smoke control dampers must be done according international and local norms and laws.
- All effective safety standards and directives must be observed during damper assembly.
- To ensure reliable smoke exhaust damper function it is necessary to avoid blocking the closing mechanism and contact surfaces with collected dust, fibre and sticky materials and solvents.
- Manual operation
 - Without power supply, the damper can be operated manually and fixed in any required position.

Electrical connection of the actuator in protection box

Protection box without slot or predrilled holes

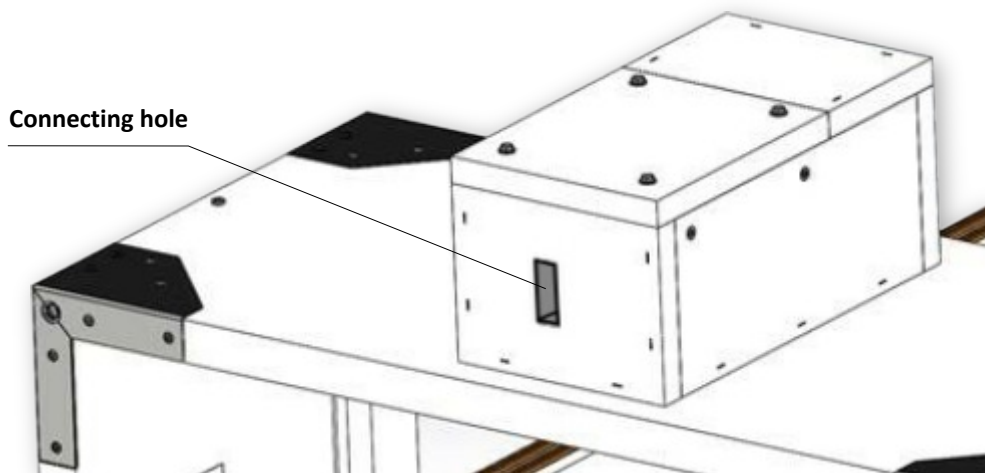
- Drill two holes into the protection box (from outside to inside) and pull through field wiring cables (CAT 3 fire resistant cables as BS 8519) to connect to the actuator trailing lead inside the housing, using a standard screwed cable connector block, the protection box is made of calcium silicate plates.
- Procedure
 - Use drill (drill size acc. To suit connecting cable $\varnothing + 2$ mm for seal up by mastic) and make two holes. It is possible to drill holes in any side of the housing.
 - Pull the heat resistant cable through the calcium silicate plate (wall) and connect with cables from actuator acc. to above mentioned electrical diagram.
 - Seal up the space around cable with fire resistant mastic (HILTI CFS-S ACR, PROMASTOP) or equivalent.
 - Let the mastic harden.



Example of position of holes in the wall of the box, without pre-manufactured slot

Protection box with slot including intumescent tapes – not available for UK

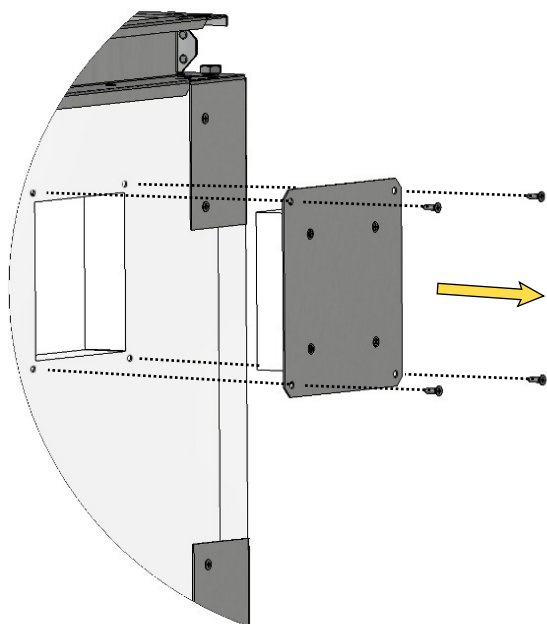
- To connect the actuator, use the prepared hole in the box, which is equipped with intumescent tape.
- If necessary, the hole can be additionally filled with fire-resistant sealant.



Example of pre-manufactured slot in the insulating box, with intumescent tape inside slot

Entry into service and revisions

- Before entering the dampers into operation after assembly and after sequential revisions, checks and functionality tests of all designs including operation of the electrical components must be successfully provided and finished. After entering into operation, these revisions must be done according to requirement set by national regulations.
- In case that dampers are found unable to serve for their function for any cause, it must be clearly marked. The operator is obliged to ensure that the damper is put into condition in which it is ready for function and meanwhile he is obliged to provide the fire protection by another appropriate way.
- Removing the inspection hole cover
 - Unscrew four of the edge screws to release the cover and then remove it from its original position.
- Results of regular checks, imperfections found and all-important facts connected with the damper function must be recorded in the "FIRE BOOK" and immediately reported to the operator.
- Before entering the dampers into operation after their assembly and by sequential checks, the following checks must be carried out for all designs.
- Visual inspection of proper damper integration, inside damper area, damper blade, contact surfaces and silicon sealing.

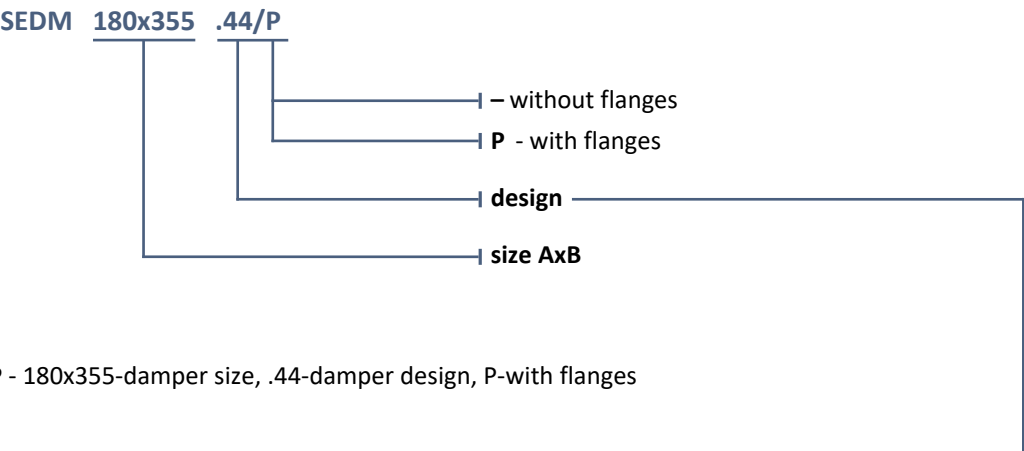


Inspection hole detail

- Ensure each damper is fully checked for operational capability, control should be initiated from the control system. Dampers blades should open and close correctly and operation should be visually inspected and documented prior to handover.

XI. ORDERING INFORMATION

Ordering key



EXAMPLE:
SEDM 180x355 .44/P - 180x355-damper size, .44-damper design, P-with flanges

Dampers design	Additional digit
with actuating mechanism BEN, BEE, BE, InMax 50.75-S for 230V	.44
with actuating mechanism BEN, BEE, BE, InMax 50.75-S for 24V	.54
with actuating mechanism BEN (BEE)-SR for 24V	.65*

* Design .65 is not available by using actuating mechanism BE, InMax 50.75-S

Data label

- Data label is placed on the damper casing (example)

MANDÍK®

MANDÍK, a.s.
Dobříšská 550, 267 24 Hostomice, Czech Republic

MULTI COMPARTMENT SMOKE CONTROL DAMPER - XXXX

DIMENSION:

DESIGN:

SERIAL.NO.:

WEIGHT (kg):

CLASSIFICATION:

TPM XXX/XX

Cert. No.: 1391-CPR-XXXX/XXXX, DoP: PM/XXXX/XX/XX/X

EN 12101-8:2011



MANUAL



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